



## HONDA INSTALLATION INSTRUCTIONS

### Accessory

**SIDE UNDER SPOILERS**  
P/N 08F04-TXM-100

### Application

**2020 INSIGHT**

### Publications No.

**VERSION 1**

### Issue Date

**SEP 2019**

## PARTS LIST

Left side under spoiler



Right side under spoiler



12 Self-tapping screws



12 Spring nuts



6 Female clips



26 Seals



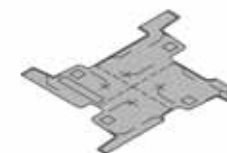
4 Alcohol swabs



Template A



Template B



## TOOL AND SUPPLIES REQUIRED

Phillips screwdriver

Stubby Phillips screwdriver

Drill

3 mm, 6 mm, 8 mm, and 10 mm Drill bits

File

Masking tape

Pushpin

Eye protection (face shield, safety goggles, etc.)

Ruler

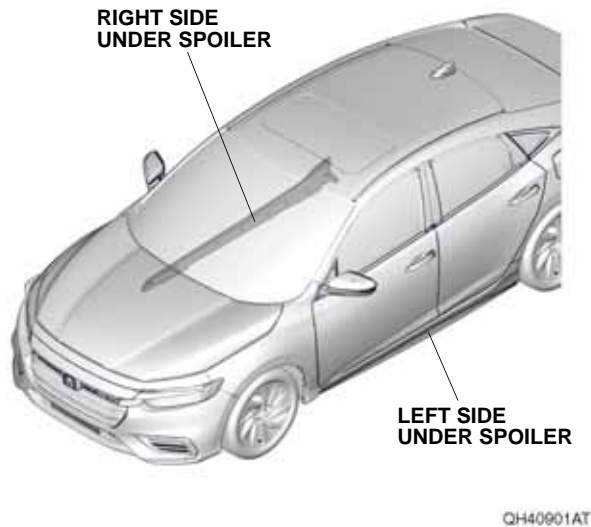
Diagonal cutters

Scissors

*The following tools are available through the Honda Tool and Equipment Program. On the iN, click on Service > Service Bay > Tool and Equipment Program, then enter the number under "Search." Or, call 888-424-6857.*

- Plastic Trim Tool (T/N SILTRIMTL10)
- Trim Tool Set (T/N SOJATP2014)
- Rubber Roller (T/N MHLE54D)

## Illustration of the Side Under Spoilers Installed on the Vehicle



## INSTALLATION

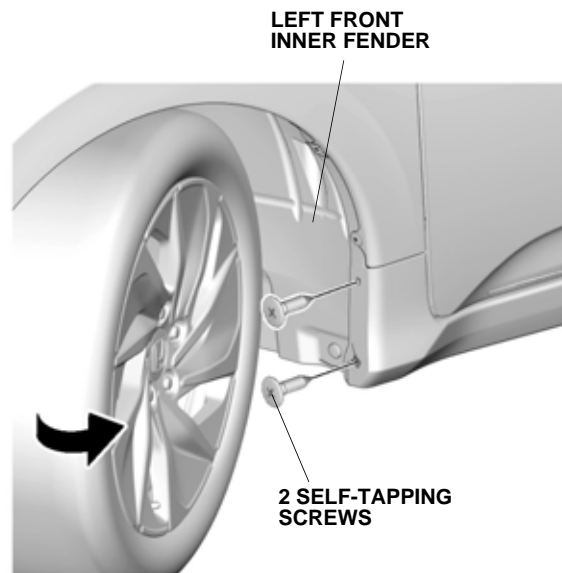
**Customer Information:** The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

