



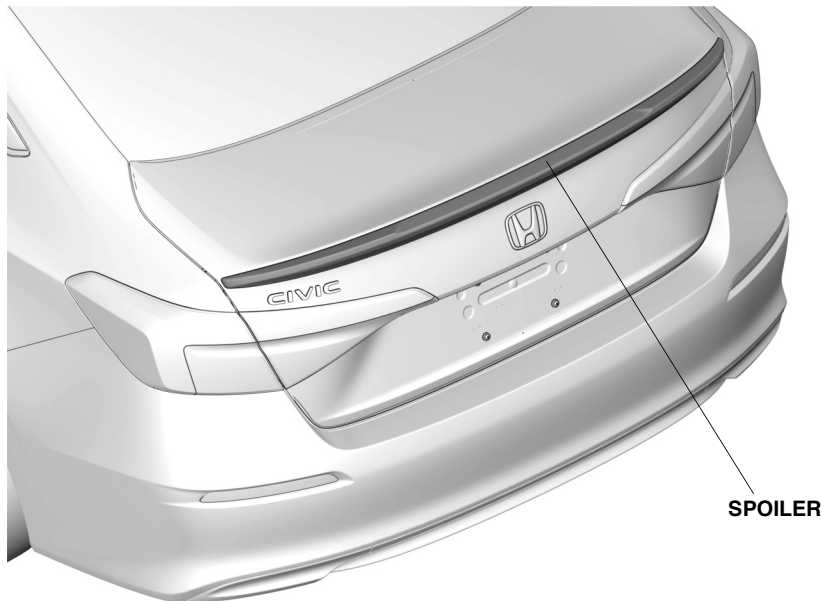
INSTALLATION INSTRUCTIONS

Accessory
TRUNK SPOILER

Application
2022 CIVIC

Publications No.
All
Issue Date
JUN 2021

GENERAL VIEW



QK30101AR

FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

*All symbols are not used in all installation instructions.



DANGER

You will be killed or seriously hurt if you do not follow the instructions.



WARNING

You can be killed or seriously hurt if you do not follow the instructions.



CAUTION

You can be hurt if you do not follow the instructions.

NOTICE

Gives advice to prevent damage to the product, vehicle, the environment or other property.

NOTE

Gives helpful information or instructions to be followed when installing this product.



Indicates a prohibited action.

Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer.
(Do not reuse.)

Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.

Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

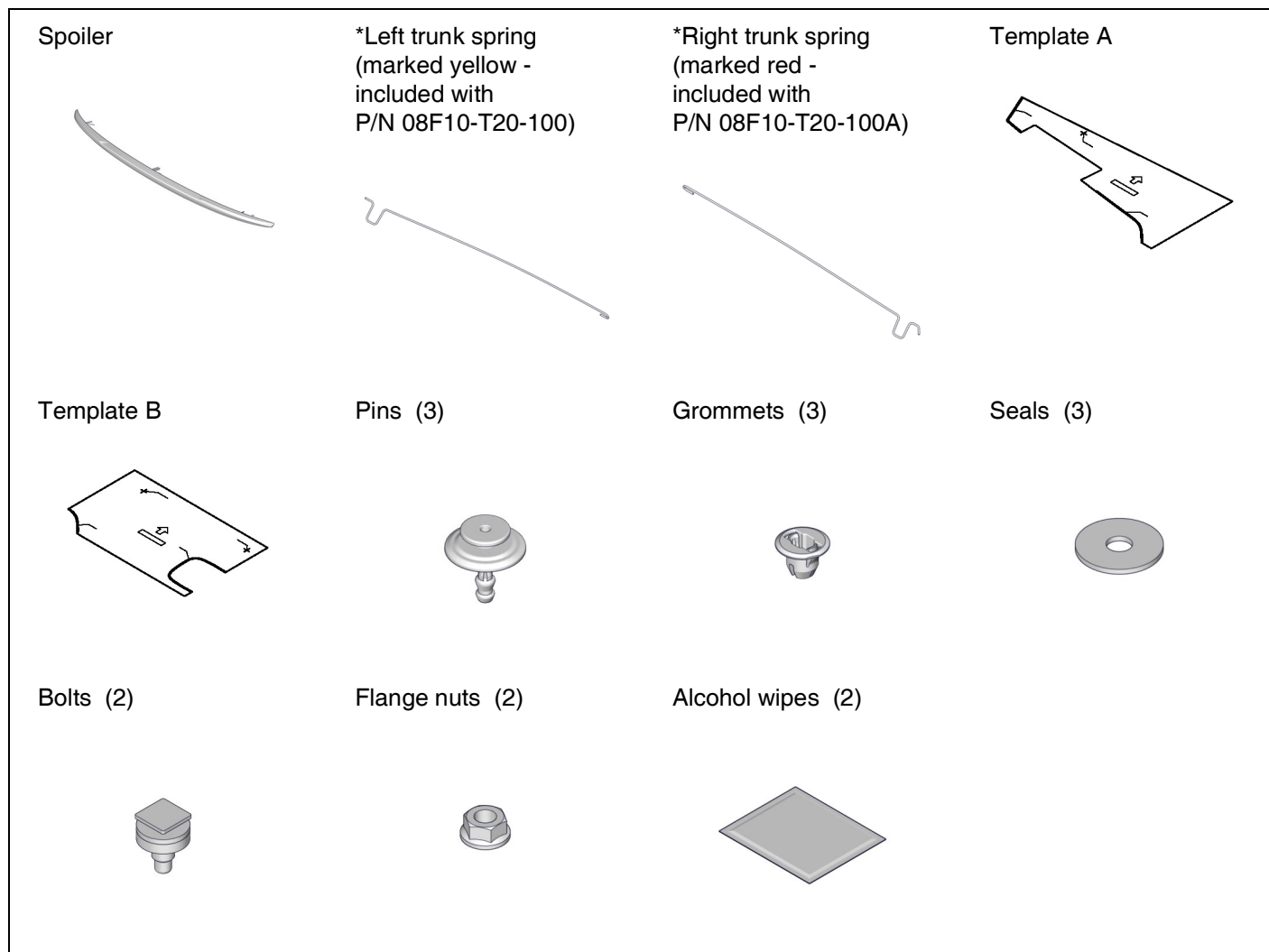
PARTS LIST

Spoiler Kit

(P/N 08F10-T20-100)

(P/N 08F10-T20-100A)

(*: The part differs depending on the kit.)



