



INSTALLATION INSTRUCTIONS

Accessory

TAILGATE SPOILER

Application

2022 CIVIC
5-DOOR

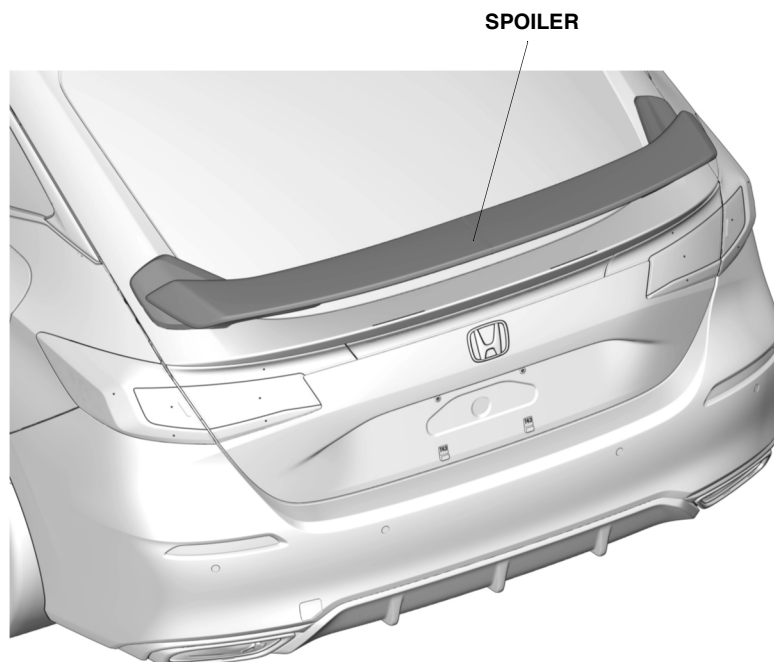
Publications No.

VERSION 1

Issue Date

SEP 2021

GENERAL VIEW



QKN0301AU

FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

*All symbols are not used in all installation instructions.

⚠ DANGER

You will be killed or seriously hurt if you do not follow the instructions.

⚠ WARNING

You can be killed or seriously hurt if you do not follow the instructions.

⚠ CAUTION

You can be hurt if you do not follow the instructions.

NOTICE

Gives advice to prevent damage to the product, vehicle, the environment or other property.

NOTE

Gives helpful information or instructions to be followed when installing this product.

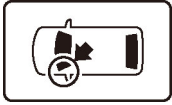


Indicates a prohibited action.

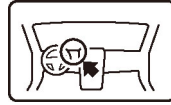
Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer.
(Do not reuse.)

Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.










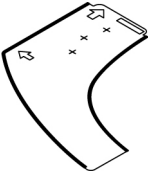

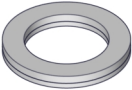
Safety: Accessory


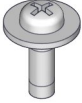

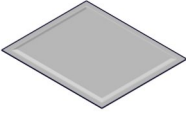
- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.

- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

PARTS LIST

Tailgate Spoiler Kit (P/N 08F02-T47-100)

Spoiler	Left foot	Right foot	Left bracket
			
Right bracket	Left cover	Right cover	Left tailgate support strut
			
Right tailgate support strut	Template	Jack nuts (6)	Seals (6)
			

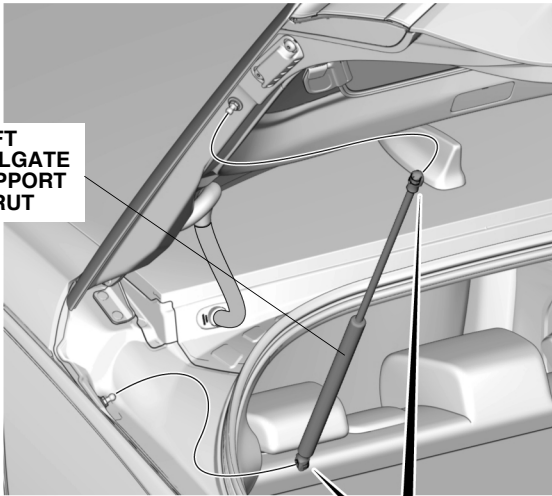
Nuts (6)	6 x 20 mm Screws (6)	5 x 8 mm Screws (2)	Alcohol wipes (2)
			

REQUIRED TOOLS AND SUPPLIES

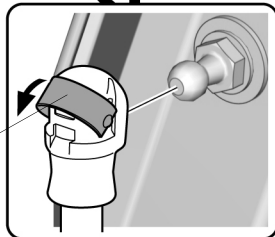
- Phillips screwdriver
- Drill
- 3 mm Drill bit