### NOTE:

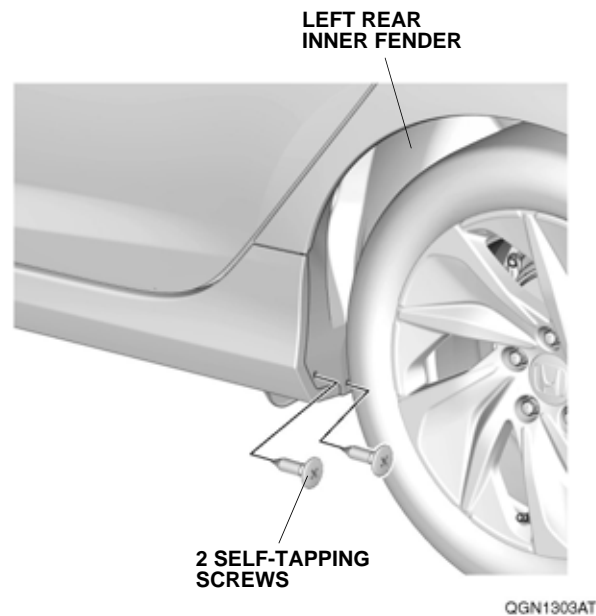
- If you are also installing welcome lights (sold separately), install them after you install the side under spoilers.
- Be careful not to damage the body paint finish.
- This kit should be installed only if the ambient air temperature is 60°F (15°C) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Make sure your customer is aware of this.

## Removing the Vehicle Parts

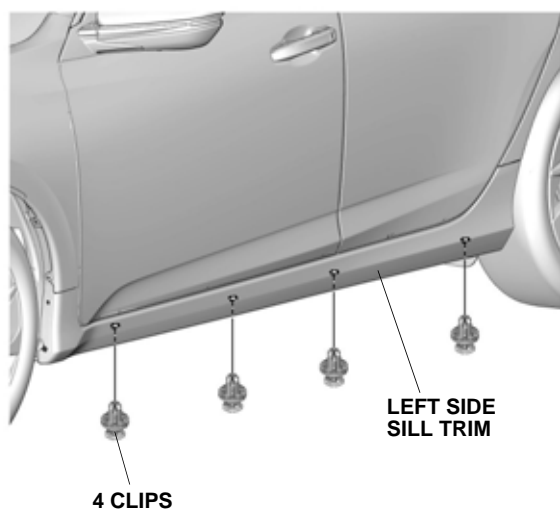
1. Turn the steering wheel fully counterclockwise.



2. Remove the two self-tapping screws shown above.
3. Remove the two self-tapping screws shown below.

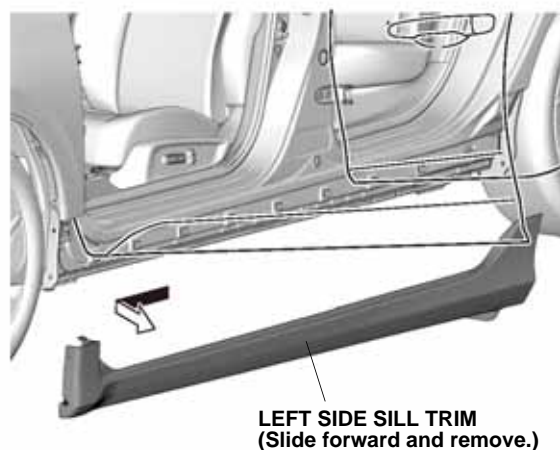


- Remove the four clips from the left side sill trim.



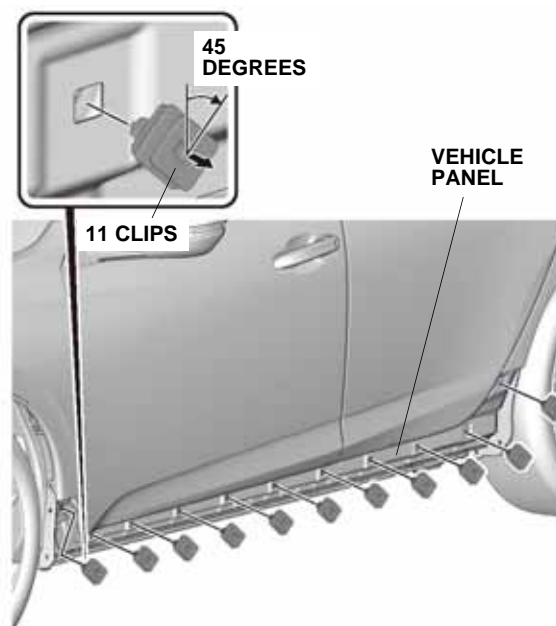
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- Open the left front and rear doors.



