INSTALLATION INSTRUCTIONS

DOOR EDGE FILMS

Accessory

2023 PILOT MODEL SERIES

Application

VERSION 1

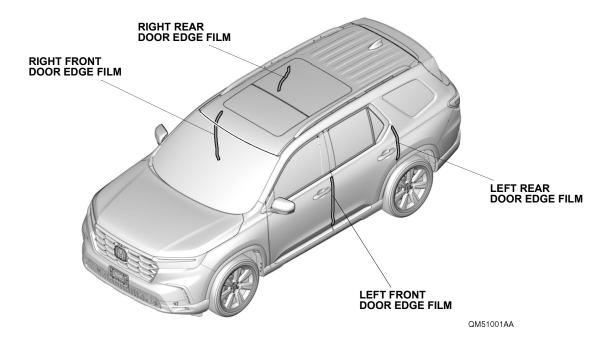
Issue Date

NOV 2022

Publications No.

#### **GENERAL VIEW**

If you are also installing body side moldings (sold separately), install them before you install the door edge films.



### FOR YOUR SAFETY (Read carefully.)

### Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of the following symbols:

\*All symbols are not used in all installation instructions.

<b>▲</b> DANGER	You will be killed or seriously hurt if you do not follow the instructions.
<b>A</b> WARNING	You can be killed or seriously hurt if you do not follow the instructions.
<b>A</b> CAUTION	You can be hurt if you do not follow the instructions.
NOTICE	Gives advice to prevent damage to the product, vehicle, the environment or other property.
NOTE	Gives helpful information or instructions to be followed when installing this product.
	Indicates a prohibited action.

#### Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

\*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle. (Instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer. (Do not reuse.)

### Safety: General

- Be careful not to damage the vehicle or the parts.
- The illustrations may differ slightly from the actual accessory.

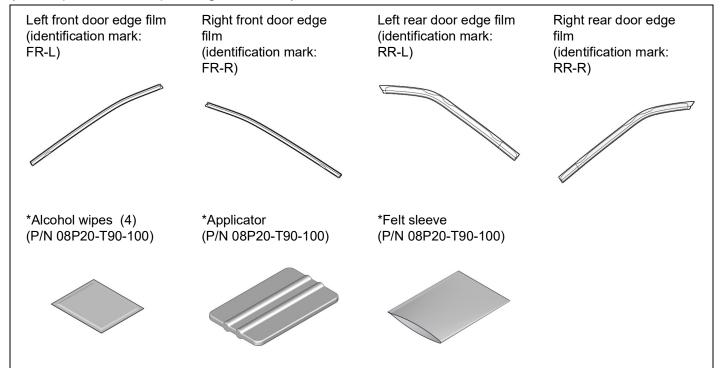
### Safety: Accessory

- · Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use a bonding material.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part before the adhesive releases.
- Cover nearby parts with a shop towel to prevent getting them wet.
- Always wear gloves when working with 3M protective tape application solution.
- Use the 3M protective tape application solution with a spray bottle.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

### **PARTS LIST**

Door Edge Films Kit (P/N 08P20-T90-100) (P/N 08P20-T90-P00)

(\*: The part differs depending on the kit.)



### REQUIRED TOOLS AND SUPPLIES

- Shop towel
- 3M Protective tape application solution
- Gloves

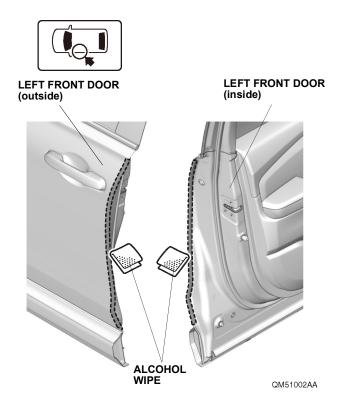
Scissors

### **INSTALLATION**

Clean the attaching area.

NOTE

Allow to dry thoroughly.

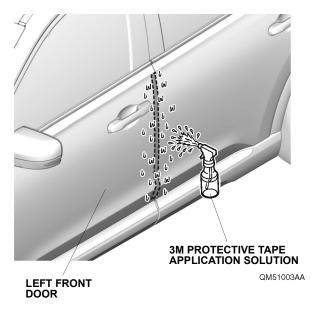


Spray the left front door.

NOTE

Spray the outer surface of the door only.

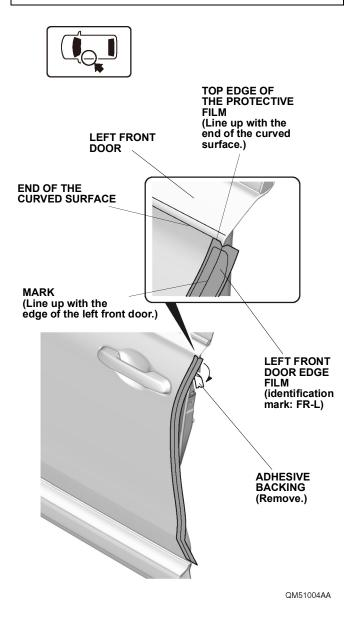




3. Attach the left front door edge film.

#### NOTE

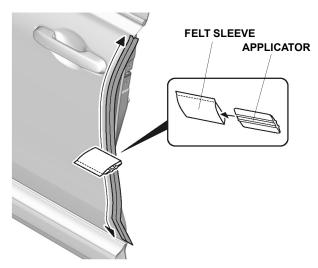
Make sure to check the identification mark before installation.