LEFT
TAILGATE
SUPPORT
STRUT

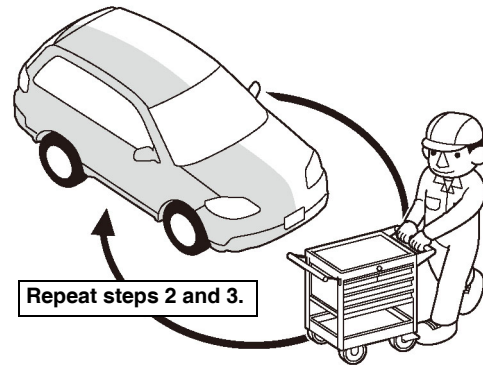


2 CLIPS



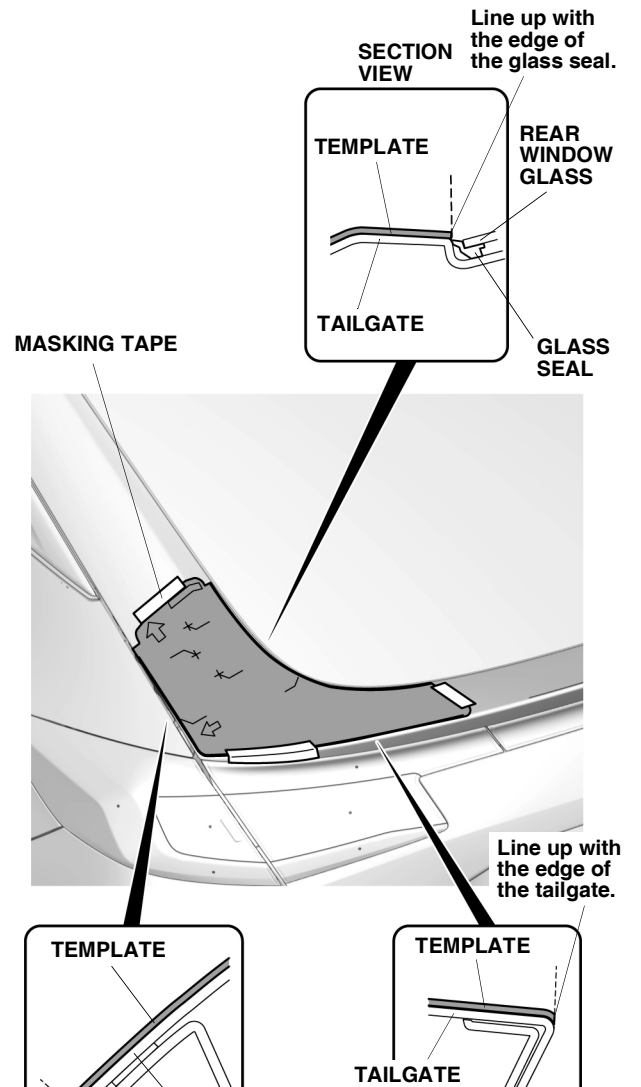
QKN0303AU

4. Repeat the same procedures on the other side.

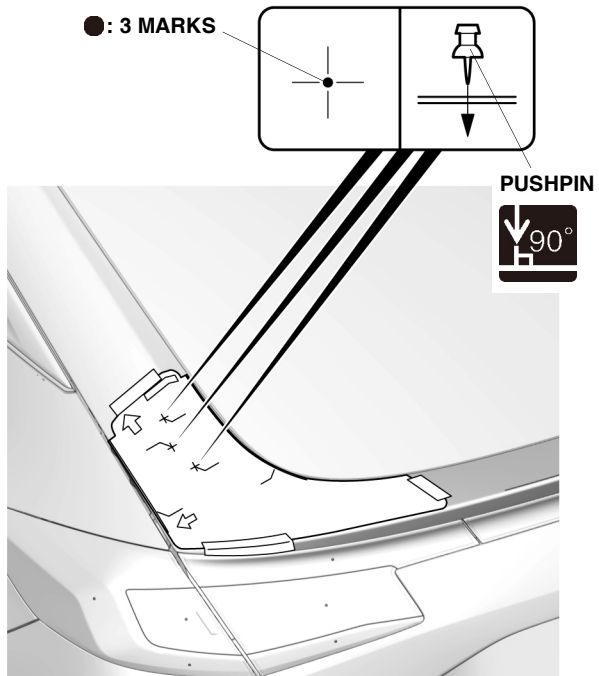


Q9D1014AM

5. Close the tailgate.
6. Attach the template.

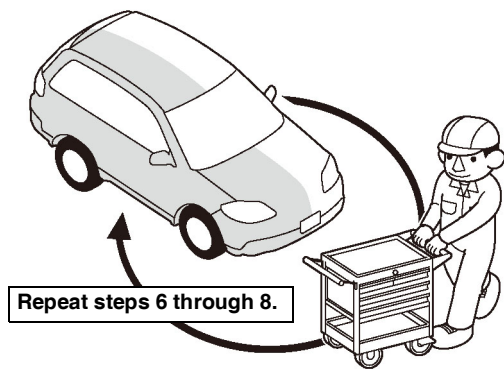


7. Pierce the tailgate.



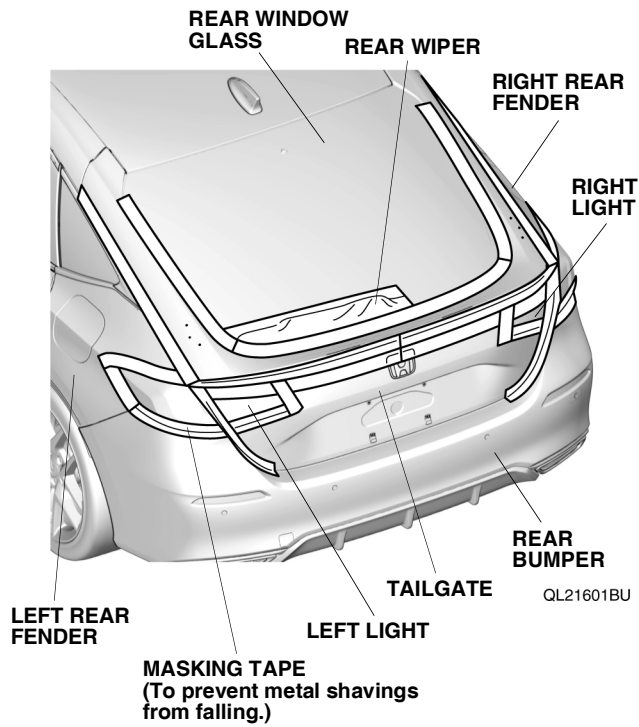
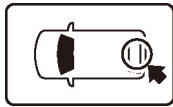
QKN0305BU