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- Remove the left side sill trim.
- Close the left front and rear doors.

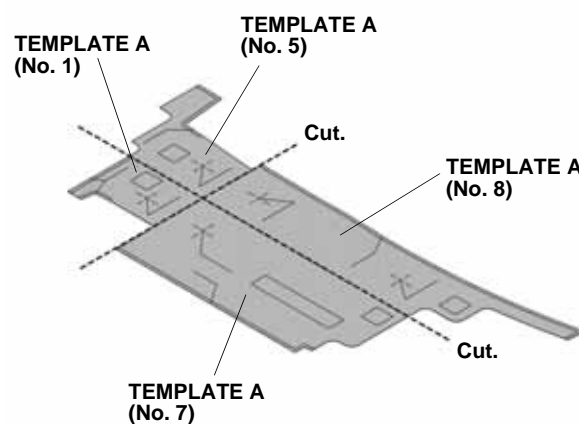


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- Remove the 11 clips from vehicle panel.

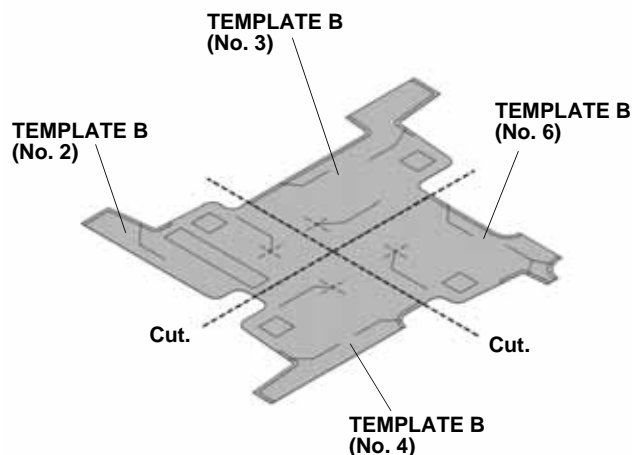
## Installing the Side Under Spoilers

- Using scissors, cut template A into four pieces as shown.



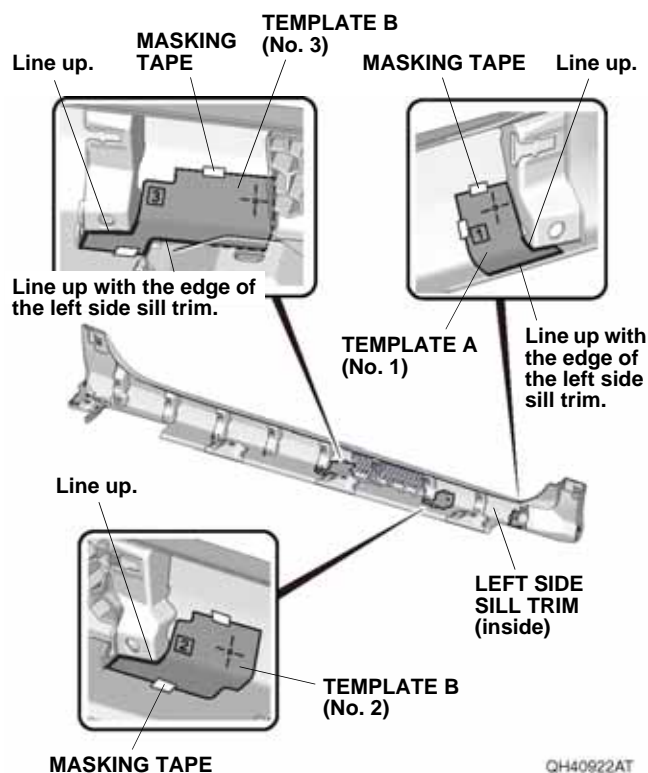
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10. Using scissors, cut template B into four pieces as shown.