4. Secure the left front door edge film.

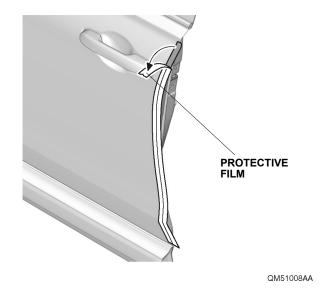
#### NOTE

- Move the felt sleeve in one direction only.
- Make sure that there are no air bubbles.



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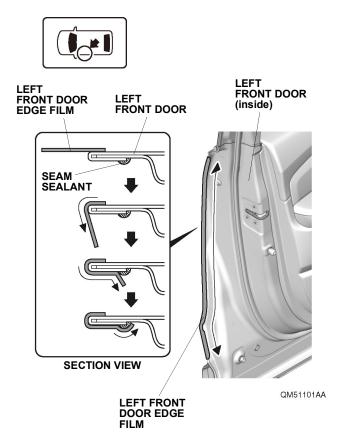
5. Remove the protective film.



6. Secure the left front door edge film.

#### **NOTE**

- · Do not trim or damage the seam sealant.
- · Make sure to prevent air from entering.

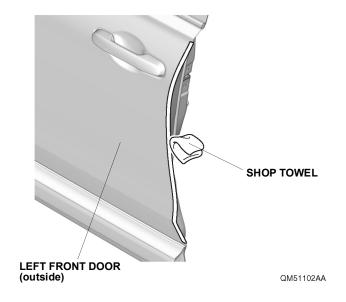


7. Wipe off the 3M protective tape application solution.

#### NOTE

Allow to dry thoroughly.

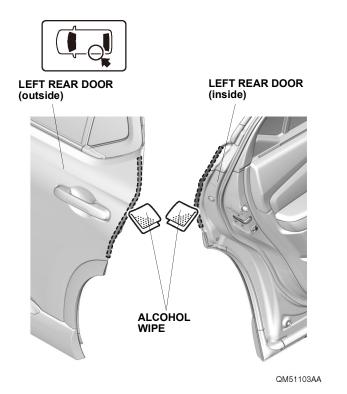




Clean the attaching area.

#### **NOTE**

Allow to dry thoroughly.



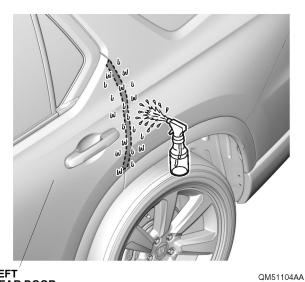
6 of 9

9. Spray the left rear door.

#### NOTE

Spray the outer surface of the door only.





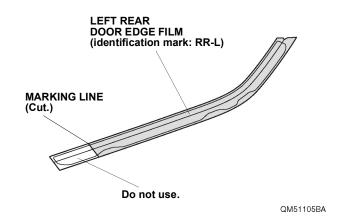
10. Choose one of these options.

REAR DOOR (outside)



11. Cut the left rear door edge film.

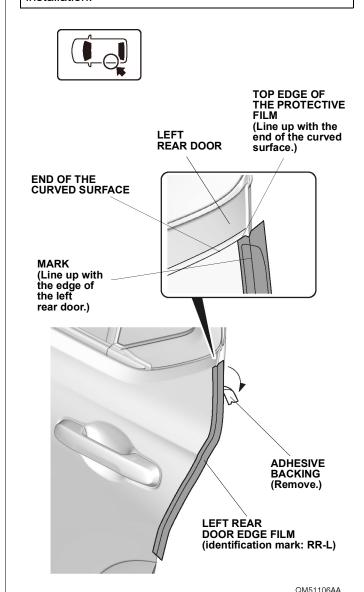
NOTE
Make sure to check the identification mark before
installation.



12. Attach the left rear door edge film.

#### NOTE

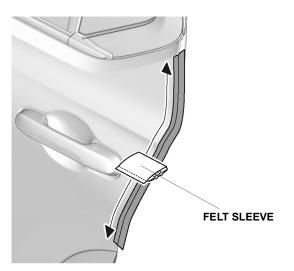
Make sure to check the identification mark before installation.



13. Secure the left rear door edge film.

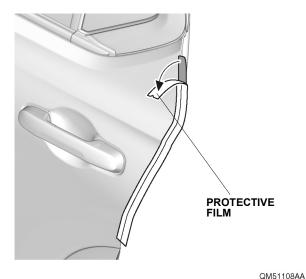
#### **NOTE**

- · Move the felt sleeve in one direction only.
- Make sure that there are no air bubbles.



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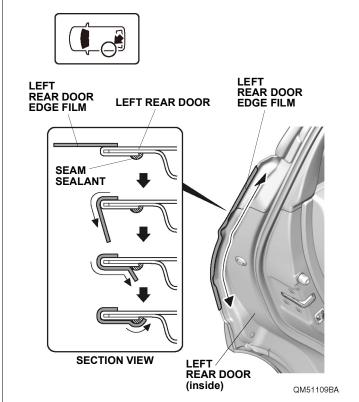
14. Remove the protective film.



15. Secure the left rear door edge film.

#### NOTE

- Do not trim or damage the seam sealant.
- · Make sure to prevent air from entering.



16. Wipe off the 3M protective tape application solution.

#### **NOTE**

Allow to dry thoroughly.





17. Repeat the same procedures on the other side.



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18. Check that all parts are installed properly.