8. Remove the template.
9. Flip the template.
10. Repeat the same procedures on the other side.

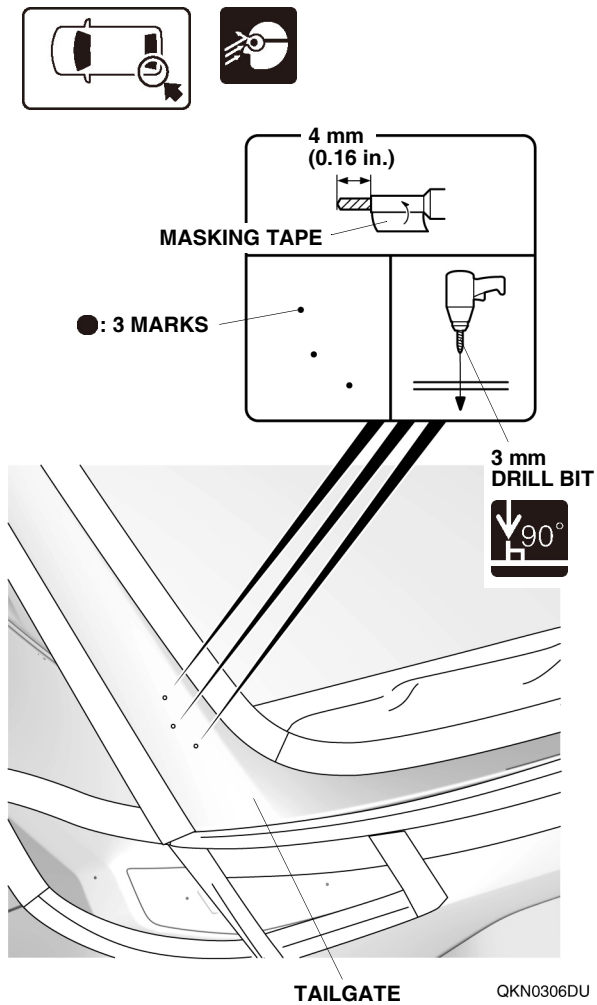


Q9D1014AM

11. Attach masking tape to protect the vehicle.



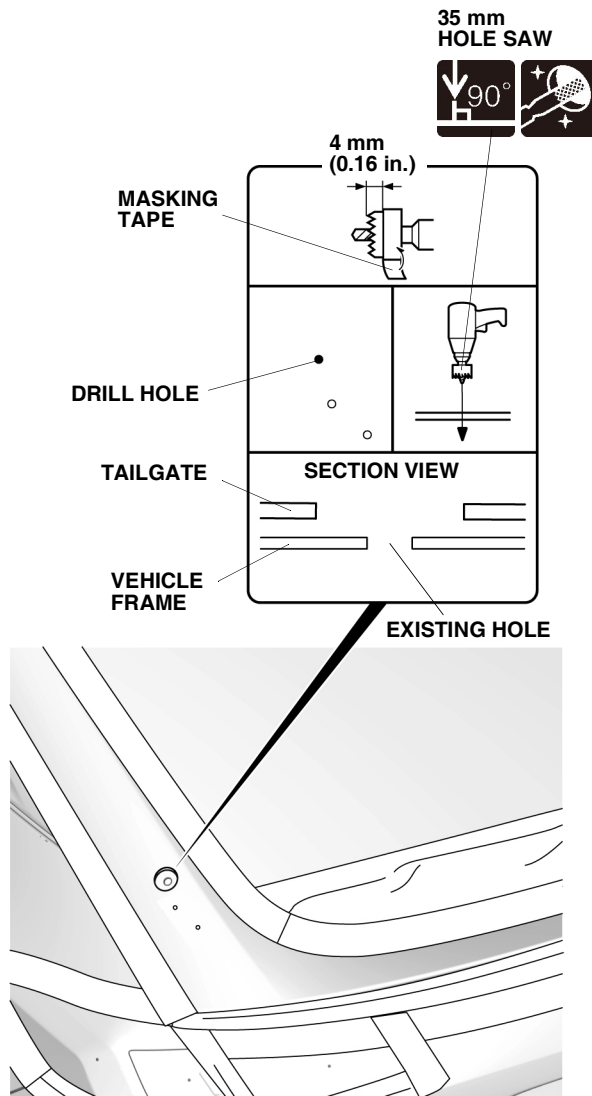
12. Drill the tailgate.



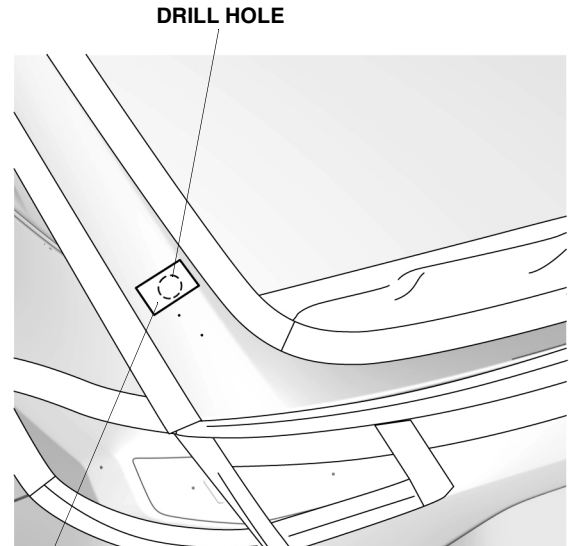
13. Drill the tailgate.

NOTE

If the vehicle frame is scratched, apply touch-up paint and allow it to dry thoroughly.



14. Attach masking tape to protect the vehicle.

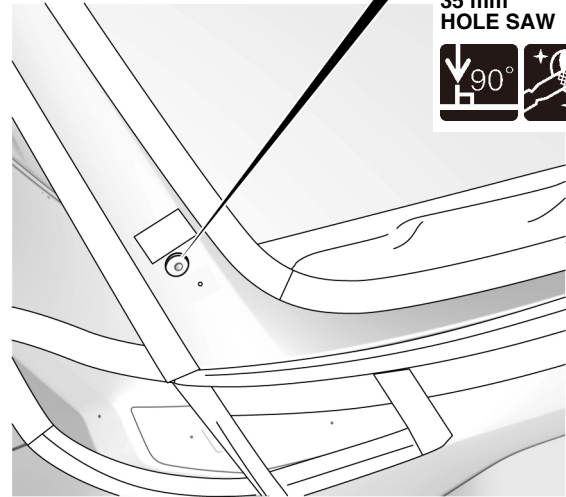
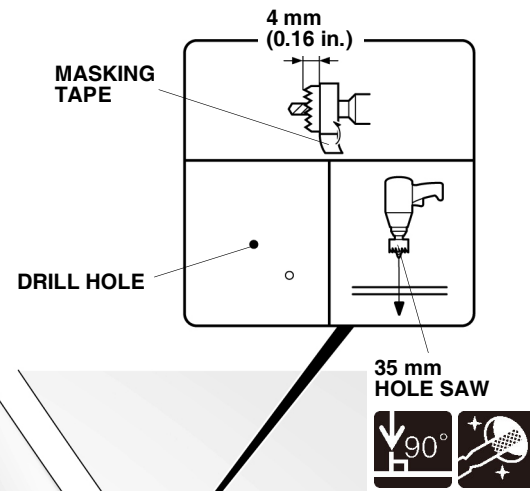


QL21602AU

15. Drill the tailgate.

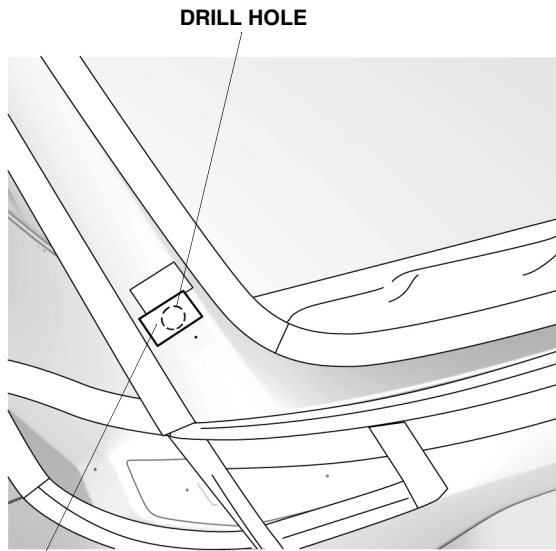
NOTE

If the vehicle frame is scratched, apply touch-up paint and allow it to dry thoroughly.



