INSTALLATION	Accessory DOOR SILL PROTECTION FILMS P/N 08P04-TLA-100	Application 2020 CR-V	Publications No. VERSION 1 Issue Date OCT 2019
	тос	OLS AND SUPPLIES REQ	UIRED
Right front door sill protection film Identification mark: FR-R)	Spra 3M p Mas Rule Glov	ves	
eft rear door sill protection film Identification mark: RR-L)		tration of the Door Sill Pi he Vehicle	rotection Films Install
Right rear door sill protection film Identification mark: RR-R)		RIGHT FRONT DOOR SILL PROTECTION FILM	RIGHT REAR DOOR SILL PROTECTION FILM
Alcohol wipes		LEFT FR SILL PR FILM	LEFT REAR DOOR SILL PROTECTION FILM OHD2406AC
Applicator			

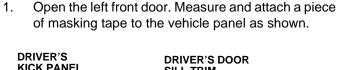
INSTALLATION

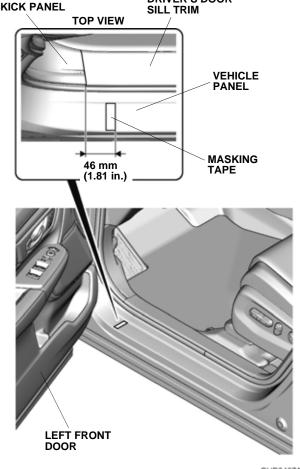
Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

- Always wear gloves when working with 3M Protective tape application solution.
- Be careful not to damage the body paint finish.
- This kit should only be installed if the ambient air temperature is 60°F (15°C) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Make sure the customer is aware of this.

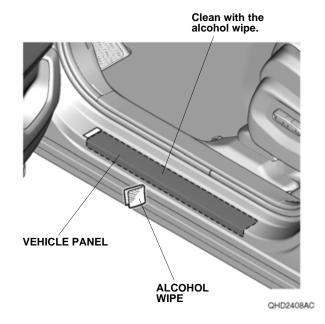
Installing the Door Sill Protection Films





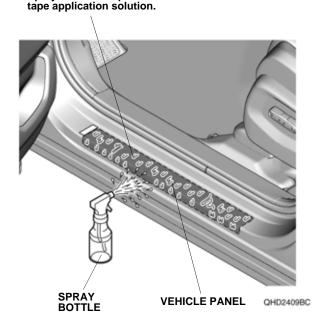
QHD2407AC

2. Using the alcohol wipe, thoroughly clean the vehicle panel where the left front door sill protection film will attach.

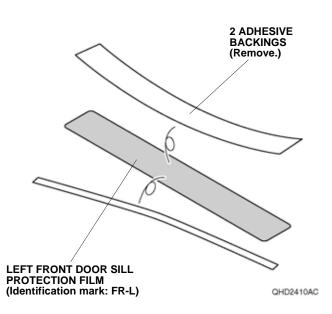


3. Using a spray bottle with the 3M protective tape application solution, spray the vehicle panel where the left front door sill protection film will attach.

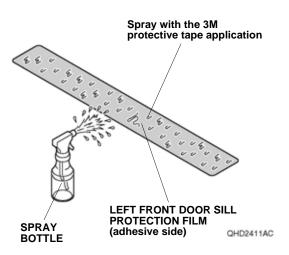
Spray with the 3M protective



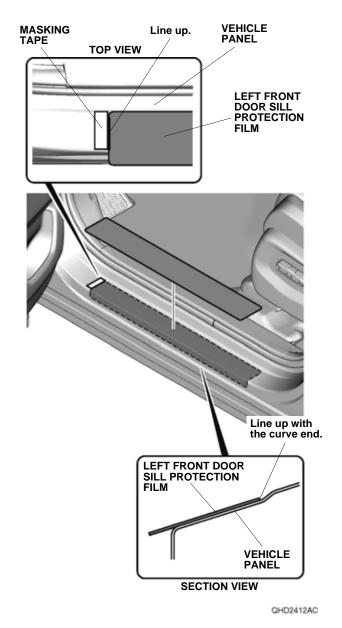
 Remove the adhesive backings from the left front door sill protection film.
NOTE: Check the identification mark of the left front door sill protection film.



5. Spray the left front door sill protection film with the 3M protective tape application solution.

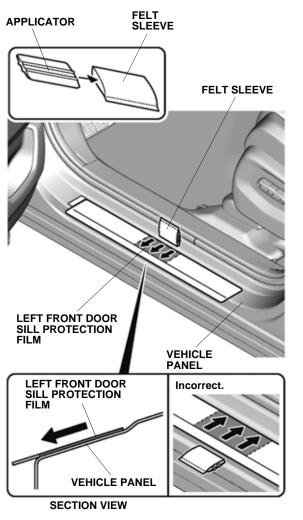


6. Line up the left front door sill protection film with the curve end and masking tape as shown. Attach the left front door sill protection film to the vehicle panel.