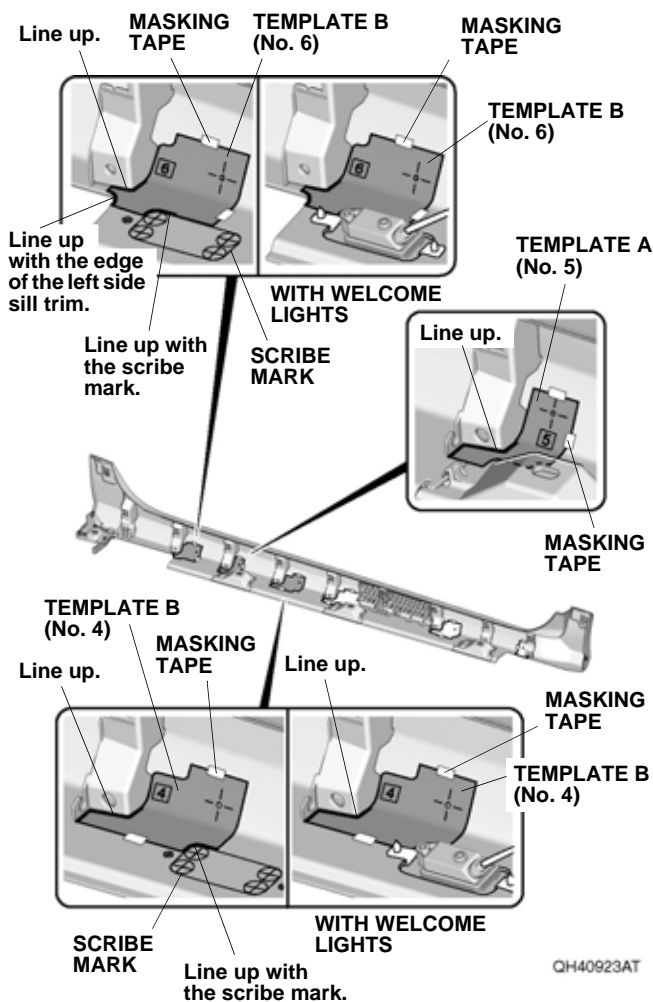
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11. Line up template A (No. 1) and template B (No. 2 and No. 3) with the left side sill trim as shown, and attach them to the left side sill trim using masking tape.



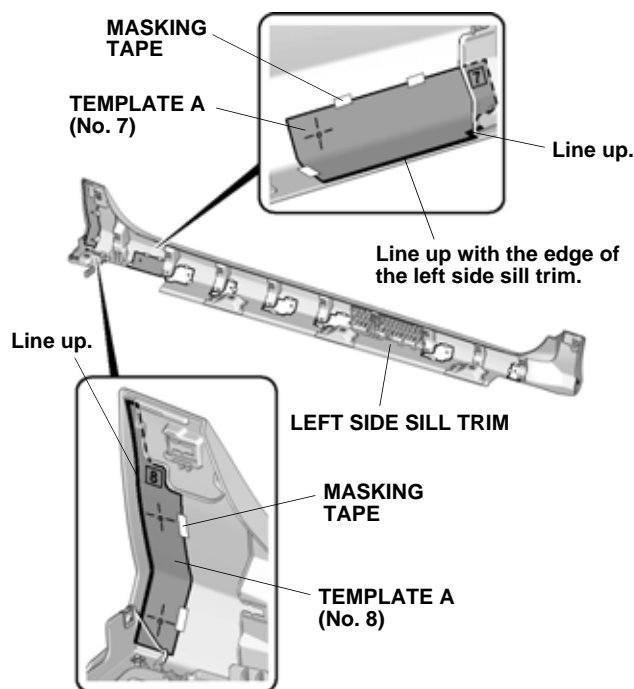
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12. Line up template A (No. 5) and template B (No. 4 and No. 6) with the left side sill trim as shown, and attach them to the left side sill trim using masking tape.