QL21604CU

16. Attach masking tape to protect the vehicle.

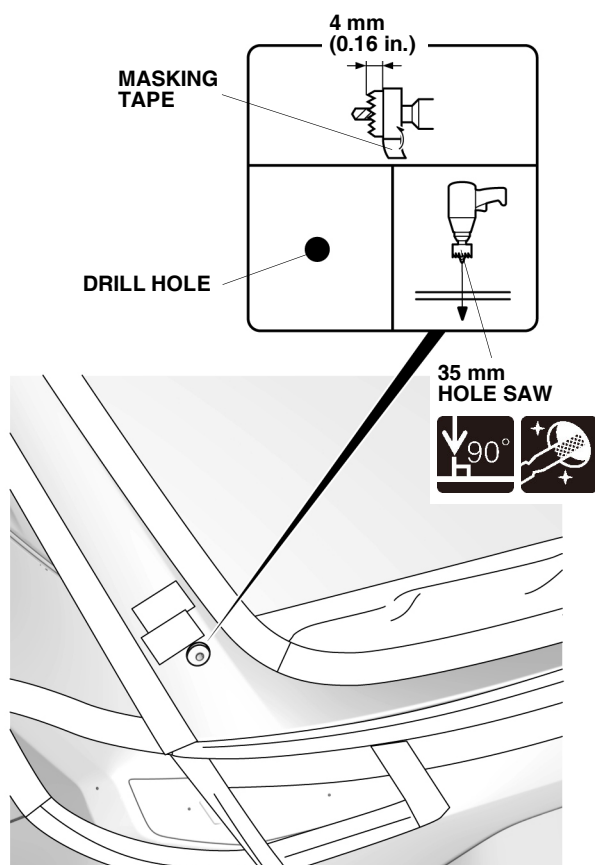


MASKING TAPE
(To prevent metal shavings
from falling.)

QL21605AU

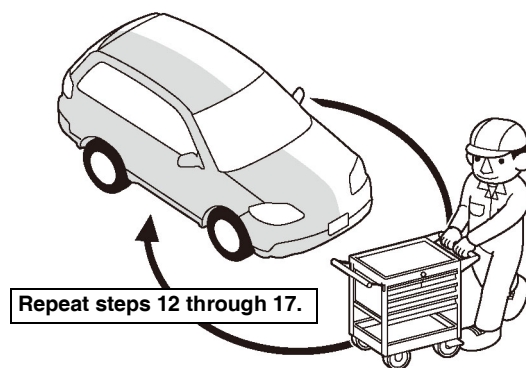
17. Drill the tailgate.

NOTE
If the vehicle frame is scratched, apply touch-up paint and allow it to dry thoroughly.



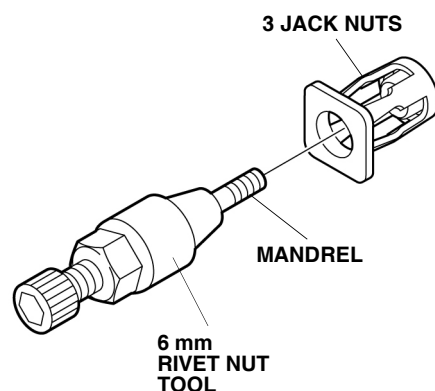
QL21607AU

18. Repeat the same procedures on the other side.



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19. Remove any metal shavings.
20. Remove the masking tape.
21. Thread the jack nut.

