



INSTALLATION INSTRUCTIONS

Accessory
FRONT BUMPER TRIM

Application
2020 INSIGHT

Publications No.
VERSION 1
Issue Date
JULY 2019

PARTS LIST

Front Bumper Trim Kit
P/N 08F23-TXM-100
P/N 08F23-TXM-100A

Left front bumper trim



Right front bumper trim



6 Self-tapping screws



6 Washers



2 Alcohol wipes



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

5 mm Hex wrench

Pushpin

Drill

File

10 mm Open end wrench

Masking tape

3 mm, 6 mm, and 8 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

Blanket

Ratchet

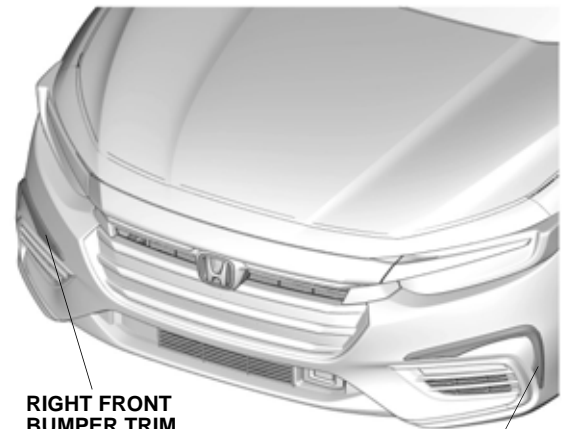
10 mm Socket

Shop towel

The following tools are available through the Honda Tool and Equipment Program. On the iN, click on Service > Service Bay > Tool and Equipment Program, then enter the number under "Search." Or, call 888-424-6857.

- Trim Tool Set (T/N SOJATP2014)
- Plastic Trim Tool (T/N SILTRIMTL10)
- Rubber Roller (T/N MHLE54D)

Illustration of the Front Bumper Trim Installed on the Vehicle



RIGHT FRONT BUMPER TRIM
LEFT FRONT BUMPER TRIM

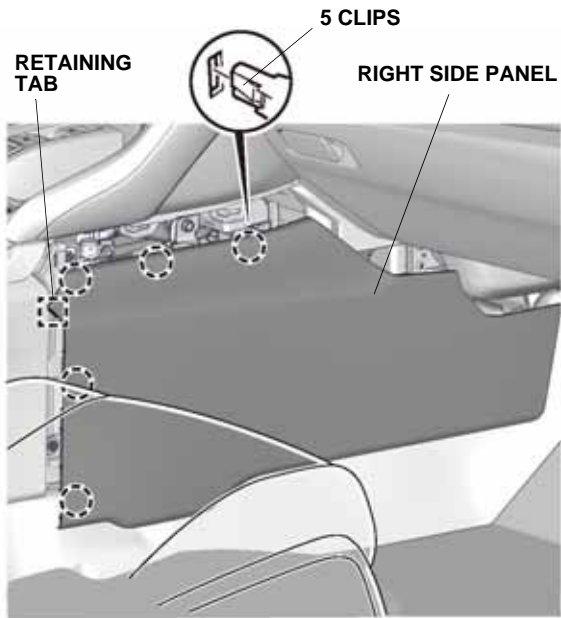
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INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