9.

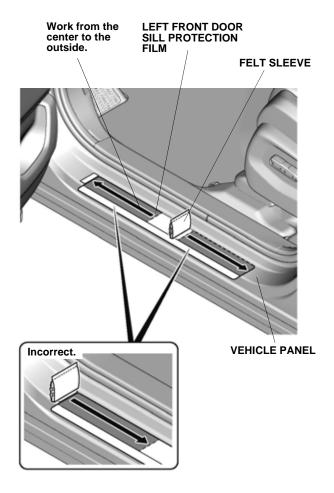
7. Insert the applicator into the felt sleeve.



QHD2413AC

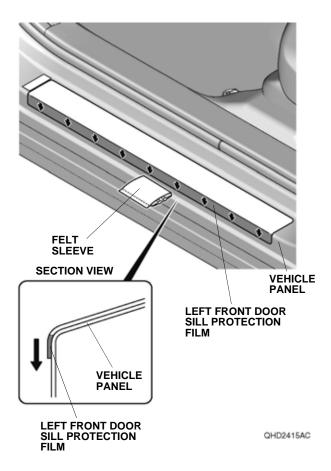
8. Starting from the inside and working outside, use the felt sleeve to smooth out the center of the left front door sill protection film. Move the felt sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly, and keep pressure against the left front door sill protection film.

Starting from the center and working outward, use the felt sleeve to smooth out the left and right sides of the upper section on the left front door sill protection film. Move the felt sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly, and keep pressure against the left front door sill protection film.

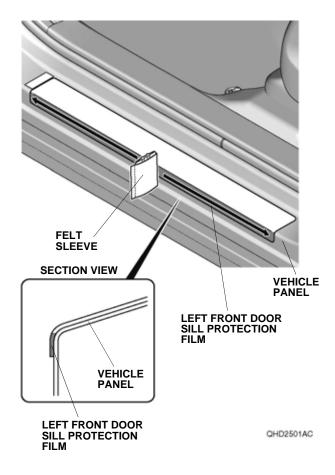


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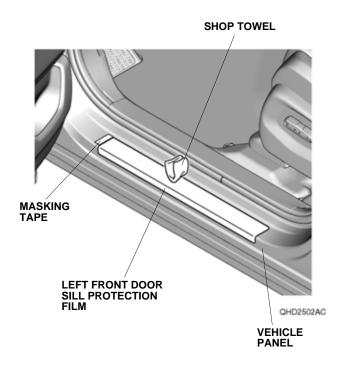
10. Gently bend the left front door sill protection film around the radius on the vehicle panel using your hand. Repeat until the film is attached to the vehicle panel. Repeat step 8 to set the adhesive of the left front door sill protection film to the radius and the edge of the vehicle panel.



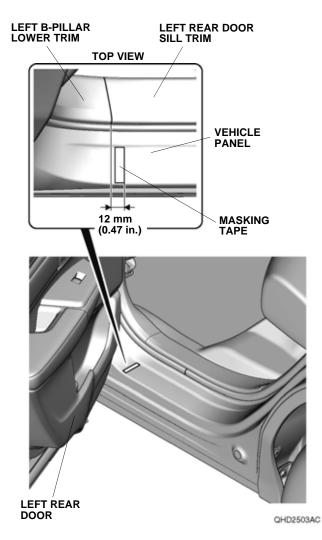
11. Repeat step 9 to set the adhesive of the left front door sill protection film to the edge of the vehicle panel.



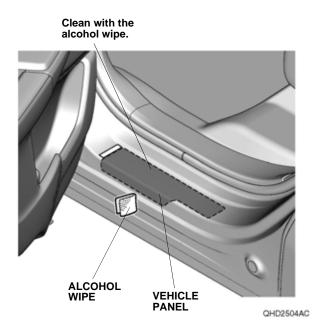
12. Using a shop towel, wipe off the 3M protective tape application solution. Allow the left front door sill protection film to dry thoroughly. Remove the masking tape.



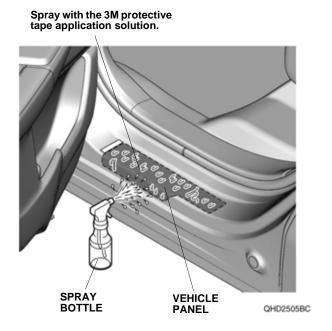
13. Open the left rear door. Measure and attach a piece of masking tape to the vehicle panel as shown.



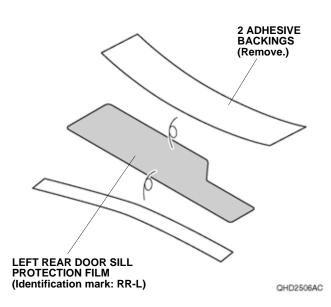
14. Using the alcohol wipe, thoroughly clean the vehicle panel where the left rear door sill protection film will attach.