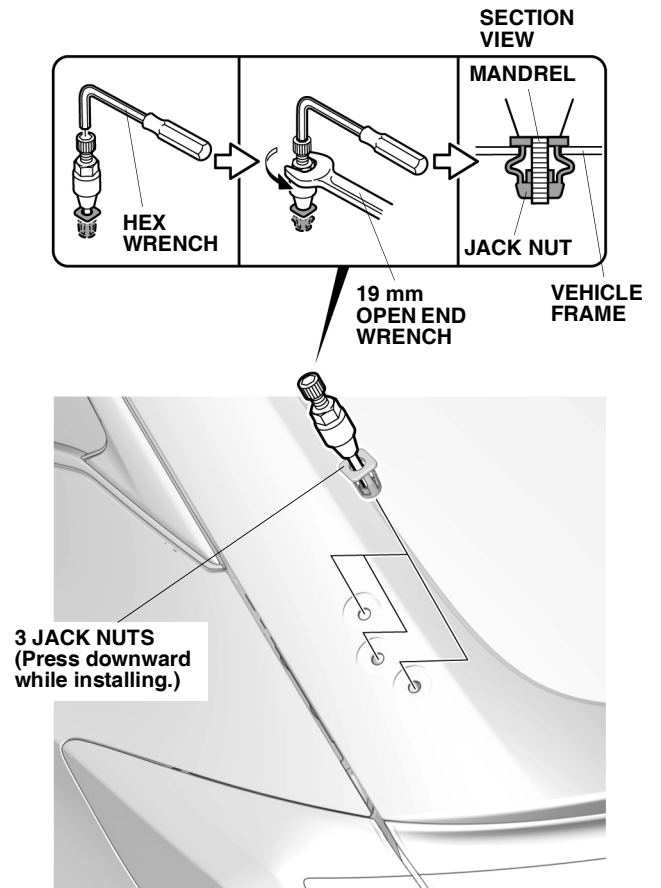


QL21613AU

22. Install the jack nuts.

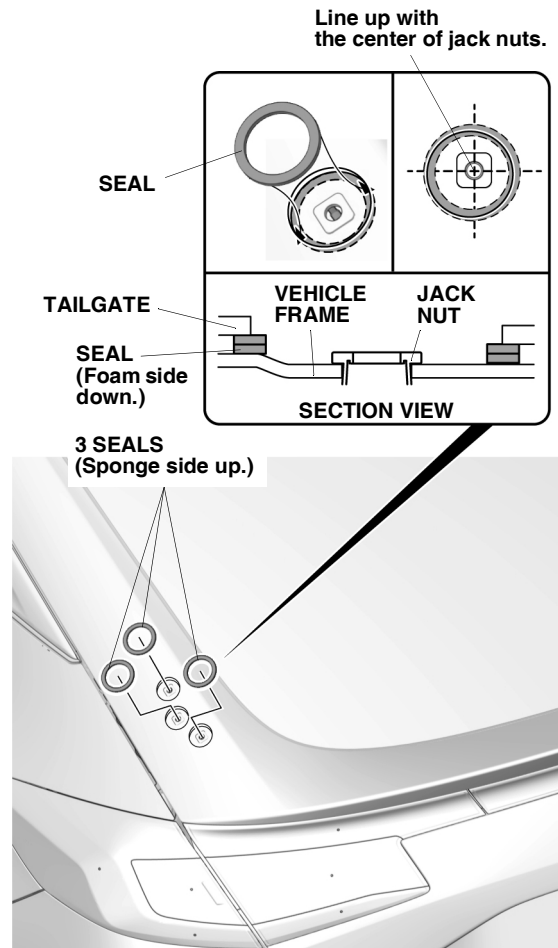
NOTE

- Do not tighten excessively on the jack nut.
- Slowly tighten the jack nut until it actually tightens.



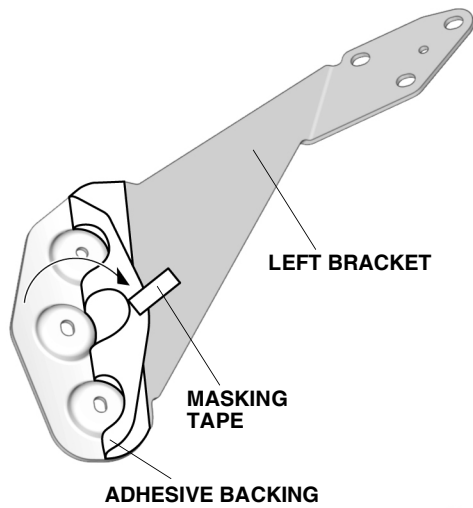
QKN0308CU

23. Install the seals.



QL21615BU

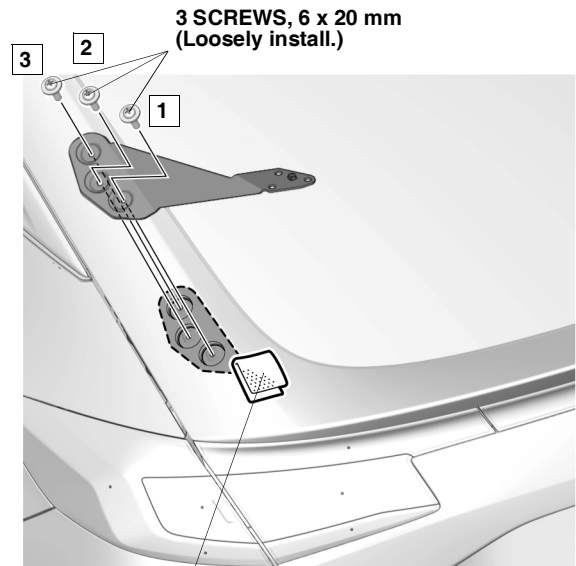
24. Temporarily attach the adhesive backing.



QL21608AU

25. Clean the tailgate.

NOTE
Allow to dry thoroughly.

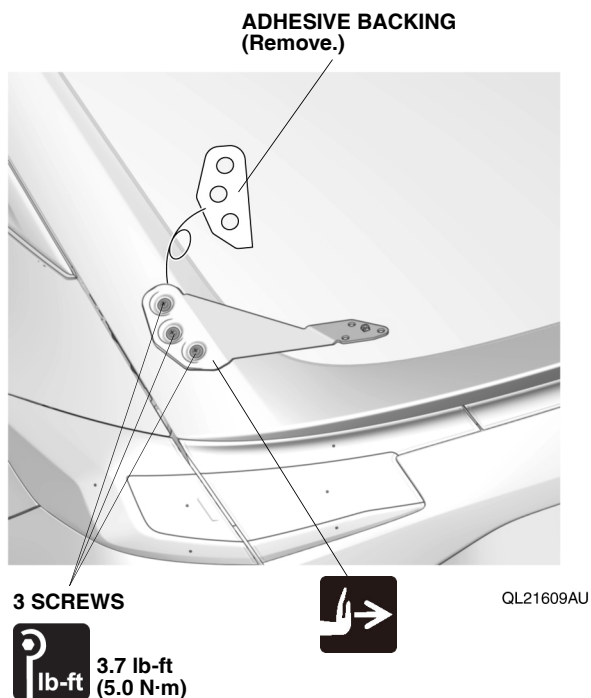


QL11304CU

26. Loosely install the left bracket.

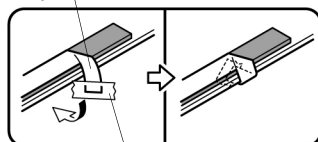
NOTE
Loosely install in the order shown.