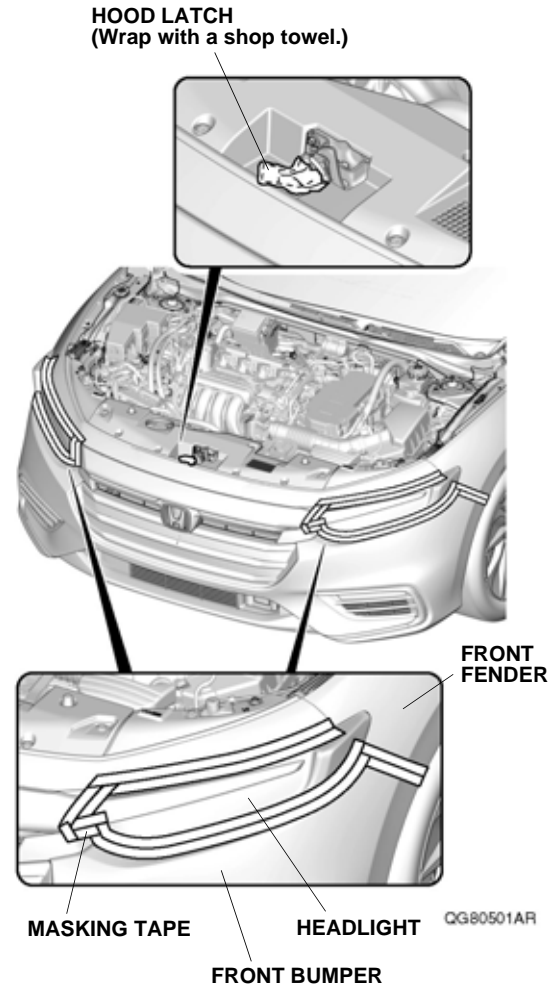
NOTE:

- Be careful not to damage the body paint finish.
 - This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
 - To allow the adhesive to cure, do not wash the vehicle for 24 hours. Make sure the customer is aware of this.
1. Remove the right side panel, and disconnect the negative cable from the battery.
NOTE: Wait 3 minutes after turning the power switch to OFF before disconnecting the battery.

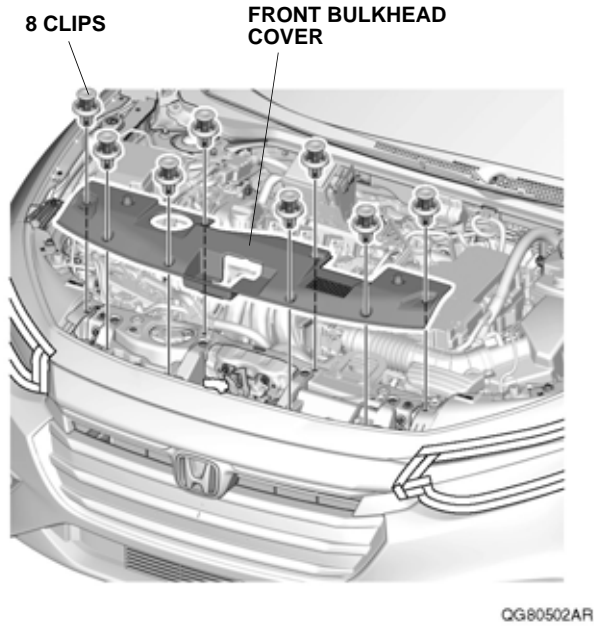


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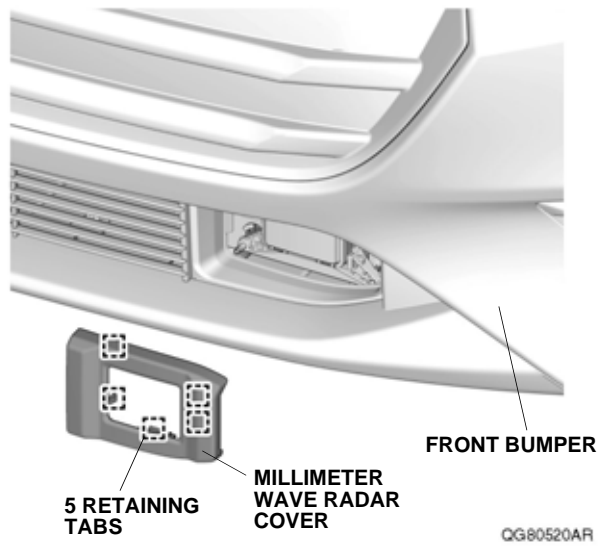
2. Remove the front bumper.
- Apply masking tape as shown.
 - Wrap a shop towel around the hood latch.



