



INSTALLATION INSTRUCTIONS

Accessory	Application	Publications No.
REAR UNDER SPOILERS P/N 08F03-TBG-101	2020 CIVIC 2-DOOR	VERSION 1
		Issue Date AUG 2019

PARTS LIST

Left rear under spoiler



Right rear under spoiler



8 Female clips



2 Long clips
(Some may not be used)



2 Washers
(Some may not be used)



2 Short clips
(Some may not be used)



2 Alcohol wipes



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Flat-tip screwdriver

5 mm Hex wrench

Pushpin

Drill

3 mm, 6 mm, 8 mm, and 10 mm Drill bits

File

Masking tape

Diagonal cutters

Eye protection (face shield, safety goggles, etc.)

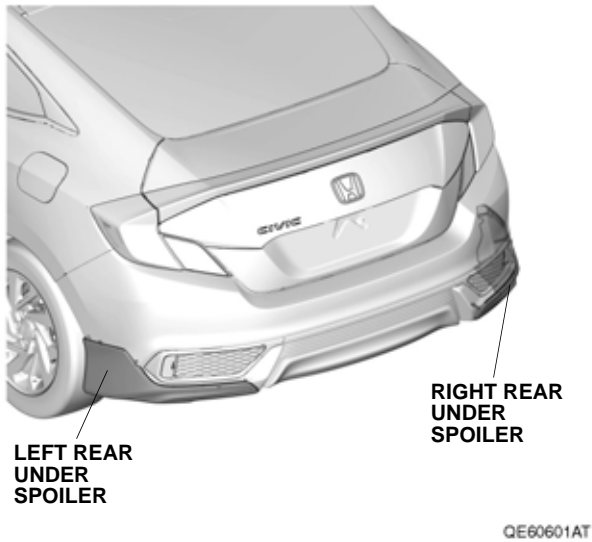
Blanket

Ruler

The following tools are available through the Honda Tool and Equipment Program. On the iN, click on Service > Service Bay > Tool and Equipment Program, then enter the number under "Search." Or, call 888-424-6857.

- Rubber Roller (T/N MHLE54D)
- Trim Tool Set (T/N SOJATP2014)
- Plastic Trim Tool (T/N SILTRIMTL10)

Illustration of the Rear Under Spoilers Installed on the Vehicle



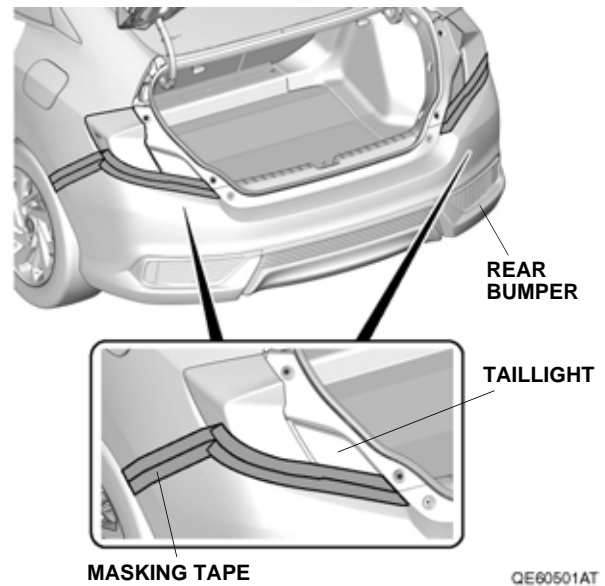
INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by “do-it-yourselfers.”

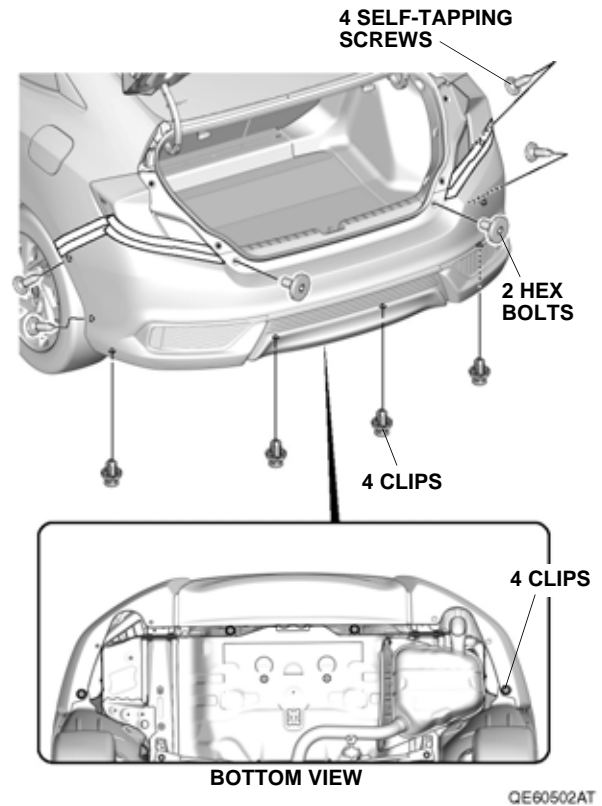
NOTE:

- Be careful not to damage the body paint finish.
- This rear under spoilers kit should be installed only if the ambient air temperature is 60°F (15°C) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Make sure your customer is aware of this.