REQUIRED TOOLS AND SUPPLIES

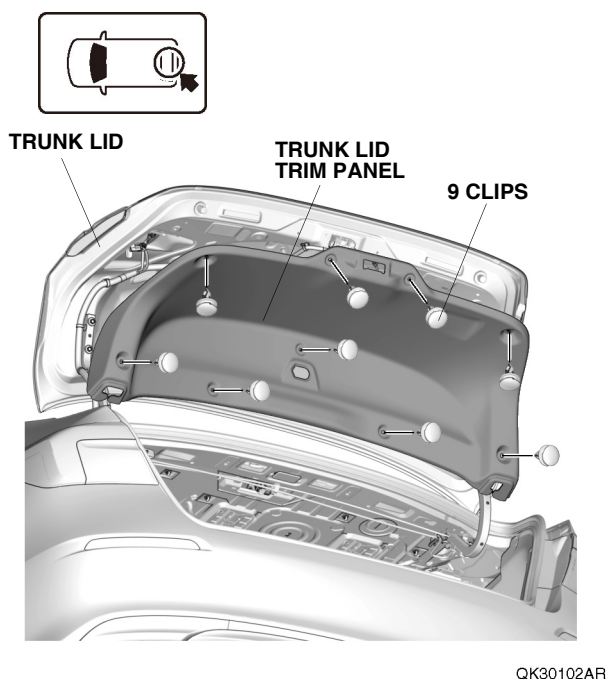
- | | | |
|---|------------------|-----------------------------------|
| • Drill | • Center punch | • Torque wrench |
| • Felt-tip pen | • Touch-up paint | • Masking tape |
| • Heavy gloves | • 10 mm Socket | • Ratchet |
| • Extension | • Ruler | • 3 mm, 6 mm, and 8 mm Drill bits |
| • Eye protection
(face shield, safety goggles, etc.) | | |

The following tools are available through the Honda Tool and Equipment Program:

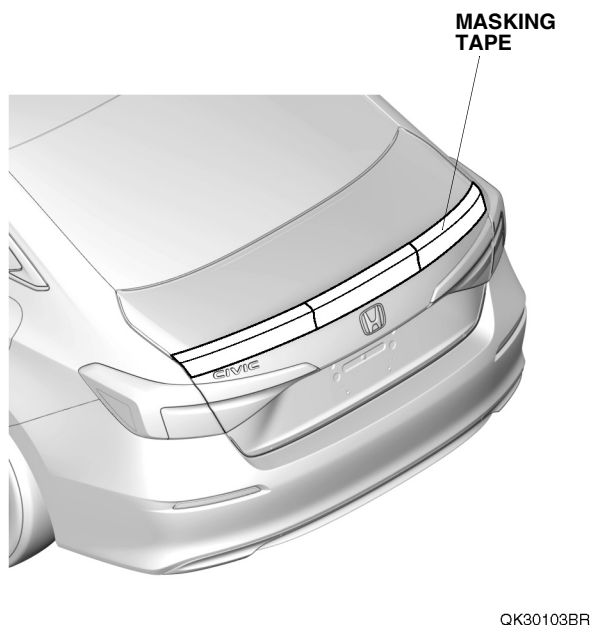
- | | | |
|----------------------------------|--|---|
| • Trim Tool Set (T/N SOJATP2014) | • Deburring Tool (T/N DEBUR300) | • Plastic Trim Tool (T/N SILTRIMTL10) |
| • Rubber Roller (T/N MHLE54D) | • Trunk Spring Tool
(T/N 07AAF-T2AA200) | • Rotabroach Hole Cutting Kit
(T/N BLR11201SO) |

INSTALLATION

1. Open the trunk lid.



2. Remove the trunk lid trim panel.
3. Close the trunk lid.

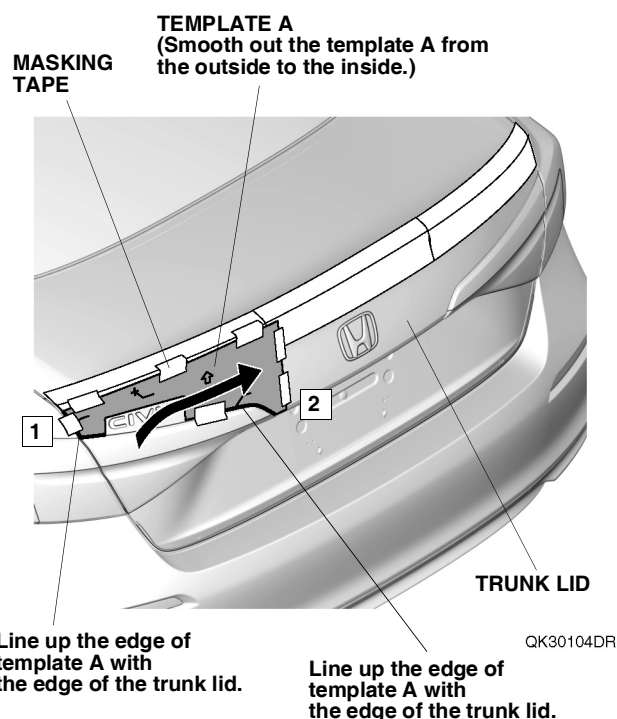


4. Attach the masking tape.

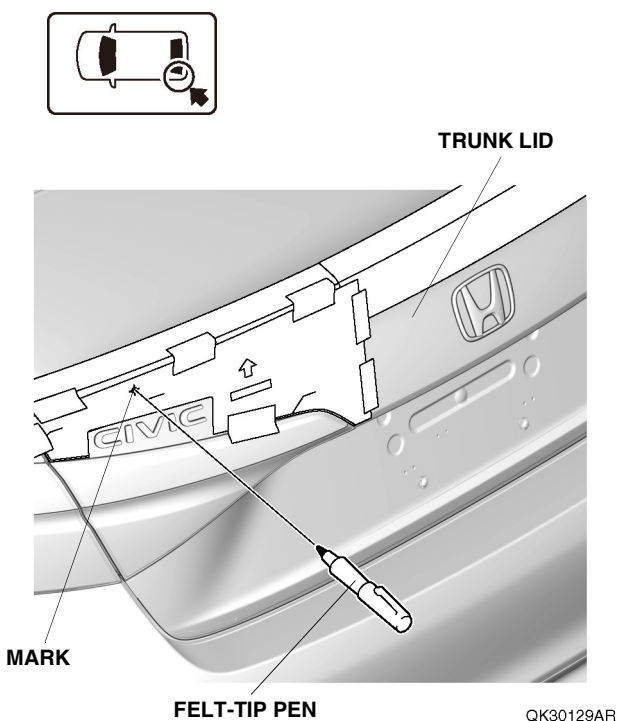
5. Attach template A.