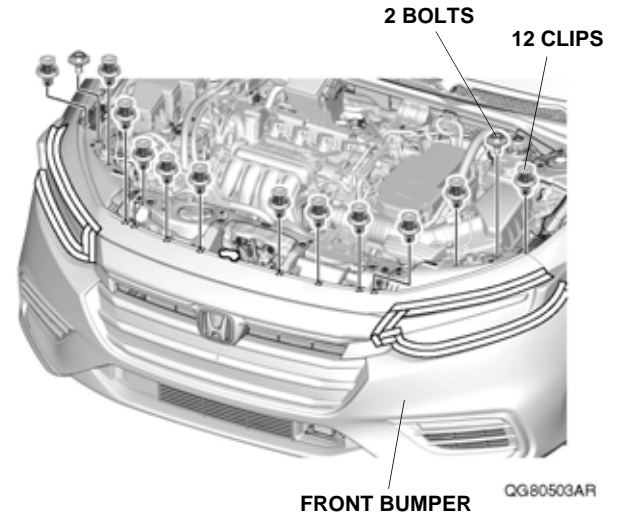
- Remove the front bulkhead cover.



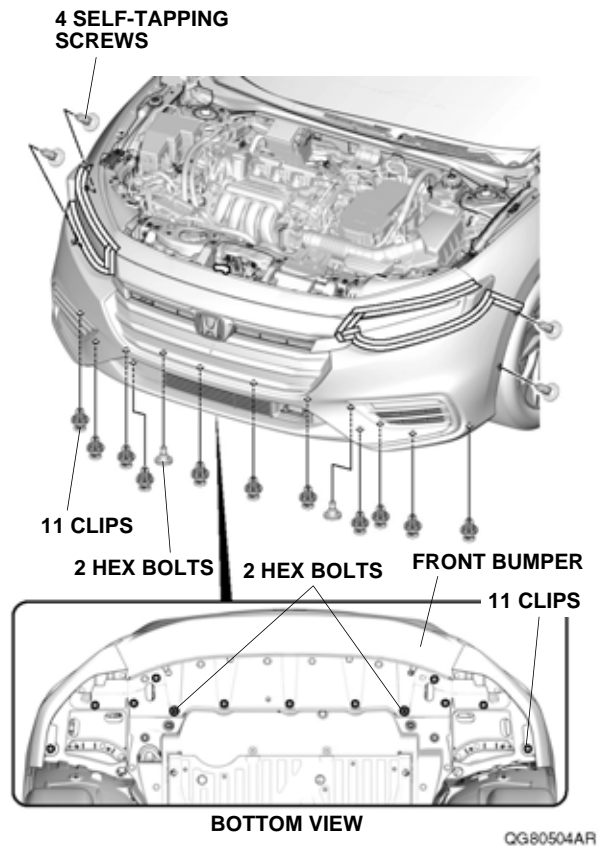
- Remove the millimeter wave radar cover.



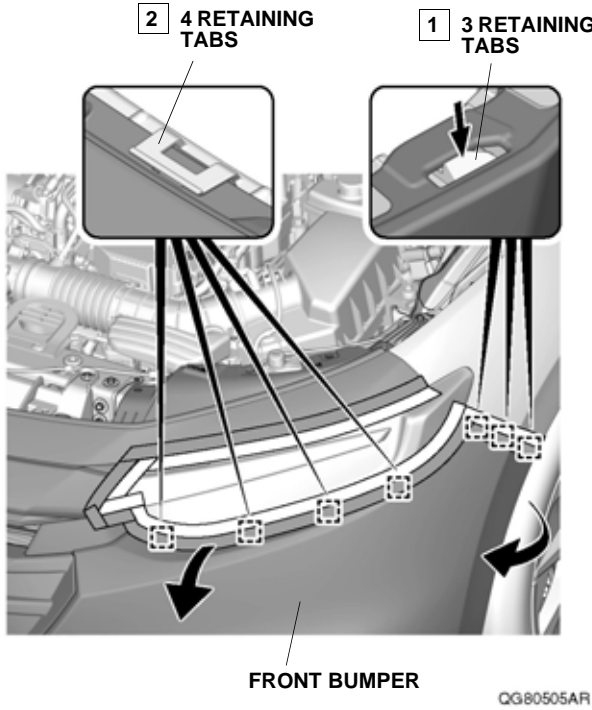
- Remove the two bolts and 12 clips.



