INSTALLATION INSTRUCTIONS

Accessory

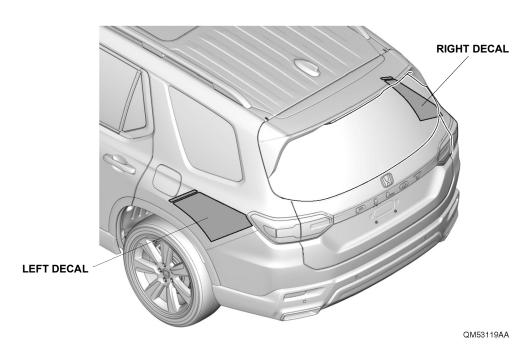
SIDE PANEL
OUTER DECALS

Application

2023 PILOT MODEL SERIES Publications No. VERSION 1

Issue Date NOV 2022

GENERAL VIEW



FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of the following symbols:

*All symbols are not used in all installation instructions.

A DANGER	You will be killed or seriously hurt if you do not follow the instructions.
▲ WARNING	You can be killed or seriously hurt if you do not follow the instructions.
A CAUTION	You can be hurt if you do not follow the instructions.
NOTICE	Gives advice to prevent damage to the product, vehicle, the environment or other property.
NOTE	Gives helpful information or instructions to be followed when installing this product.



Indicates a prohibited action.

Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle. (Instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer. (Do not reuse.)

Safety: General

- · Be careful not to damage the vehicle or the parts.
- · The illustrations may differ slightly from the actual accessory.

Safety: Accessory

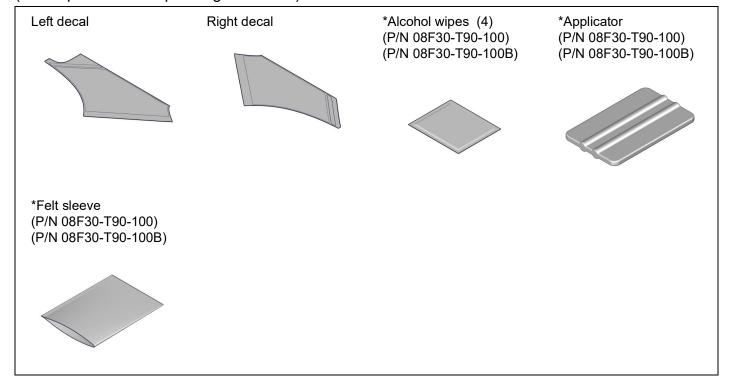
- · Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.

- · Cover nearby parts with a shop towel to prevent getting them wet.
- Always wear gloves when working with 3M protective tape application solution.
- Use 3M protective tape application solution with a spray bottle.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

PARTS LIST

Side Panel Outer Decals Kit (P/N 08F30-T90-100) (P/N 08F30-T90-100B) (P/N 08F30-T90-P00) (P/N 08F30-T90-P00B)

(*: The part differs depending on the kit.)



REQUIRED TOOLS AND SUPPLIES

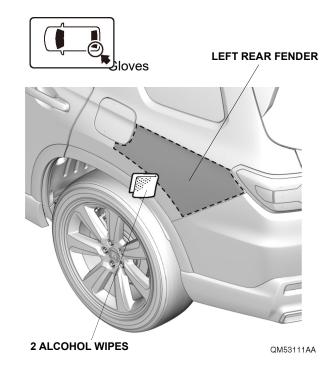
· Shop towel

- · Masking tape
- 3M Protective tape application solution

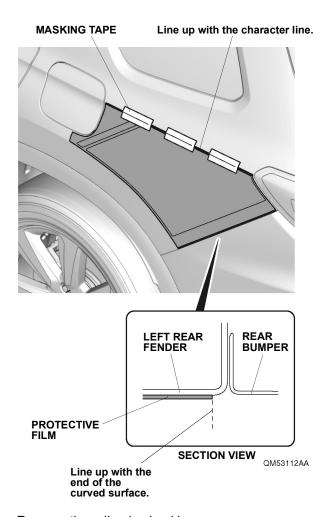
INSTALLATION

1. Clean the attaching area.

N	NOTE
Allow to dry thoroughly.	



2. Line up the left decal.



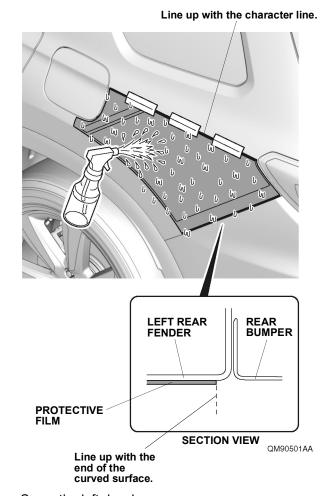
3. Remove the adhesive backing.



Spray the left decal and left rear fender.



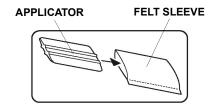
5. Line up the left decal.



- 6. Spray the left decal.
- 7. Secure the left decal.

NOTE

- · Move the felt sleeve in one direction only.
- Inspect the left decal for bubbles and rework if needed.

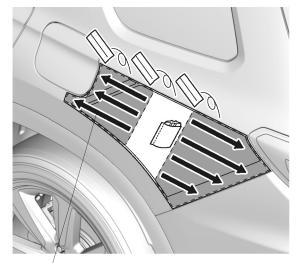




8. Secure the left decal.

NOTE

- · Move the felt sleeve in one direction only.
- Inspect the left decal for bubbles and rework if needed.



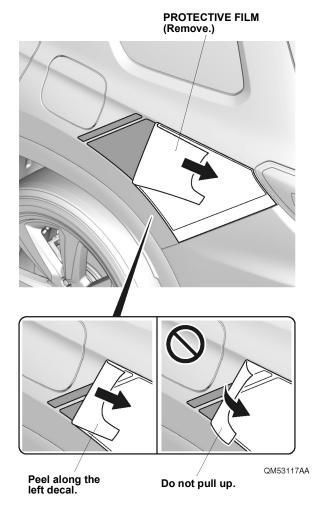
Work from the center to the outside.

QM53116AA

- 9. Remove the masking tape.
- 10. Remove the protective film.

NOTE

Do not pull up on the protective film.

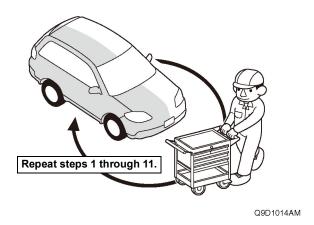


11. Wipe off the 3M protective tape application solution.

NOTE	
Allow to dry thoroughly.	



12. Repeat the same procedures on the other side.



13. Check that all parts are installed properly.