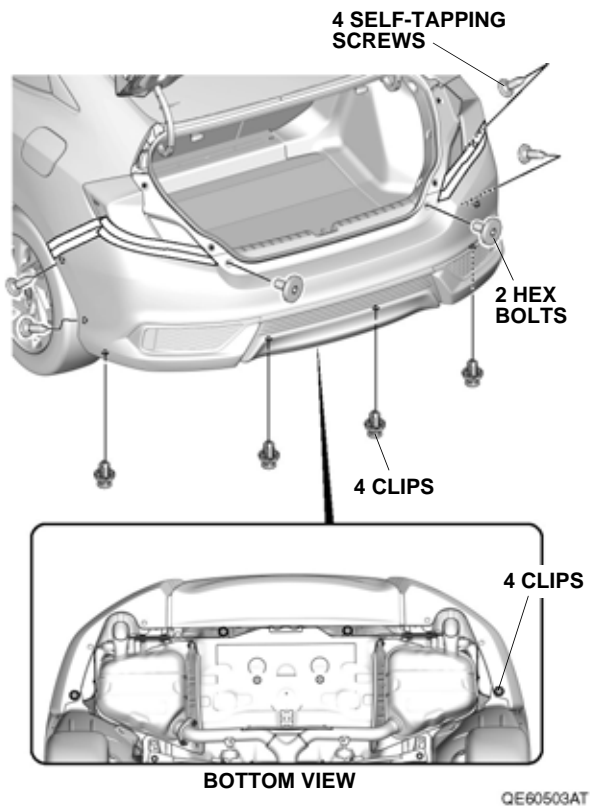
1. Remove the rear bumper:
 - Apply masking tape to the areas shown on each side.



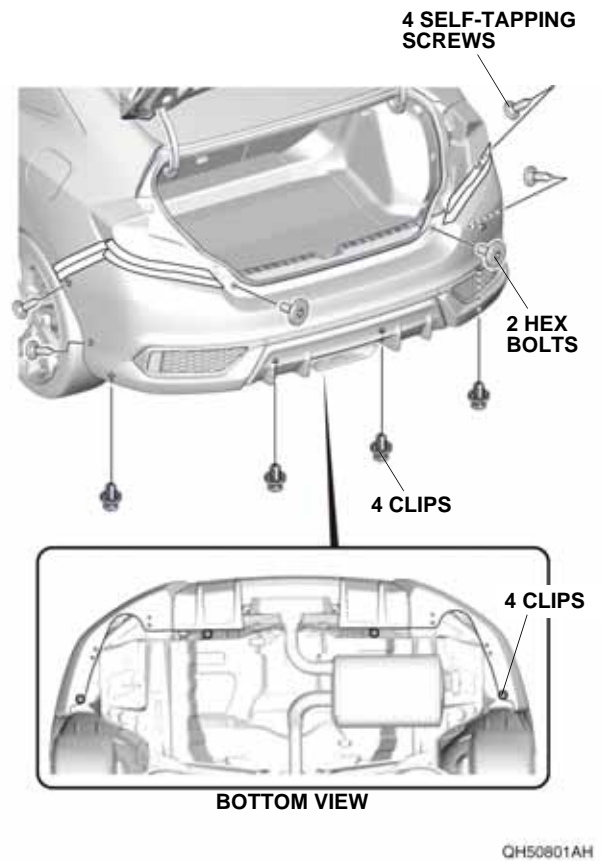
- With single muffler: Remove the two hex bolts, four clips, and four self-tapping screws.



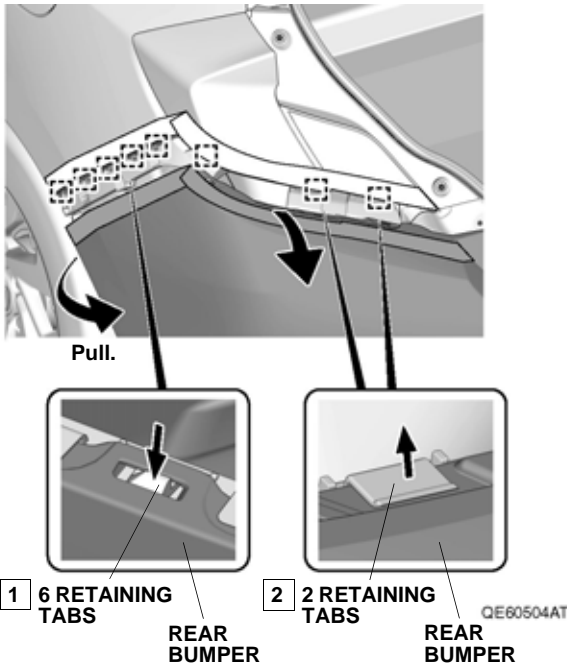
- With dual mufflers: Remove the two hex bolts, four clips, and four self-tapping screws.