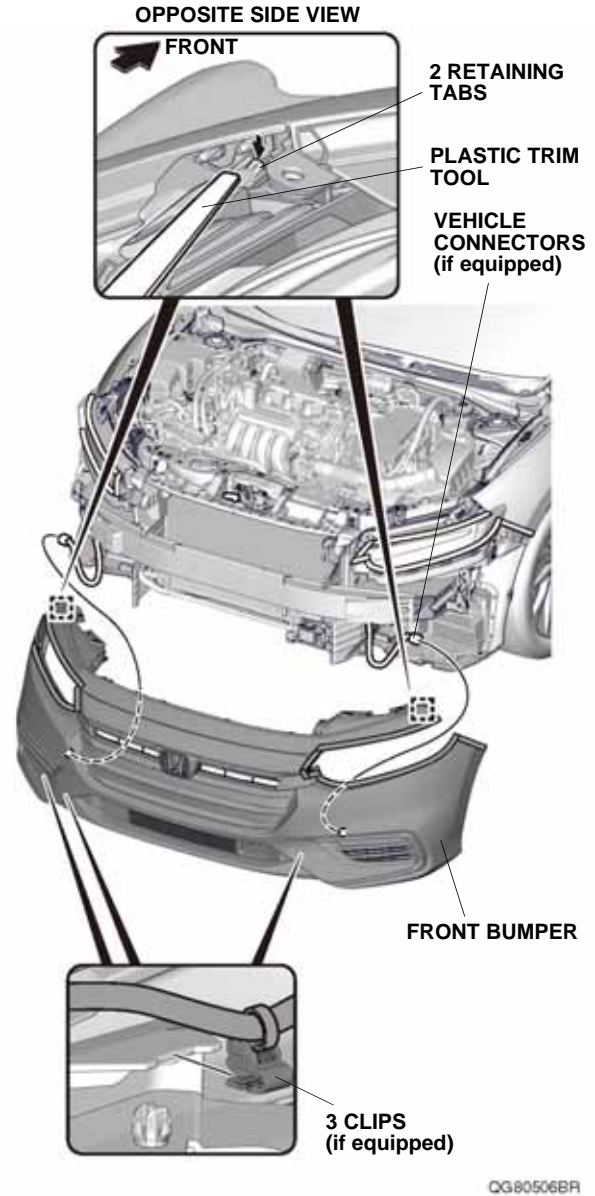
- Remove the four self-tapping screws, two hex bolts, and 11 clips.