15. Using a spray bottle with the 3M protective tape application solution, spray the vehicle panel where the left rear door sill protection film will attach.



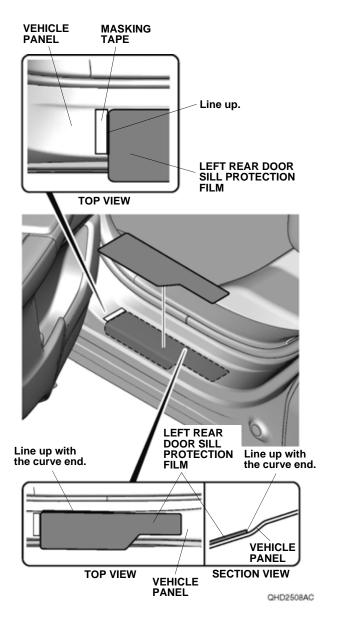
 Remove the adhesive backings from the left rear door sill protection film.
NOTE: Check the identification mark of the left rear door sill protection film.



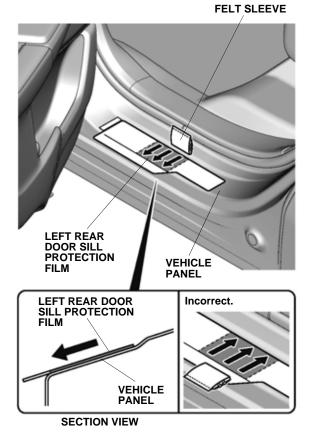
17. Spray the left rear door sill protection film with the 3M protective tape application solution.



18. Line up the left rear door sill protection film with the curve end and masking tape as shown. Attach the left rear door sill protection film to the vehicle panel.

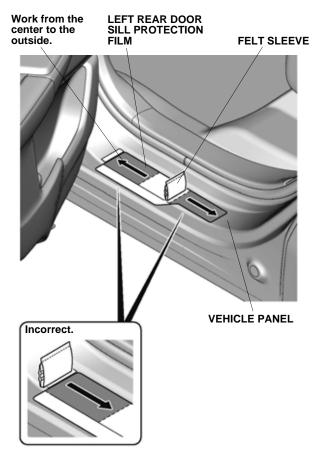


19. Starting from the inside and working outside, use the felt sleeve to smooth out the center of the left rear door sill protection film. Move the felt sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly, and keep pressure against the left rear door sill protection film.



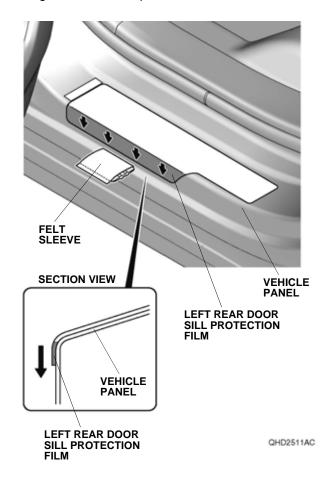
QHD2509AC

20. Starting from the center and working outward, use the felt sleeve to smooth out the left and right sides of the upper section on the left rear door sill protection film. Move the felt sleeve in one direction only. If you see an air bubble, stop and gently peel up that section to work out the bubble. Work slowly, and keep pressure against the left rear door sill protection film.

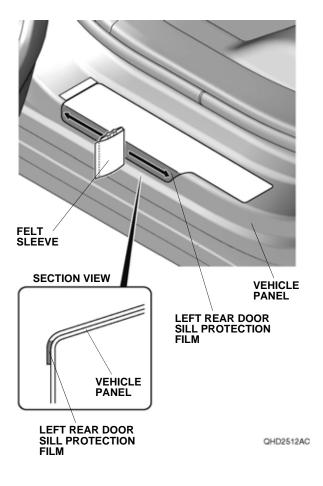


QHD2510AC

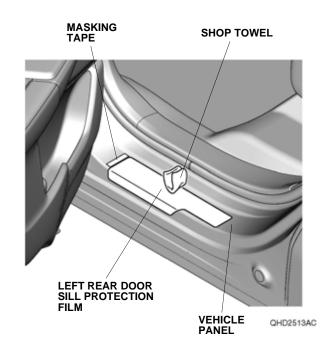
21. Gently bend the left rear door sill protection film around the radius on the vehicle panel using your hand. Repeat until the film is attached to the vehicle panel. Repeat step 19 to set the adhesive of the left rear door sill protection film to the radius and the edge of the vehicle panel.



22. Repeat step 20 set the adhesive of the left rear door sill protection film to the edge of the vehicle panel.



23. Using a shop towel, wipe off the 3M protective tape application solution. Allow the left rear door sill protection film to dry thoroughly. Remove the masking tape.



24. Repeat steps 1 through 23 on the right side of the vehicle.