27. Secure the left bracket.

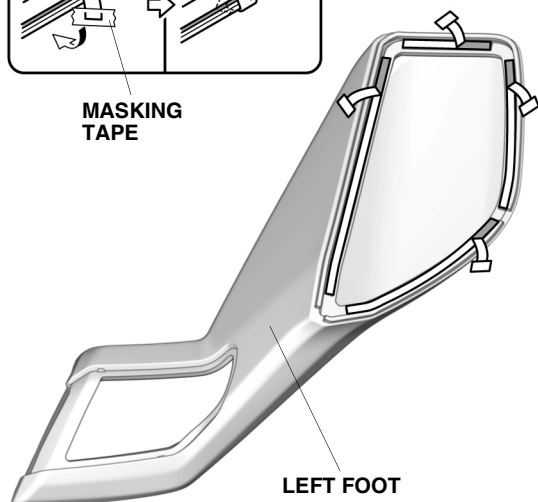


28. Temporarily attach the adhesive backings.

4 ADHESIVE BACKINGS
(Attach.)



MASKING
TAPE

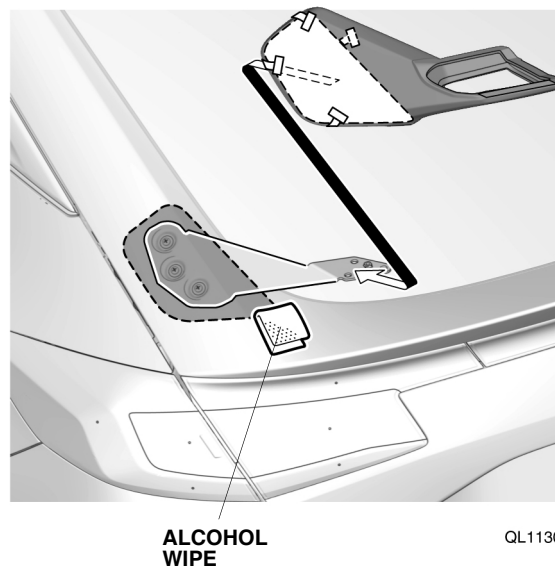


QKN0311BU

29. Clean the tailgate.

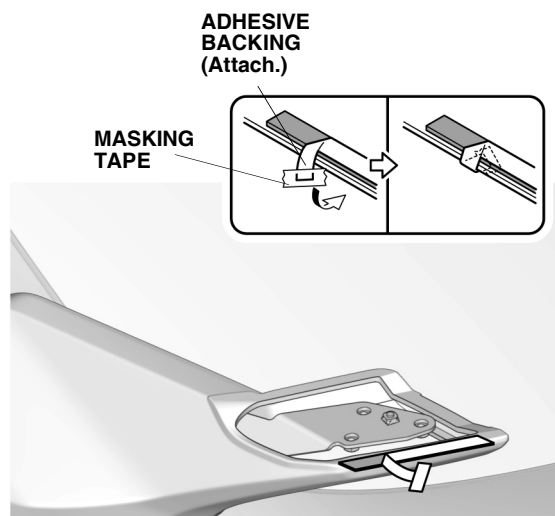
NOTE

Allow to dry thoroughly.

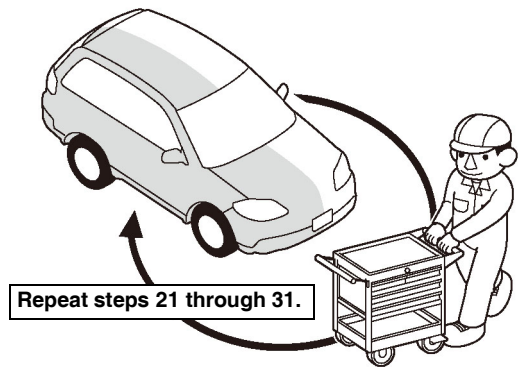


30. Loosely install the left foot.

31. Temporarily attach the adhesive backing.



32. Repeat the same procedures on the other side.

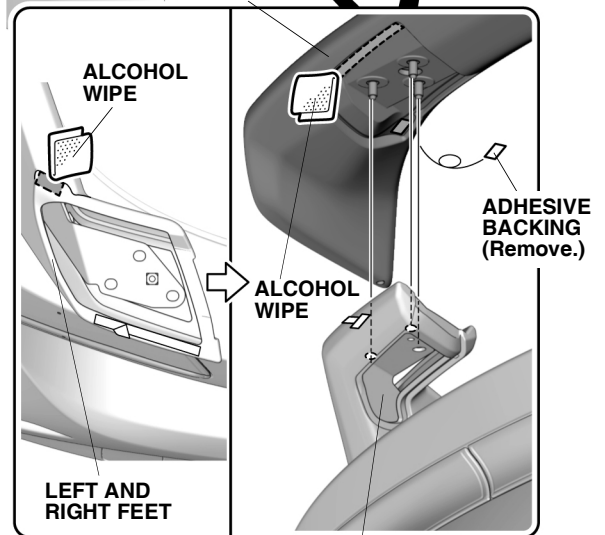
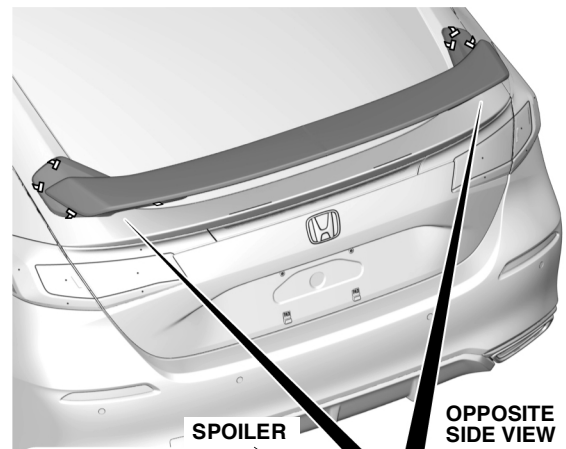
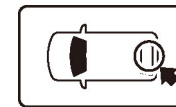


Q9D1014AM

33. Clean the left and right feet and spoiler.

NOTE

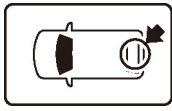
Allow to dry thoroughly.



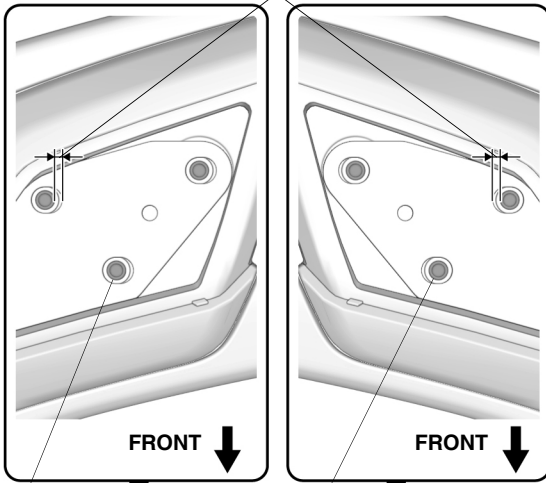
LEFT AND RIGHT BRACKETS

QL11306AU

- 34. Loosely install the spoiler.
- 35. Adjust the spoiler.



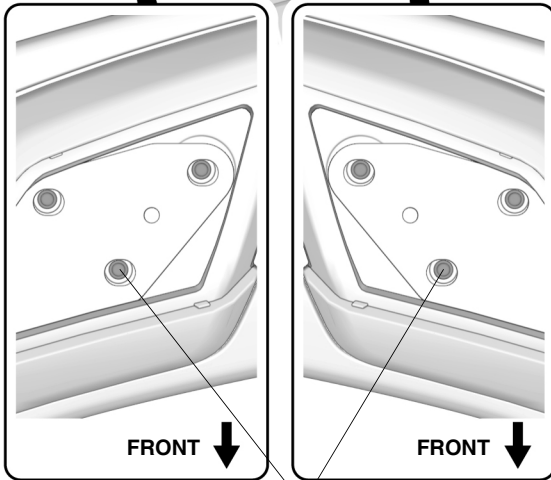
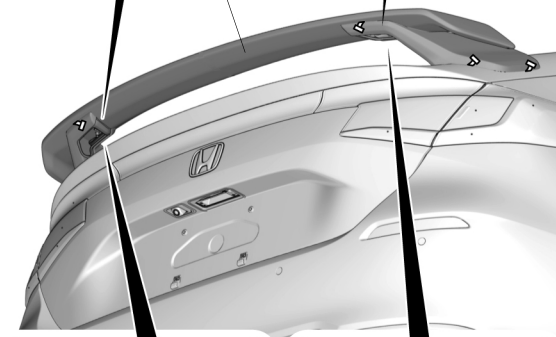
Equal the spacing.