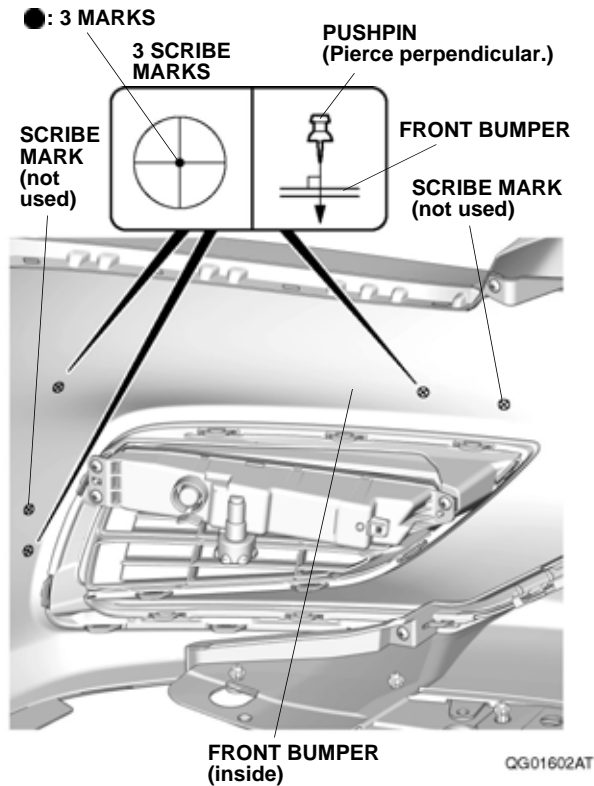
- With the help of an assistant, release the seven retaining tabs on each side.
NOTE: Make sure you remove and release the retaining tabs as shown.



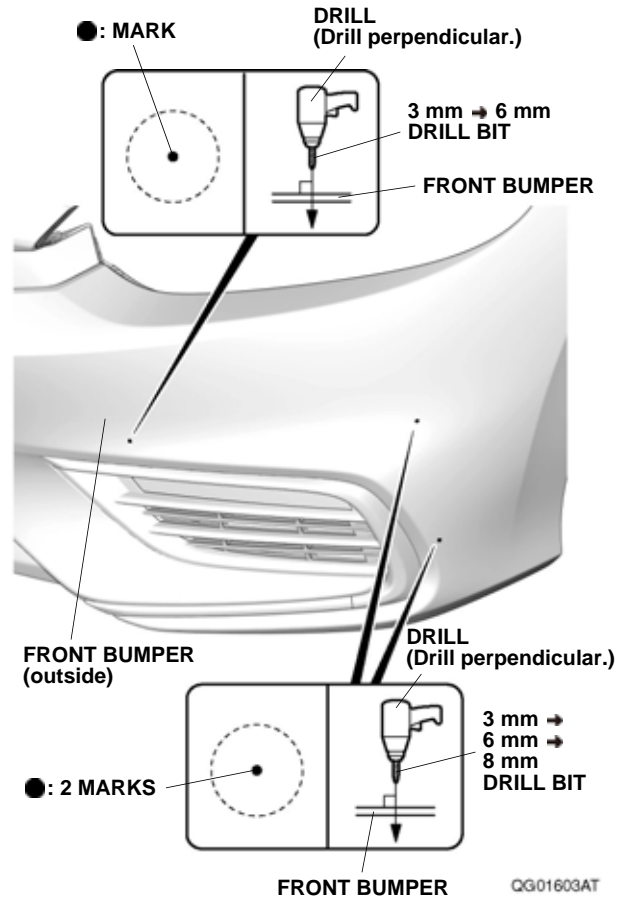
- With the help of an assistant, remove the front bumper using a plastic trim tool, and unplug the vehicle connectors (if equipped). Place the front bumper on a blanket to prevent damage.



- Using a pushpin, pierce the center of three scribe marks on the front bumper.

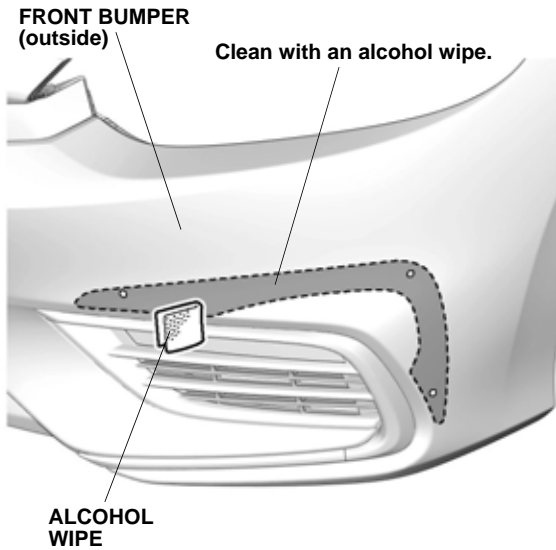


- While wearing eye protection, drill the three pierced marks on the front bumper to 6 mm. First, drill with a 3 mm drill bit, then finish with a 6 mm drill bit.