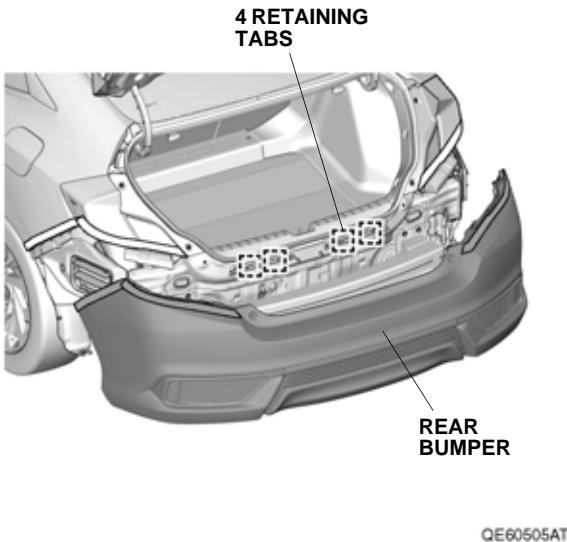
- With center muffler: Remove the two hex bolts, four clips, and four self-tapping screws.



- With the help of an assistant, release the eight retaining tabs on each side.
NOTE: Remove the retaining tabs from the outside as shown. Make sure to remove retaining tabs in the correct direction.



- With the help of an assistant, remove the rear bumper. Place the rear bumper on a blanket to prevent damage.

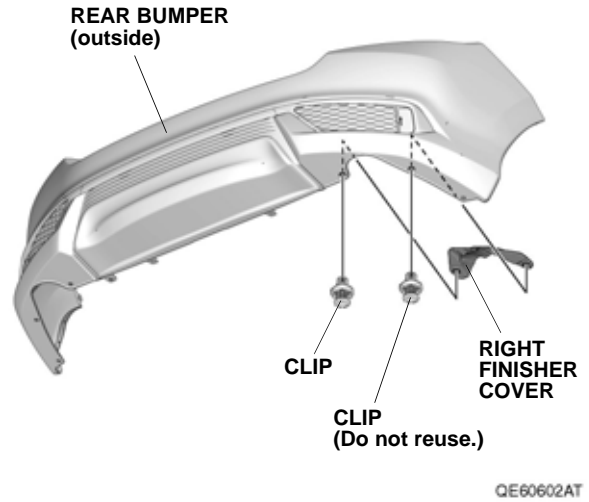


Installing the Rear Under Spoilers

If the vehicle is equipped with a single muffler, continue with step 2. If the vehicle is equipped with dual mufflers, go to step 3. Otherwise, go to step 4.

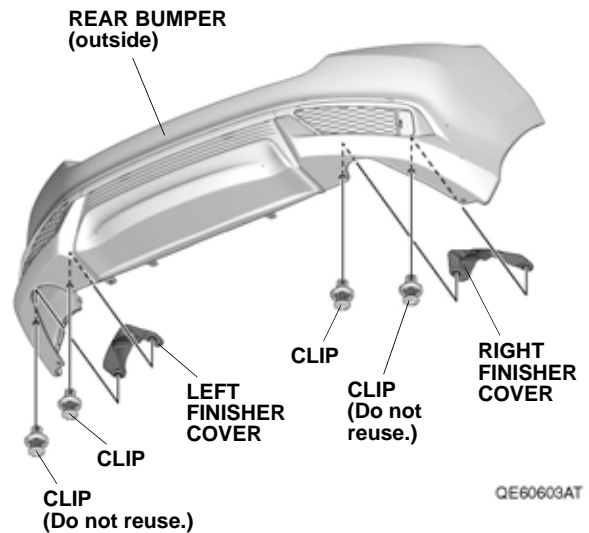
With single muffler

- Remove the right finisher cover. Go to step 4.