NOTE

Install in the order shown.

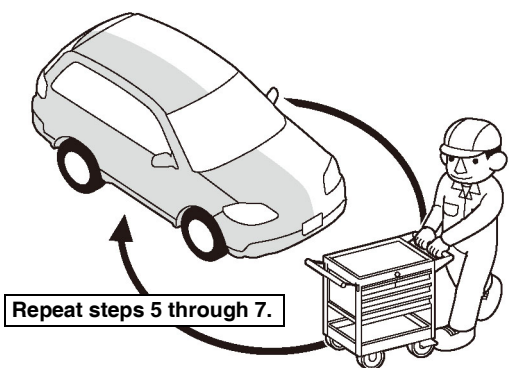


6. Mark the trunk lid.



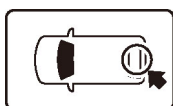
7. Remove template A.

8. Flip the template A.
9. Repeat the same procedures on the other side.



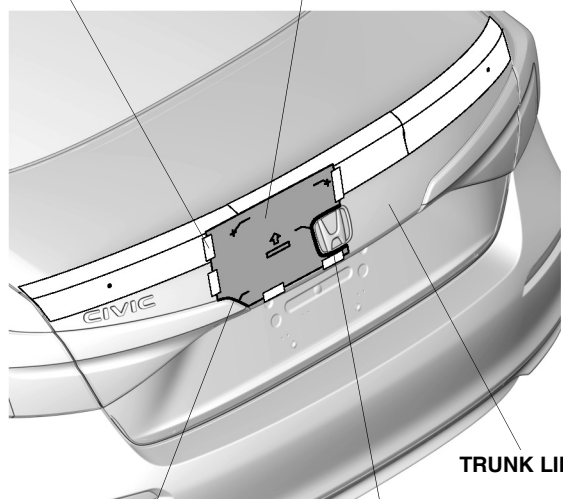
Q9D1014AM

10. Attach template B.



MASKING
TAPE

TEMPLATE B

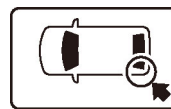


Line up the edge of
template B with
the edge of the trunk lid.

Line up the edge of
template B with
the edge of the emblem.