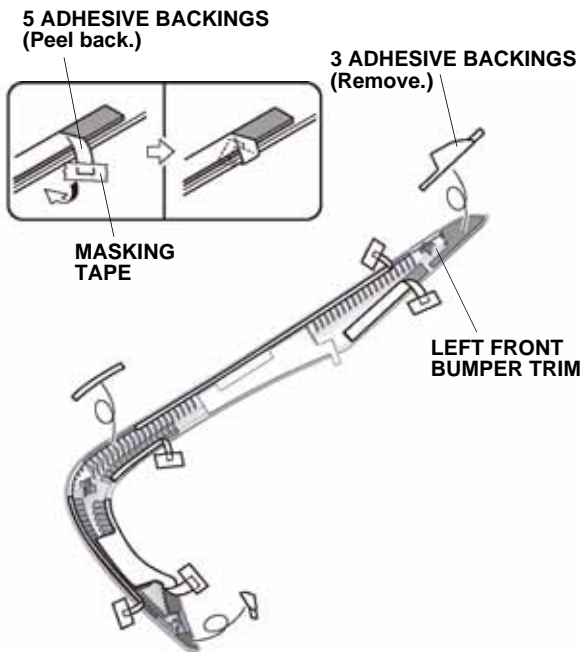


- While wearing eye protection, enlarge the two 6 mm outer holes to 8 mm with an 8 mm drill bit. Remove any burrs.
NOTE: Make sure to drill the correct marks.

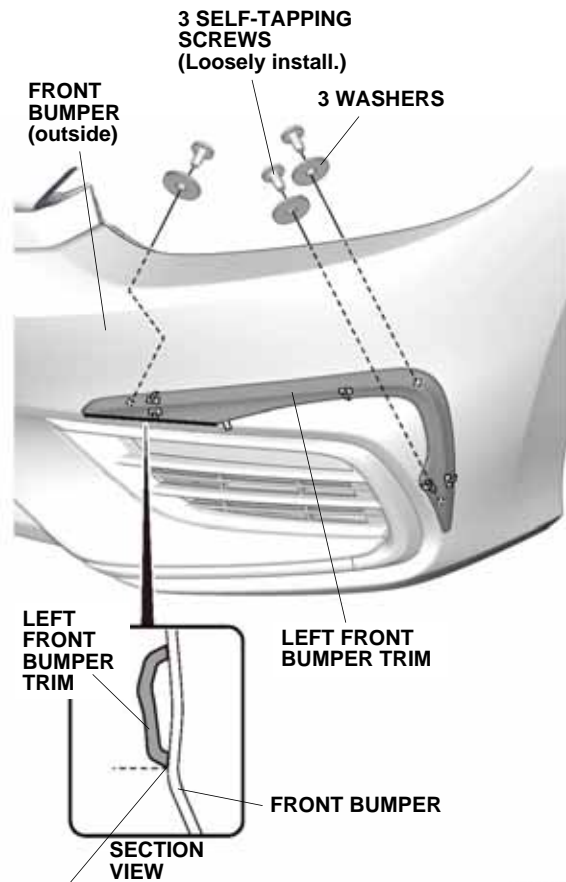
6. Using an alcohol wipe, thoroughly clean the front bumper where the left front bumper trim will attach.



7. Peel back the five adhesive backings, and tape them to the front surface of the left front bumper trim with masking tape. Remove the three adhesive backings as shown.