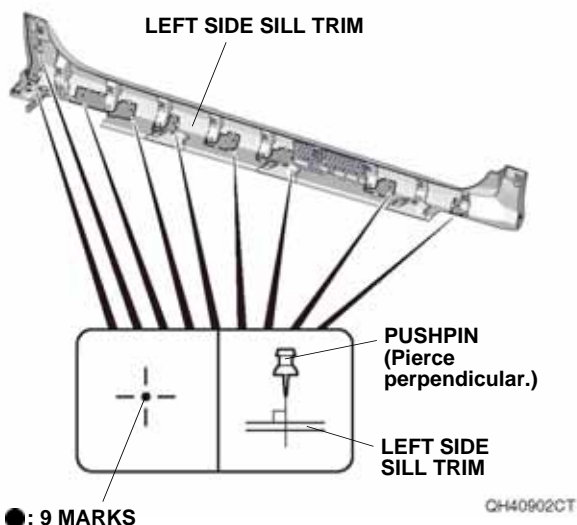
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13. Line up template A (No. 7 and No. 8) with the left side sill trim as shown, and attach them to the left side sill trim using masking tape.



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14. Using a pushpin, pierce the center of the nine marks on the left side sill trim.



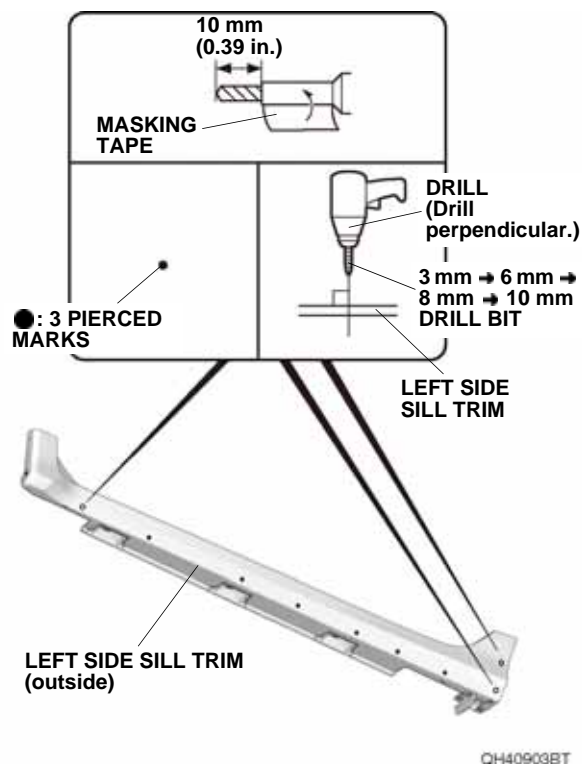
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15. Remove the templates A and templates B.

16. While wearing eye protection, drill the three pierced marks to 10 mm.

NOTE:

- Make sure to drill the correct positions.
- Wrap masking tape around each drill bit 10 mm (0.39 in.) away from the tip or use a drill stop.
- First, drill with a 3 mm drill bit, then follow with a 6 mm drill bit, an 8 mm drill bit, and finish with a 10 mm drill bit.



