INSTALLATION INSTRUCTIONS

Accessory

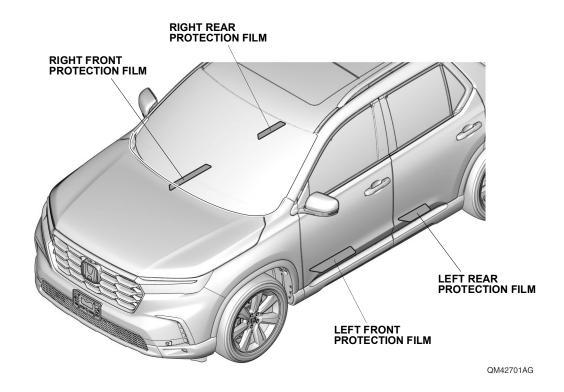
DOOR SILL PROTECTION FILMS

Application

2023 PILOT MODEL SERIES Publications No. VERSION 1

Issue Date
NOV 2022

GENERAL VIEW



FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of the following symbols:

*All symbols are not used in all installation instructions.

▲ DANGER	You will be killed or seriously hurt if you do not follow the instructions.
A WARNING	You can be killed or seriously hurt if you do not follow the instructions.
A CAUTION	You can be hurt if you do not follow the instructions.
NOTICE	Gives advice to prevent damage to the product, vehicle, the environment or other property.
NOTE	Gives helpful information or instructions to be followed when installing this product.

Indicates a prohibited action.

Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle. (Instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer. (Do not reuse.)

Safety: General

- Be careful not to damage the vehicle or the parts.
- · The illustrations may differ slightly from the actual accessory.

Safety: Accessory

- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- · Cover nearby parts with a shop towel to prevent getting them wet.
- Always wear gloves when working with 3M protective tape application solution.
- Use 3M protective tape application solution with a spray bottle.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

PARTS LIST

Door Sill Protection Films Kit (P/N 08P04-T90-100) (P/N 08P04-T90-P00)

(*: The part differs depending on the kit.)

Left front protection film (identification mark:

FR-L)

Right front protection film (identification mark:

FR-R)

Left rear protection film (identification mark:

RR-L)

Right rear protection film

(identification mark: RR-R)



*Alcohol wipes (4) (P/N 08P04-T90-100) *Applicator (P/N 08P04-T90-100) *Felt sleeve (P/N 08P04-T90-100)







REQUIRED TOOLS AND SUPPLIES

- · Shop towel
- · Felt-tip pen

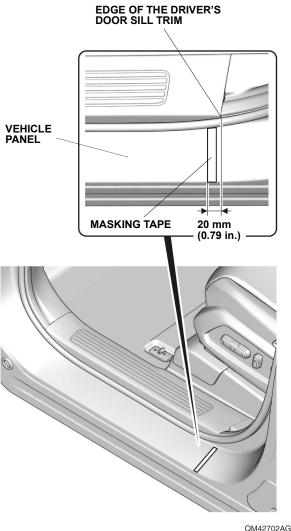
- · Masking tape
- Gloves

- Ruler
- · 3M Protective tape application solution

INSTALLATION

1. Open the left front door.



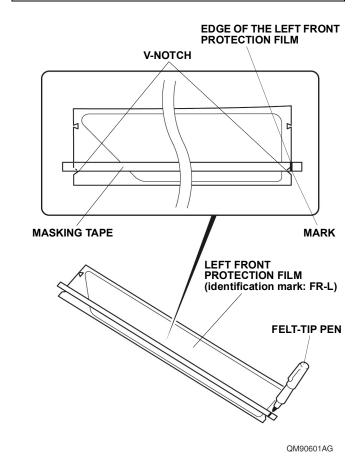


Attach masking tape.

3. Attach masking tape.

NOTE

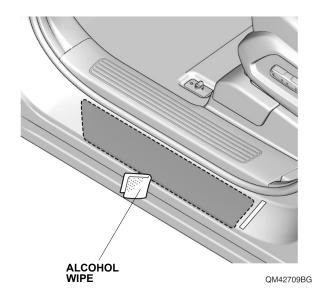
Make sure to check the identification mark before installation.



4. Mark the masking tape.

5. Clean the attaching area.

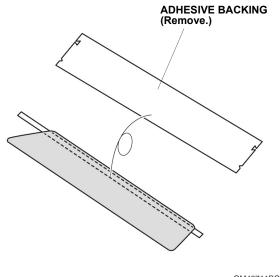
NOTE Allow to dry thoroughly.



Spray the vehicle panel. 6.

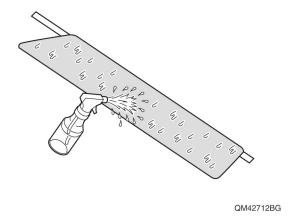


Remove the adhesive backing.