3 LEFT
BRACKET
HOLES

3 RIGHT
BRACKET
HOLES

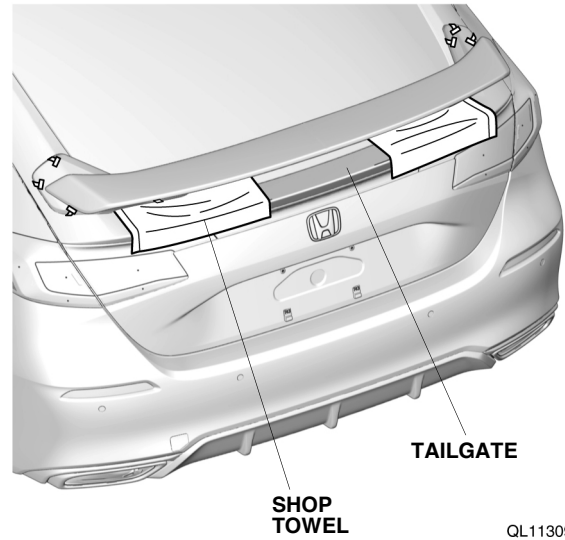
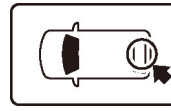
SPOILER



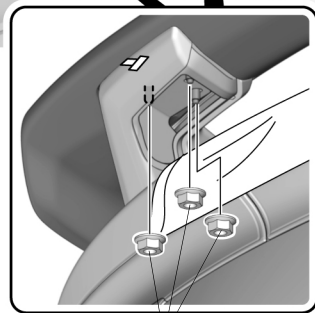
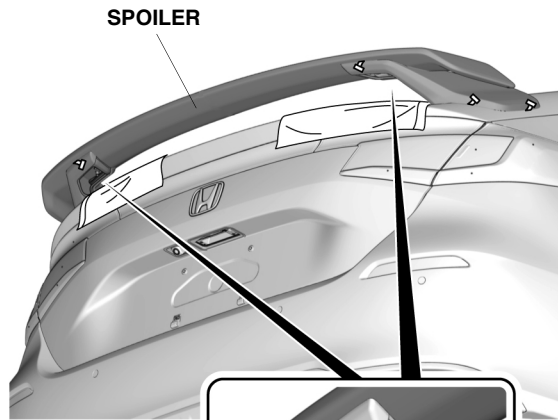
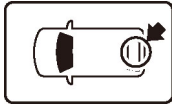
Pull the spoiler backward.

QL11308AU

36. Put the shop towel to protect the vehicle.



37. Secure the spoiler.



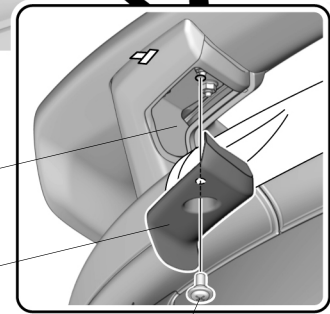
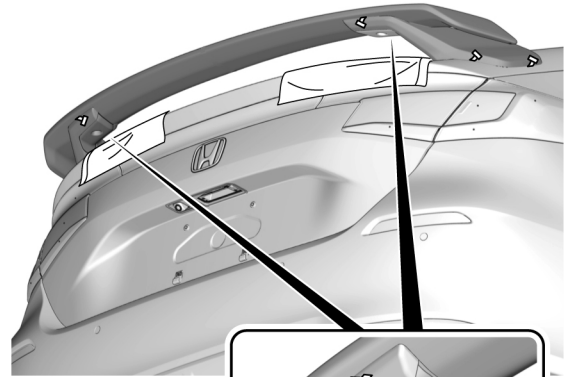
6 NUTS

QL21612CU



6.6 lb-ft
(9.0 N·m)