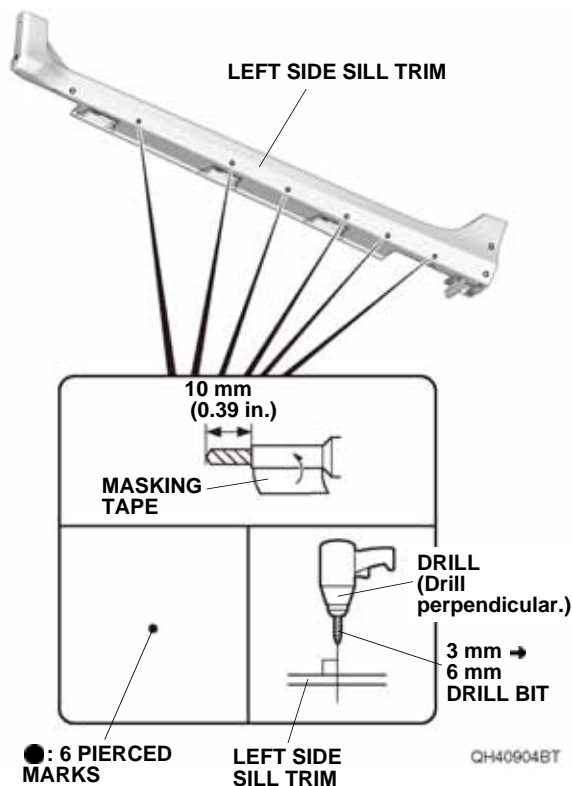
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17. Using a file, remove any burrs from the holes.

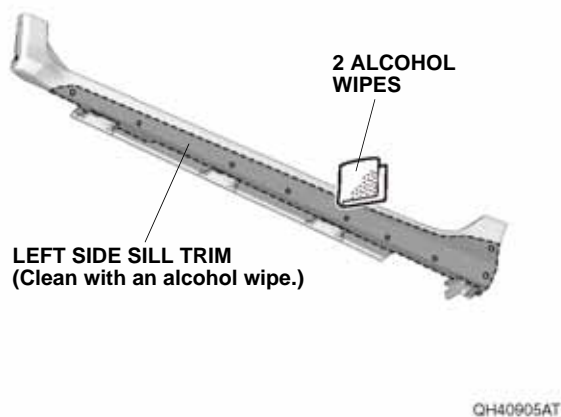
18. While wearing eye protection, drill the six pierced marks to 6 mm.

NOTE:

- Make sure to drill the correct positions.
- Wrap masking tape around each drill bit 10 mm (0.39 in.) away from the tip or use a drill stop.
- First drill with a 3 mm drill bit, then finish with a 6 mm drill bit.

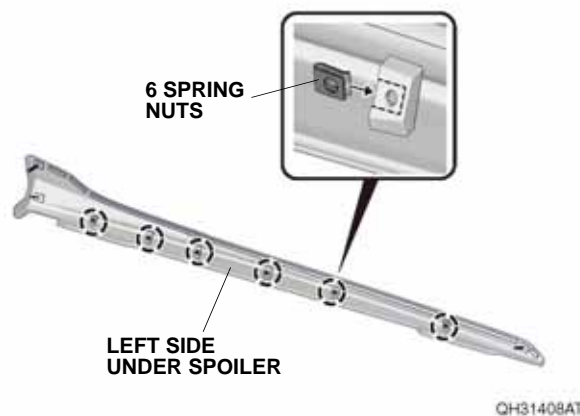


19. Using a file, remove any burrs from the holes.
20. Using the two alcohol wipes, thoroughly clean the left side sill trim where the left side under spoiler will attach.

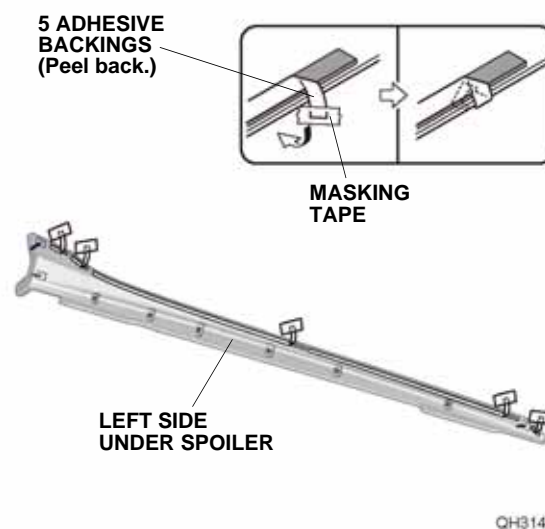


21. Install the six spring nuts on the left side under spoiler.

NOTE: Make sure to install the spring nuts with the large hole facing out.