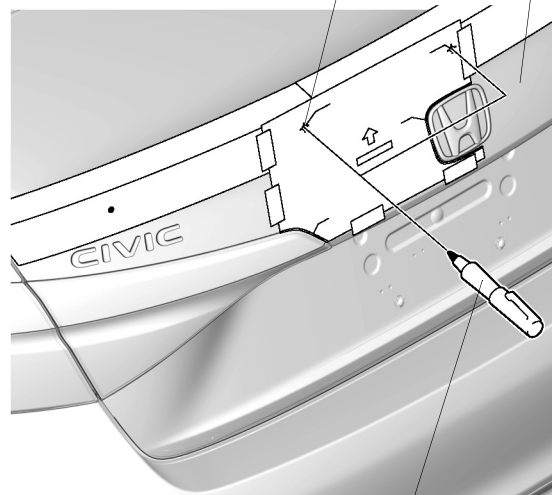
QK30105DR

11. Mark the trunk lid.



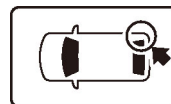
2 MARKS

TRUNK LID

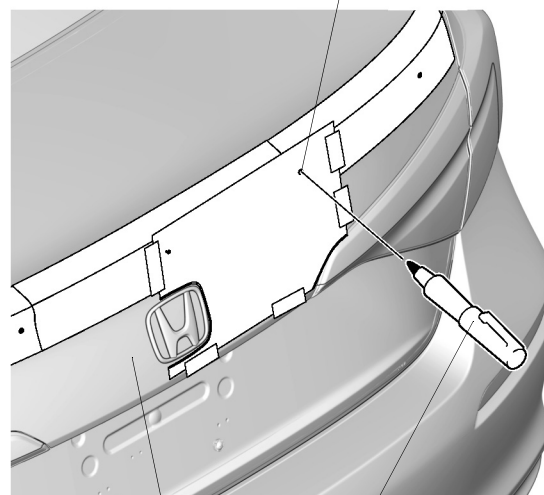


QK30106DR

12. Remove template B.
13. Flip the template B.
14. Repeat step 10 on the other side.
15. Mark the trunk lid.



MARK



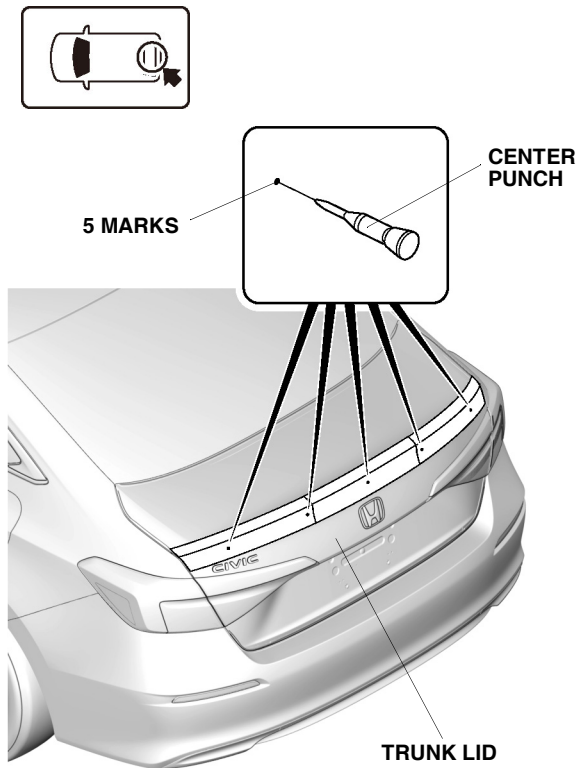
QK30107ER

16. Remove template B.

17. Mark the trunk lid.

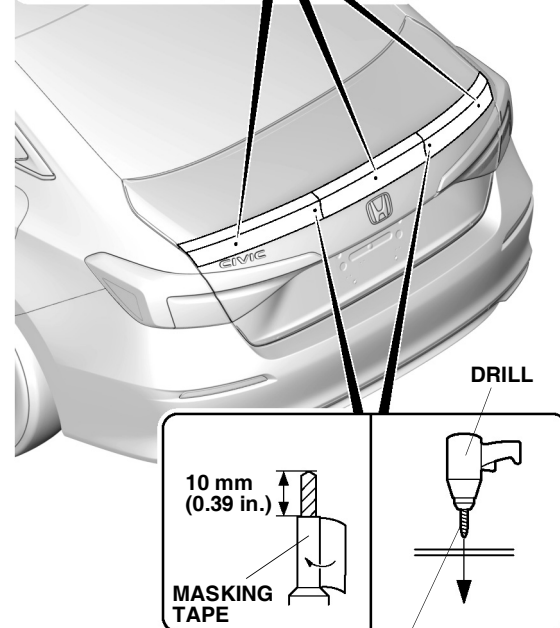
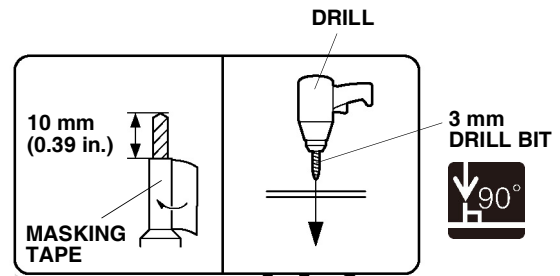
NOTE

Set the center punch to the minimum power setting.



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18. Drill the trunk lid.



3 mm → 6 mm →
8 mm DRILL BIT

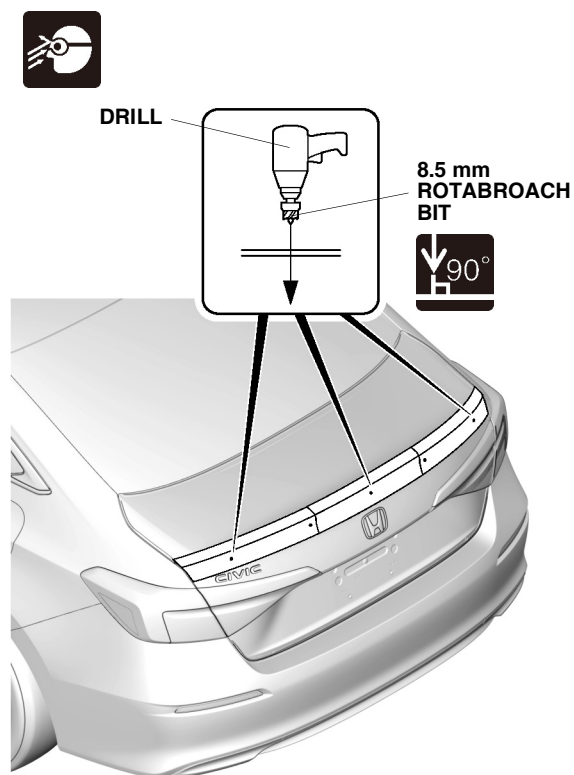
QK30109BR



19. Drill the trunk lid.

NOTE

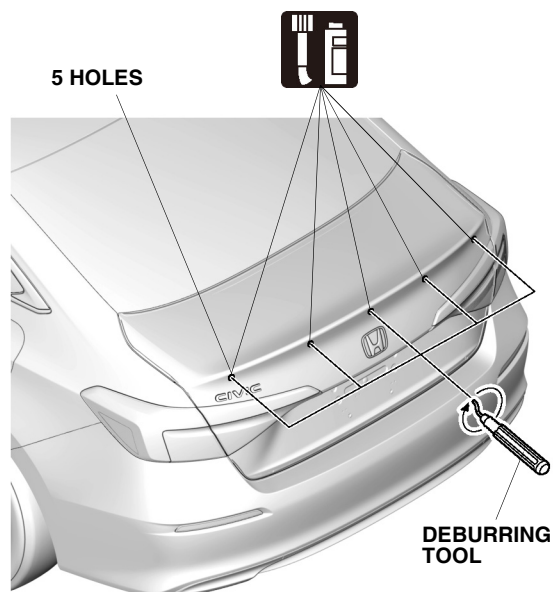
Make sure to drill the correct positions.



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20. Remove the masking tape.

21. Remove the burrs.

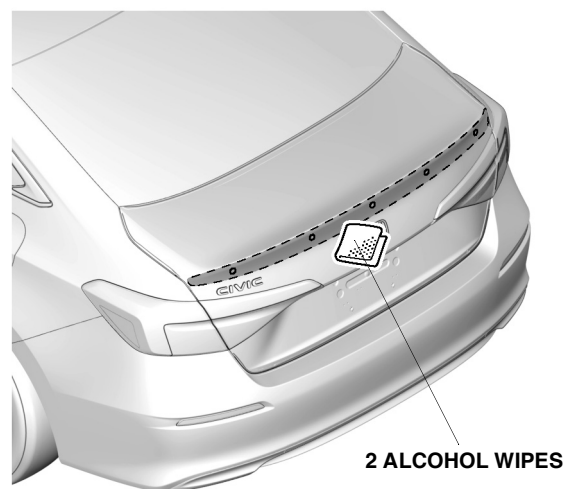


QK30110AR

22. Clean the attaching area.

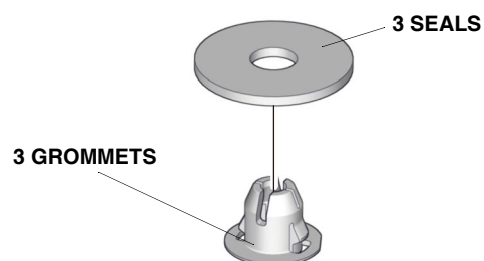
NOTE

Allow to dry thoroughly.