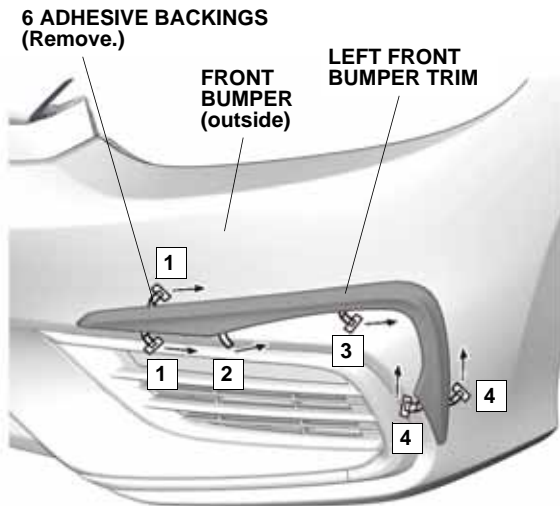


8. Line up the left front bumper trim with the front bumper as shown. Loosely install the left front bumper trim to the front bumper with three self-tapping screws and three washers.



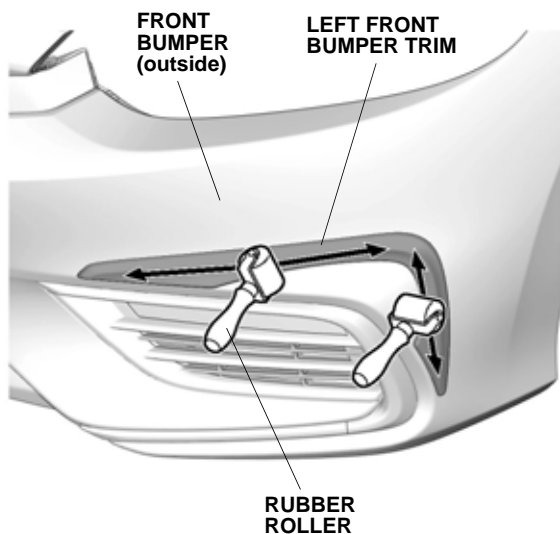
Line up with the edge of the curved surface.

9. While applying light pressure against the left front bumper trim, carefully remove the adhesive backings as shown.



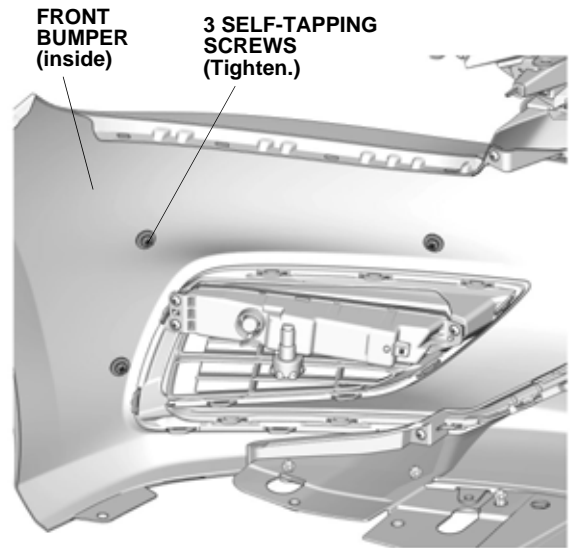
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10. Using the rubber roller, apply firm pressure while rolling, especially at the ends, to set the adhesive.



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11. Tighten the three self-tapping screws loosely installed in step 8.



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12. Repeat steps 3 through 11 on the right side of the front bumper.
13. Check that all wire harnesses are routed properly and all connectors are plugged in.
14. Install all removed parts except for the right side panel.
15. Connect the negative cable to the battery.
16. Install the right side panel.
17. Press and hold the audio unit power button for 2 seconds to restore the audio and navi (if equipped) system functions.
18. Set the clock on vehicles without navigation.
19. If necessary, restore the systems back to normal operation as described in the service information.