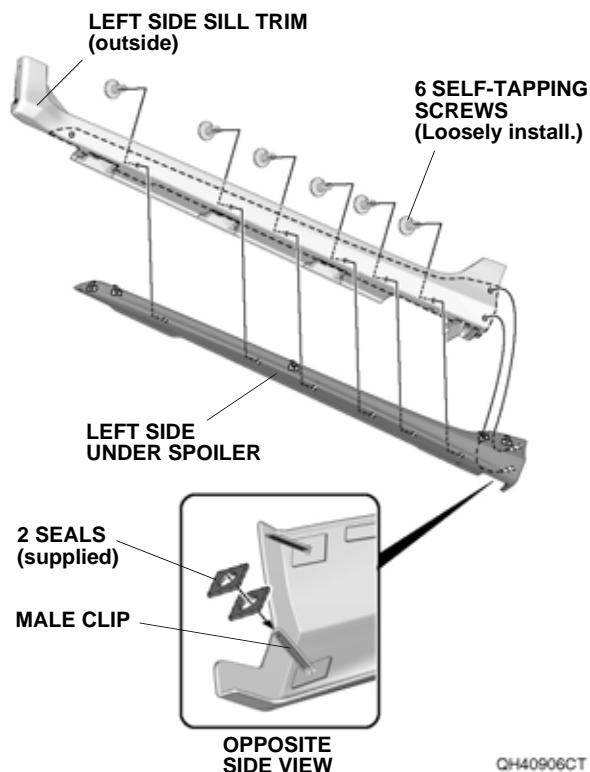


22. Peel back the adhesive backing, and tape them to the front surface of the left side under spoiler with masking tape.





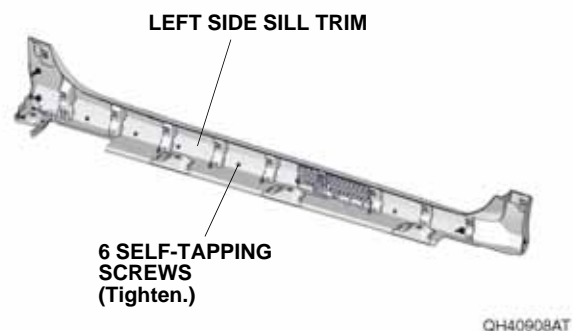
23. Install two seals to the male clip, and loosely install the left side under spoiler to the left side sill trim with six self-tapping screws.



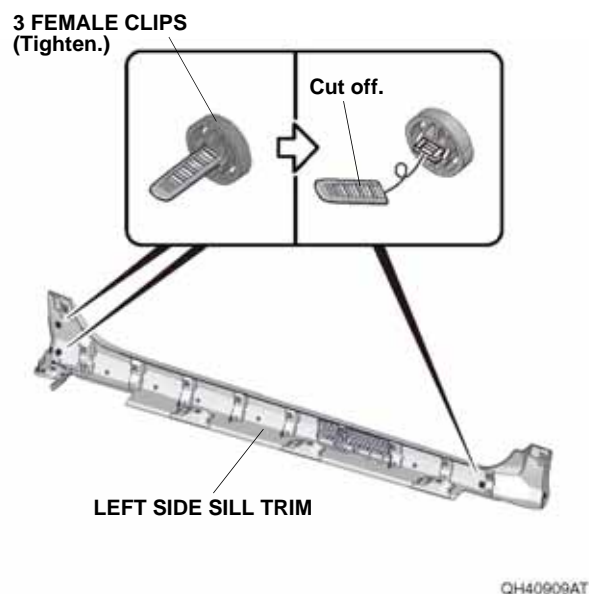
24. Loosely install the three female clips into each male clip as shown.  
NOTE: Make sure to install the female clips in the correct orientation.