QK30111AR

23. Install the seals.

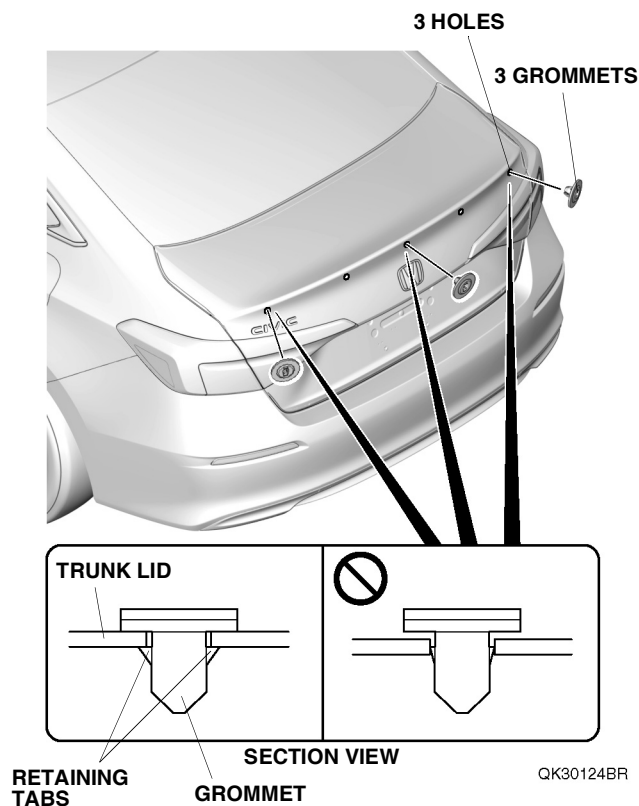


QG40603AN

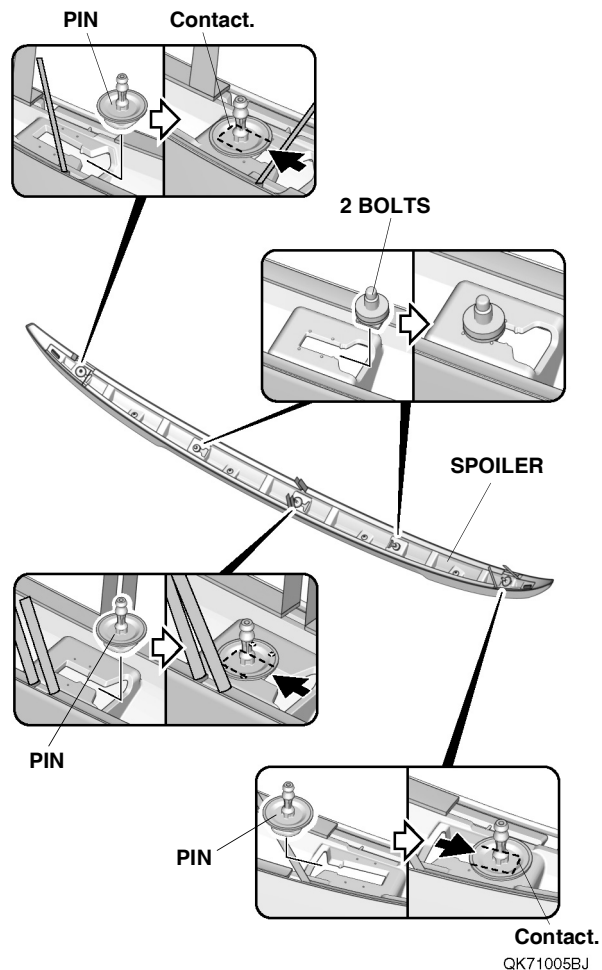
24. Install the grommets.

NOTE

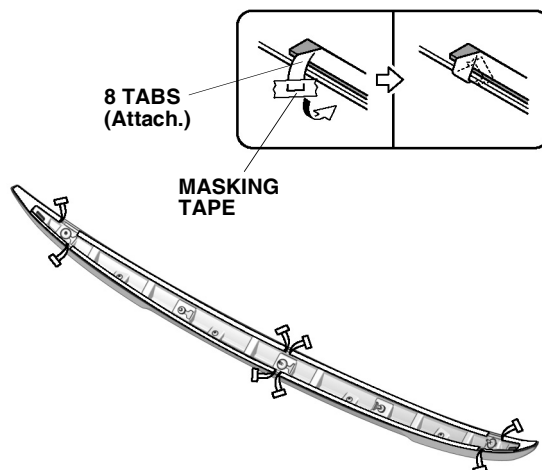
To confirm clip engagement, listen for the “click” sound during installation.



25. Install the pins and bolts.

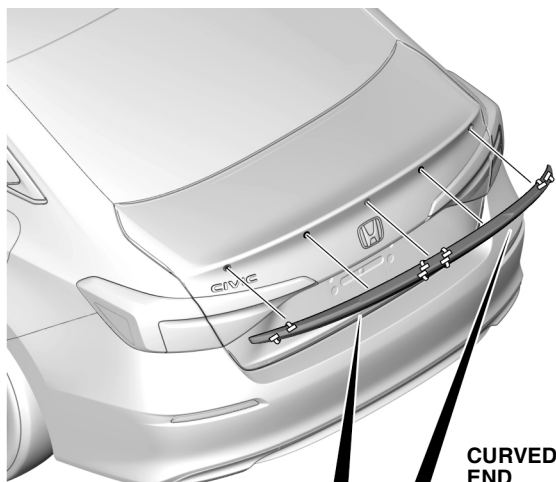


26. Temporarily attach the tabs.



QK30113BR

27. Install the spoiler.



**CURVED
END**

Adjust so that
the gaps are
even.

**CURVED
END**

Make it even.