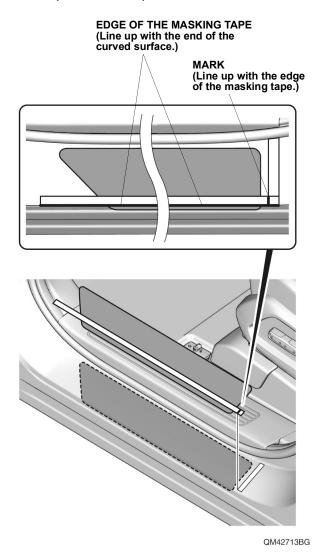


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8. Spray the left front protection film.

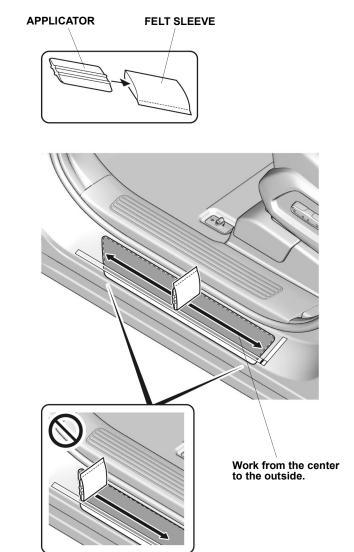


9. Line up the left front protection film.



10. Secure the left front protection film.

NOTE Move the felt sleeve in one direction only.

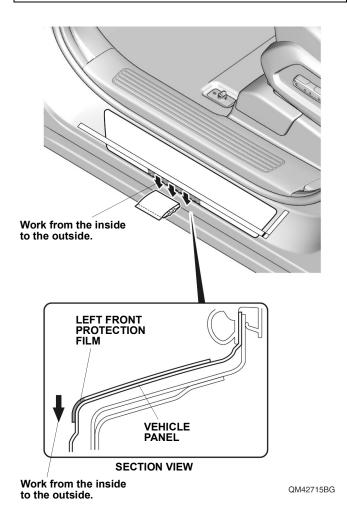


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11. Secure the left front protection film.

NOTE

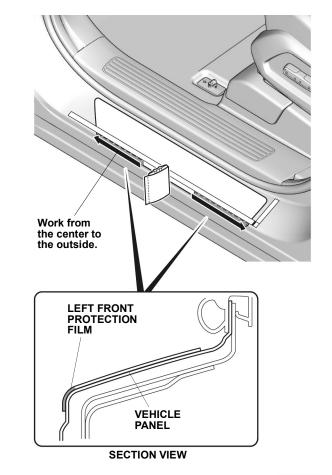
Move the felt sleeve in one direction only.



12. Secure the left front protection film.

NOTE

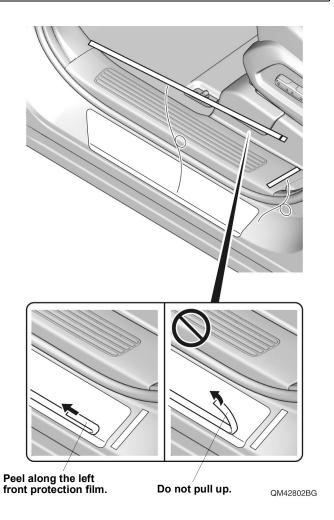
Move the felt sleeve in one direction only.



13. Remove the masking tape.

NOTE

Carefully remove the masking tape from the top of the protection film and the vehicle panel. Make sure not to pull the part away from the vehicle panel.



14. Wipe off the 3M protective tape application solution.

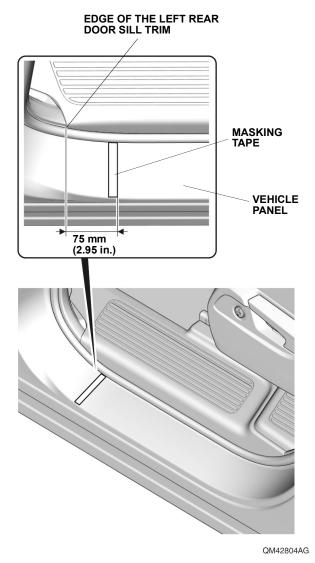
NOTE

Allow to dry thoroughly.