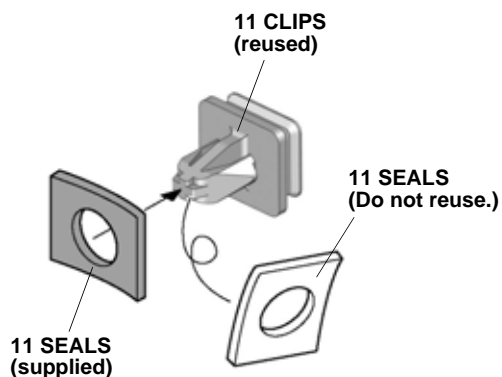
25. Tighten the six self-tapping screws loosely installed in step 23.



26. Tighten the three female clips loosely installed in step 24.  
NOTICE: Do not push the female clips too tight; you could deform the left side under spoiler. If necessary, readjust the female clips.

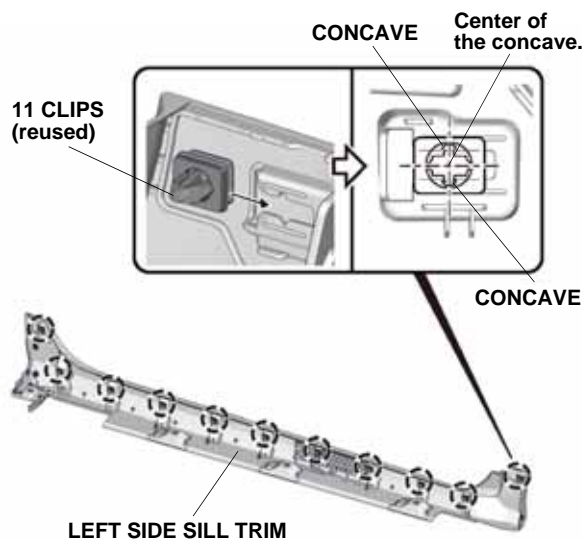


27. Replace the 11 seals.



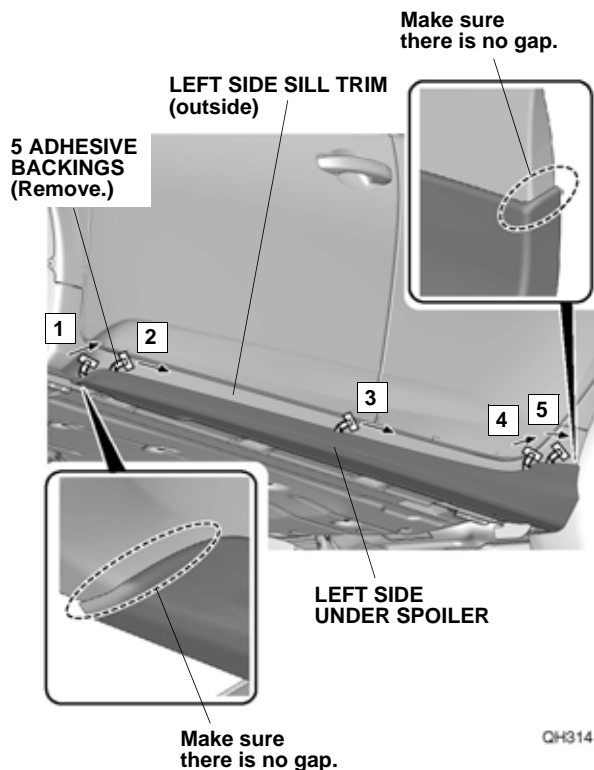
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28. Install the 11 clips removed in step 6 on the left side sill trim as shown.



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29. Install the left side sill trim. Remove the five adhesive backings. Press the left side under spoiler firmly against the left side sill trim with the palm of your hands to adhere the left side under spoiler.



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30. Turn the steering wheel fully clockwise.

31. Turn the templates over and repeat steps 9 through 29 on the right side sill trim.



32. Using a rubber roller, apply firm pressure while rolling, especially at the ends, to set the adhesive.