SPOILER

TRUNK LID

SECTION VIEW

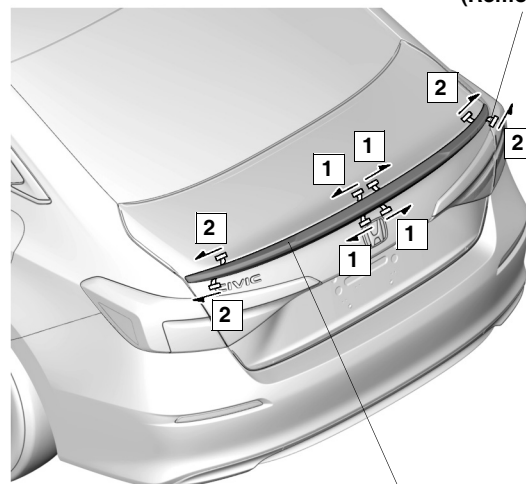
QK71006AJ

28. Secure the spoiler.

NOTE

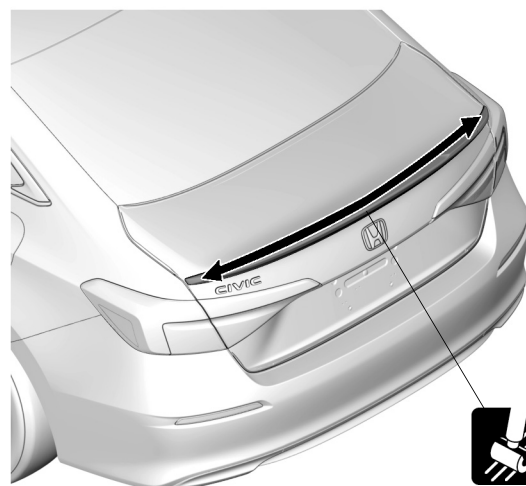
Install in the order shown.

**8 ADHESIVE
BACKINGS
(Remove.)**



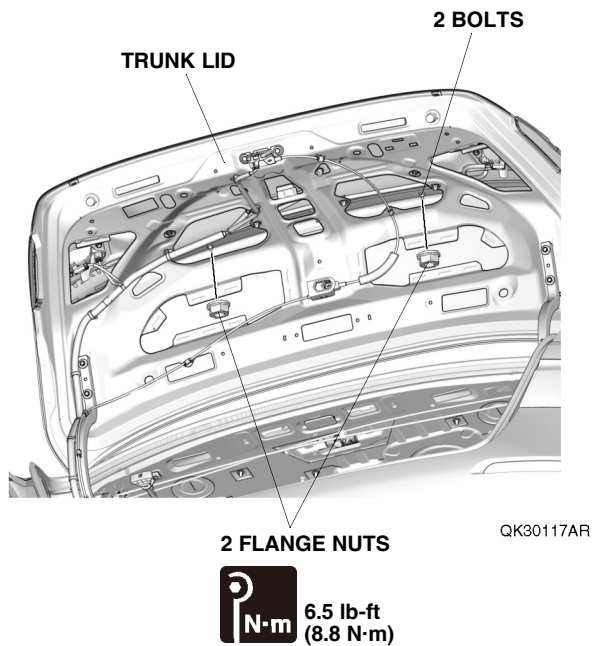
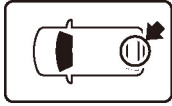
QK30115AR

29. Secure the spoiler.



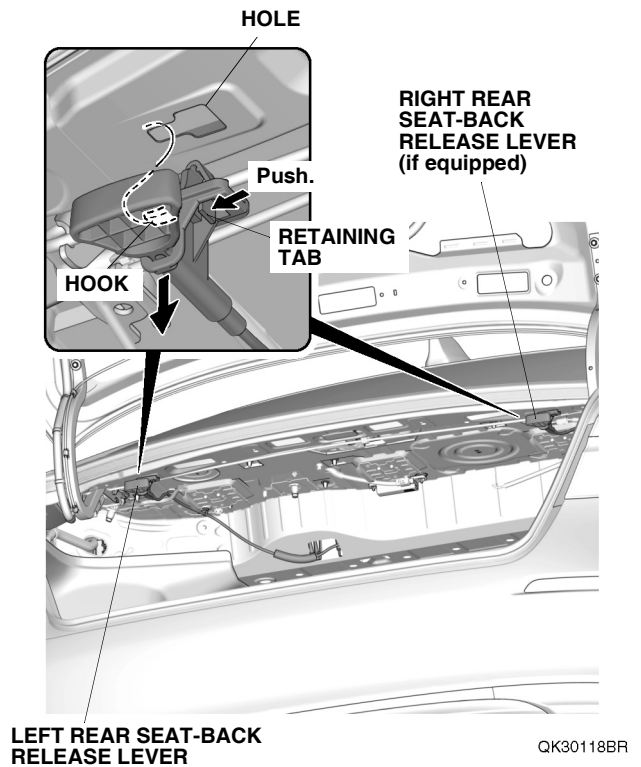
QK30116AR

30. Open the trunk lid.



31. Secure the spoiler.

32. Remove the left and right (if equipped) rear seat-back release levers.



33. Choose one of these options.

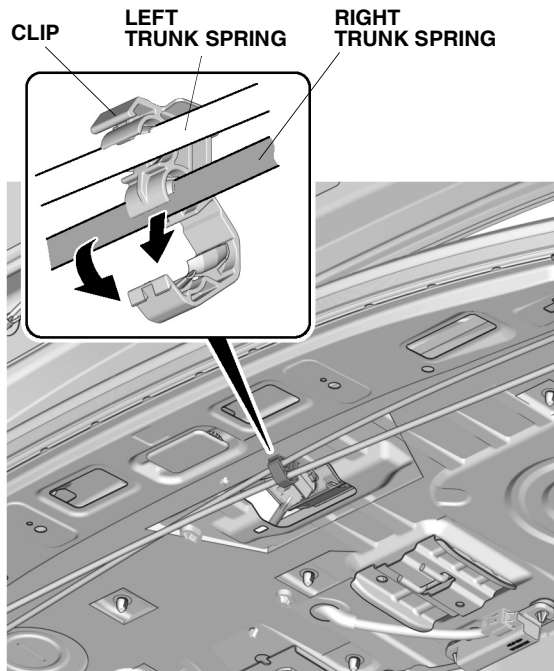
- Touring trim

Go to step 34

- Non touring trims

Go to step 38

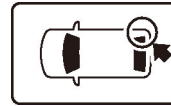
34. Release the right trunk spring.