38. Install the left and right covers.



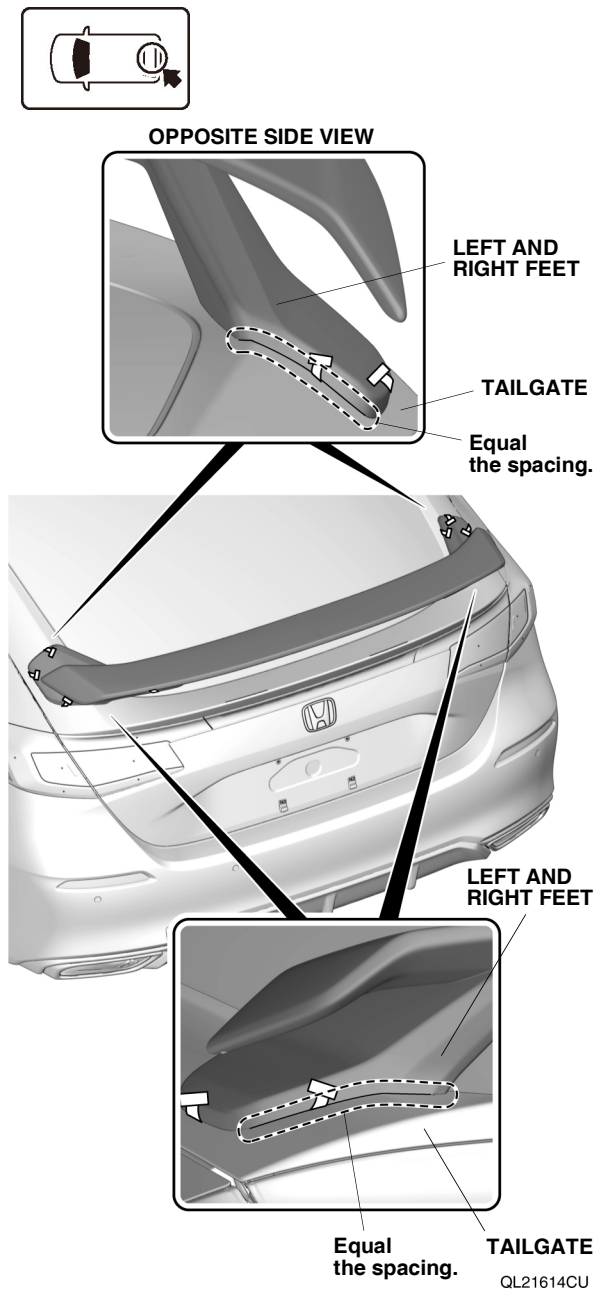
**LEFT AND RIGHT
BRACKETS**

**LEFT AND RIGHT
COVERS**

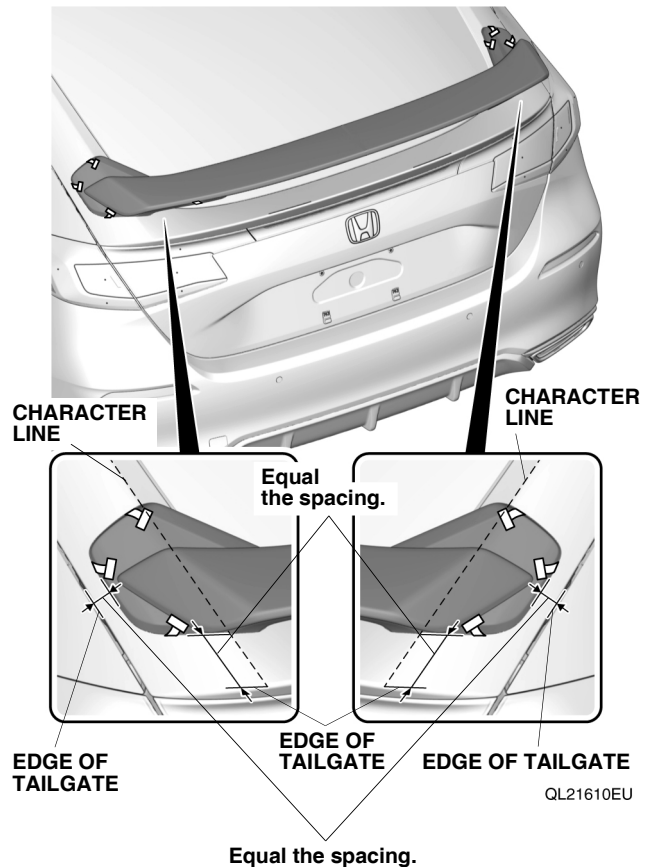
2 SCREWS, 5 x 8 mm

QKN0316DU

39. Remove the shop towel.
40. Line up the left and right feet.



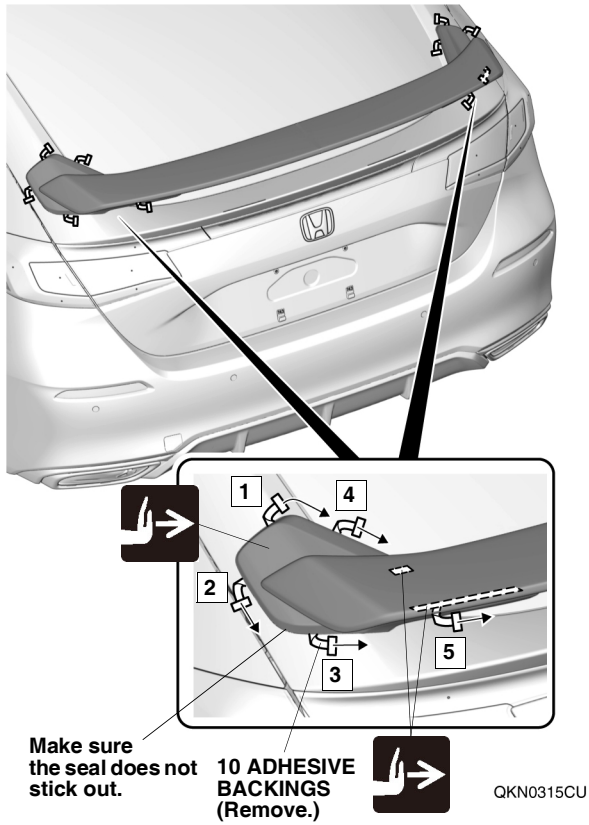
41. Line up the left and right feet.



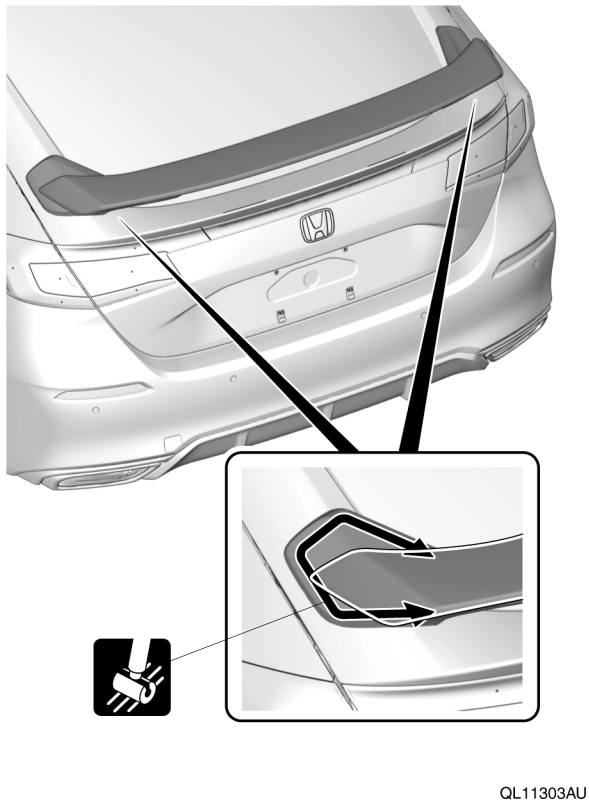
42. Secure the left and right feet.

NOTE

- Install in the order shown.
- If it is difficult to remove the **1** - **4** adhesive backings, lightly lift the left and right feet to remove the adhesive backings.
- If it is difficult to remove the **5** adhesive backings, loosening the screw tightened in step 38 and lightly lift the spoiler to remove the adhesive backings.
- If you loosen the screw that was tightened in step 38, be sure to tighten it.



43. Set the adhesive.



44. Check that all parts are installed properly.