15. Open the left rear door.



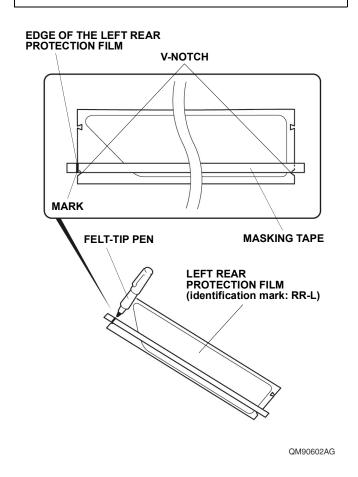


16. Attach masking tape.

17. Attach masking tape.

NOTE

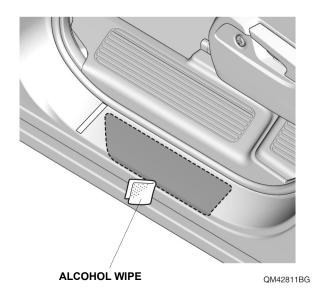
Make sure to check the identification mark before installation.



18. Mark the masking tape.

19. Clean the attaching area.

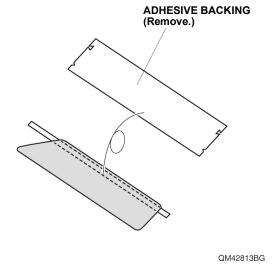
NOTE Allow to dry thoroughly.



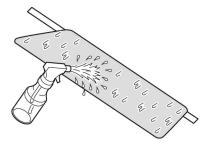
20. Spray the vehicle panel.



21. Remove the adhesive backing.

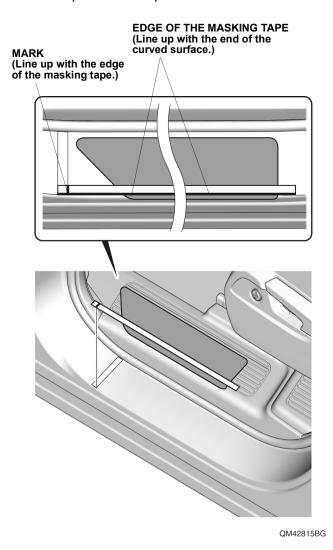


22. Spray the left rear protection film.



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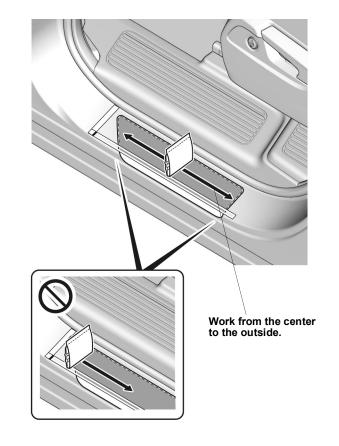
23. Line up the left rear protection film.



24. Secure the left rear protection film.

NOTE

Move the felt sleeve in one direction only.

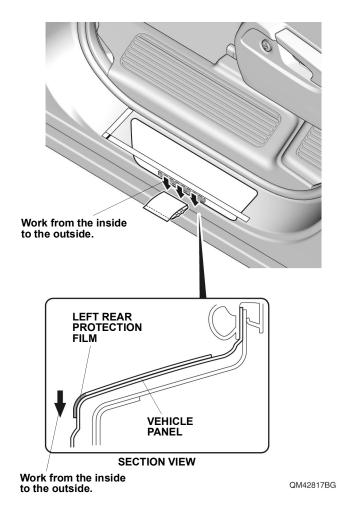


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25. Secure the left rear protection film.

NOTE

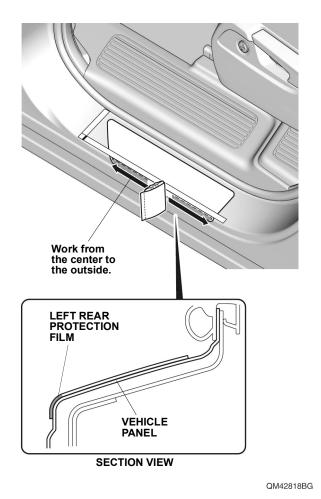
Move the felt sleeve in one direction only.



26. Secure the left rear protection film.

NOTE

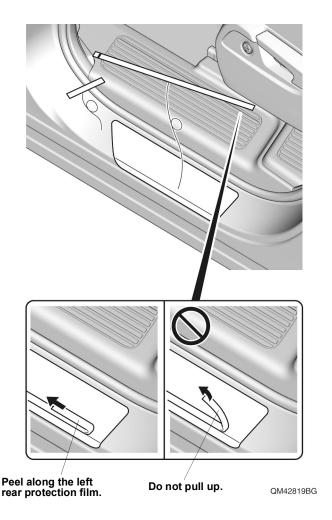
Move the felt sleeve in one direction only.



27. Remove the masking tape.

NOTE

Carefully remove the masking tape from the top of the protection film and the vehicle panel. Make sure not to pull the part away from the vehicle panel.



28. Wipe off the 3M protective tape application solution.

NOTE

Allow to dry thoroughly.



29. Repeat the same procedures on the other side.



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30. Check that all parts are installed properly.