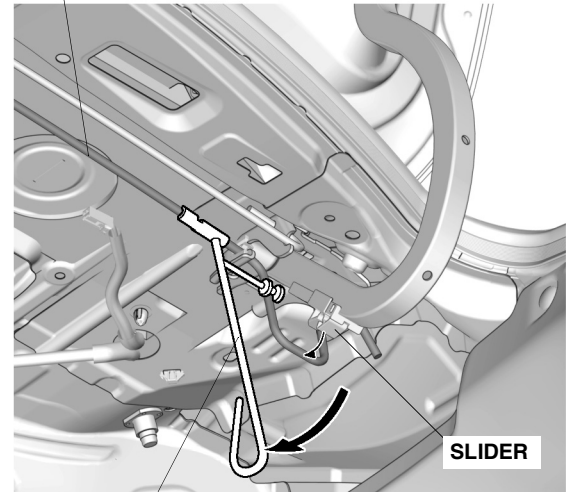
35. Release the right trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



RIGHT TRUNK SPRING



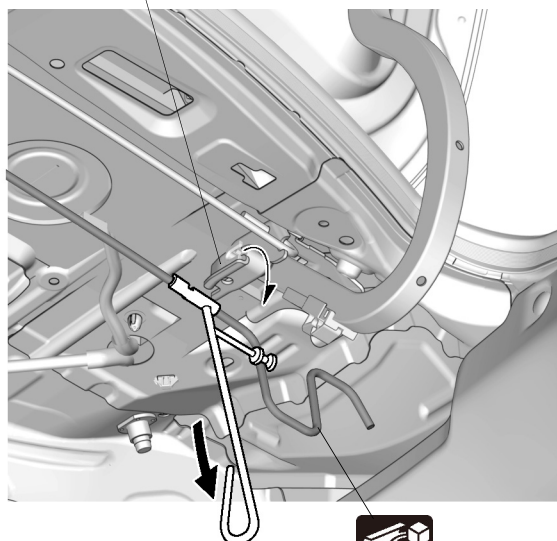
36. Remove the right trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



RIGHT HINGE BRACKET

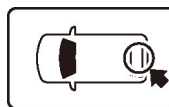


QK30121AR

37. Install the right trunk spring.

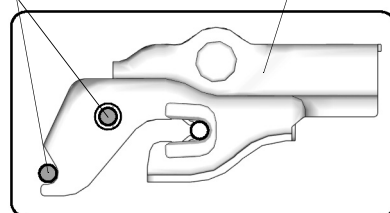
NOTICE

Be careful when installing the trunk spring as they repel with strong force and can cause injury.



RIGHT TRUNK SPRING

LEFT HINGE BRACKET



RIGHT HINGE BRACKET

LEFT HINGE BRACKET

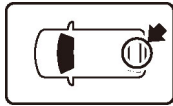
RIGHT TRUNK SPRING

Marked red

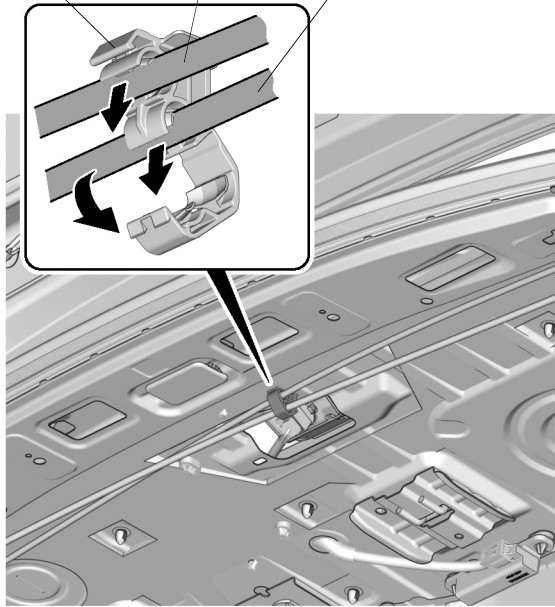
QK30126AR

Go to step 44

38. Release the left and right trunk springs.



CLIP LEFT TRUNK SPRING RIGHT TRUNK SPRING

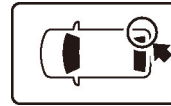


QK30119AR

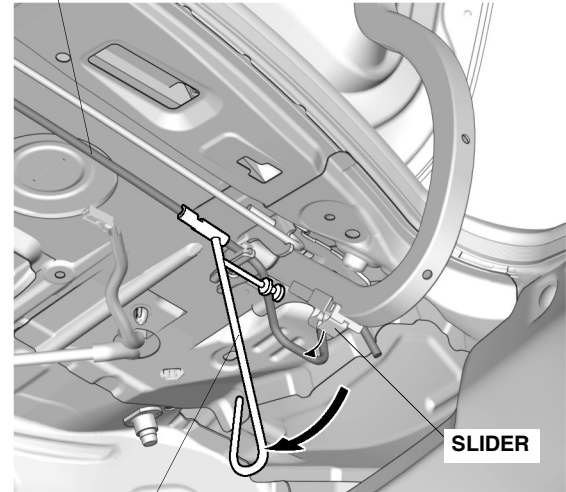
39. Release the right trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



RIGHT TRUNK SPRING



TRUNK SPRING TOOL

QK30120AR

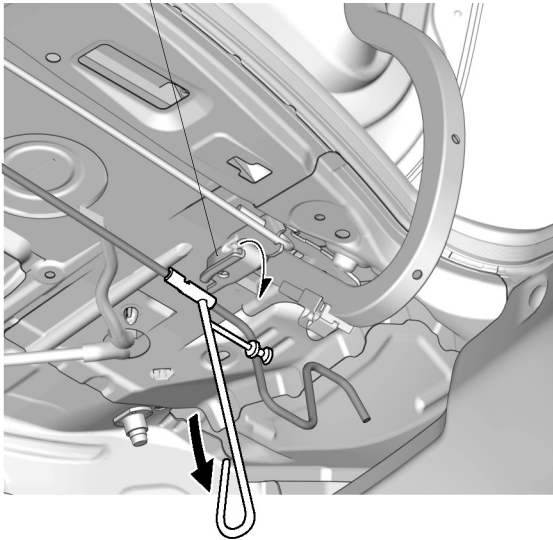
40. Remove the right trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



RIGHT HINGE BRACKET

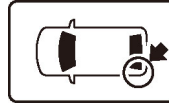


QK30121AR

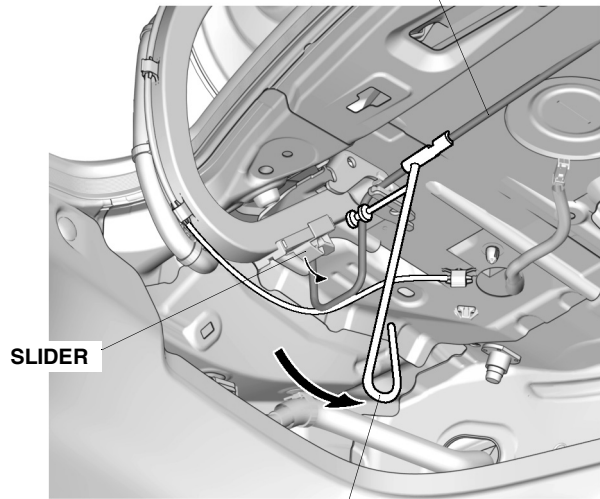
41. Release the left trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



LEFT TRUNK SPRING



TRUNK SPRING TOOL

QK30127AR

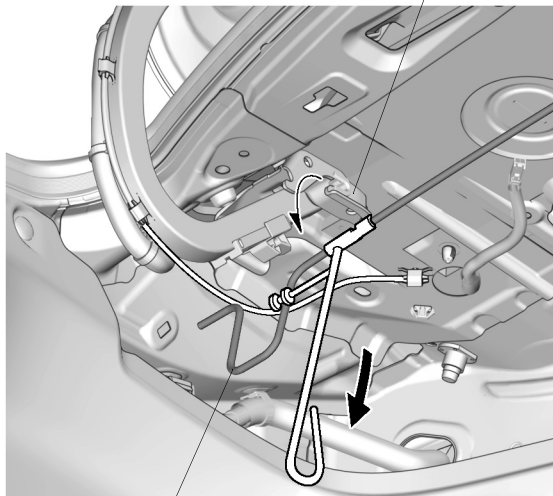
42. Remove the left trunk spring.

NOTE

Have an assistant hold the trunk lid open. Push the trunk spring tool slowly and carefully.



LEFT HINGE BRACKET



QK30128AR

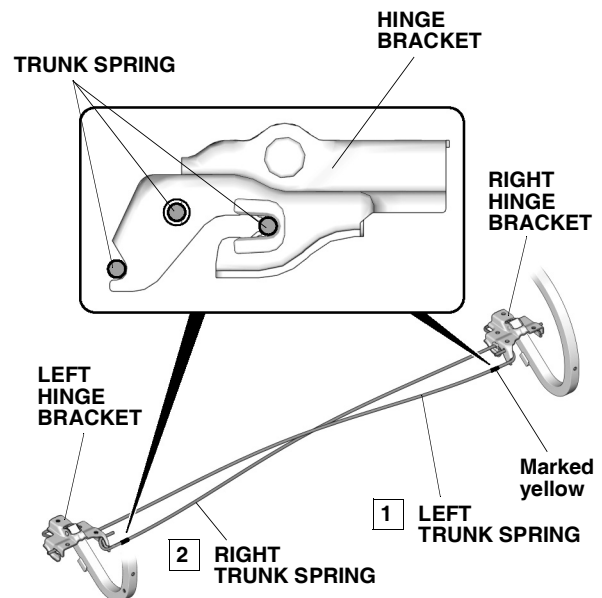
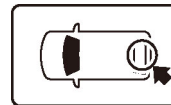
43. Install the left and right trunk springs.

NOTICE

Be careful when installing the trunk spring as they repel with strong force and can cause injury.

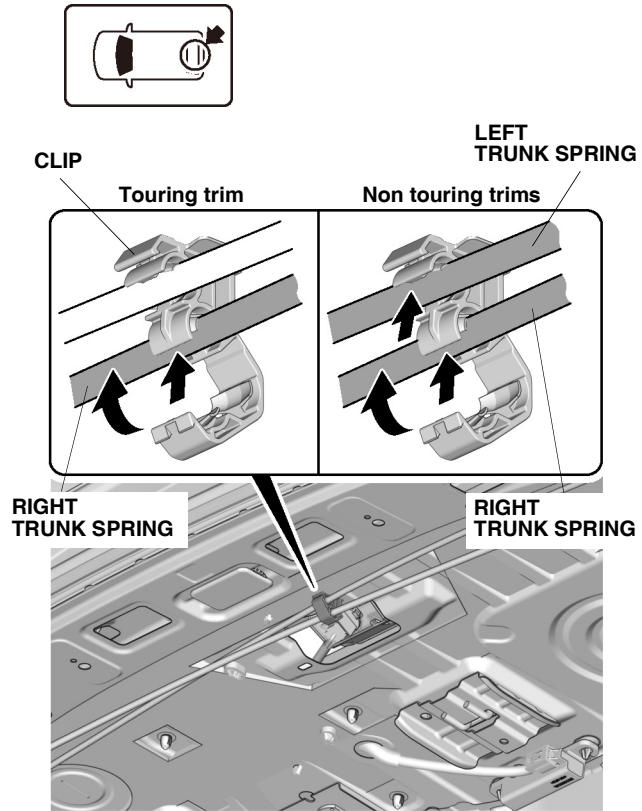
NOTE

Install in the order shown.



QK30122BR

44. Secure the left and right trunk springs.



QK30123CR

45. Install the left and right (if equipped) rear seat-back release levers.
46. Check that all parts are installed properly.
47. Install all removed parts.