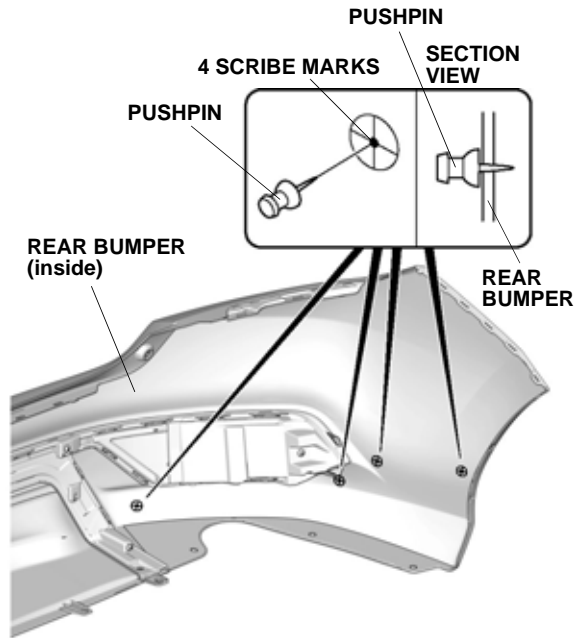


With dual mufflers

- Remove the left and right finisher covers.

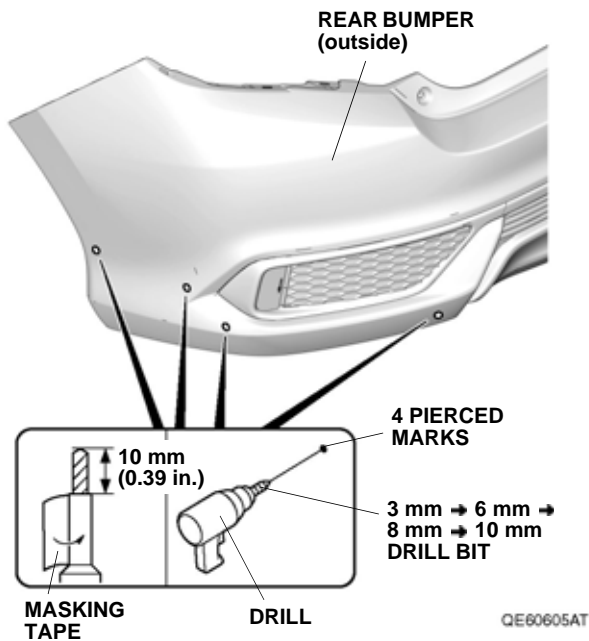


4. Using a pushpin, pierce the center of the four scribe marks on the left side of the rear bumper.



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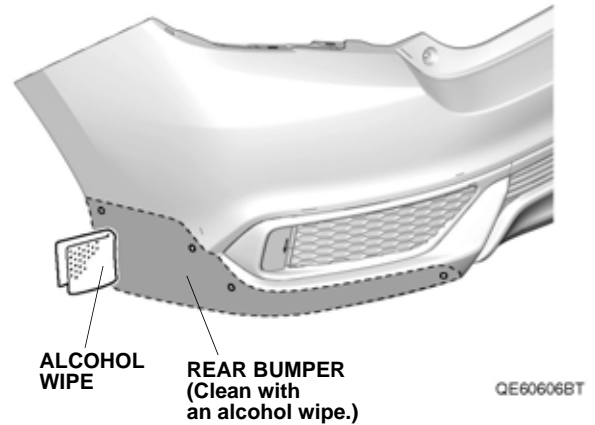
5. While wearing eye protection, drill the four pierced marks to 10 mm drill bit.
- Wrap masking tape around each drill bit 10 mm (0.39 in.) away from the tip or use a drill stop.



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6. Using a file, remove any burrs from the holes.

7. Using an alcohol wipe, thoroughly clean the rear bumper where the left rear under spoiler will attach.

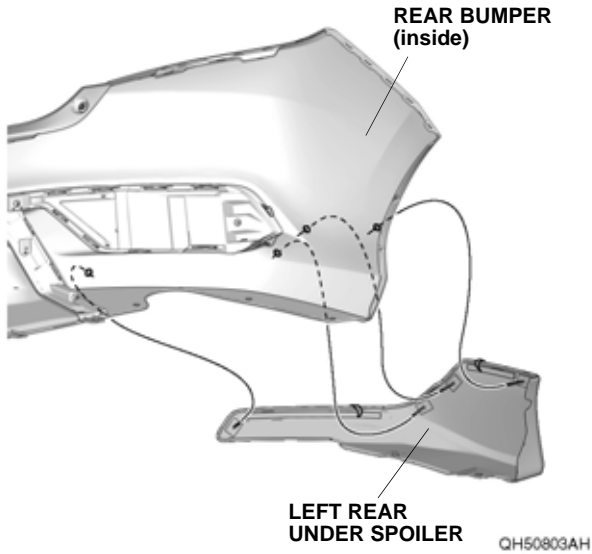


8. Peel back the adhesive backings, and tape them to the front surface of the left rear under spoiler with masking tape.

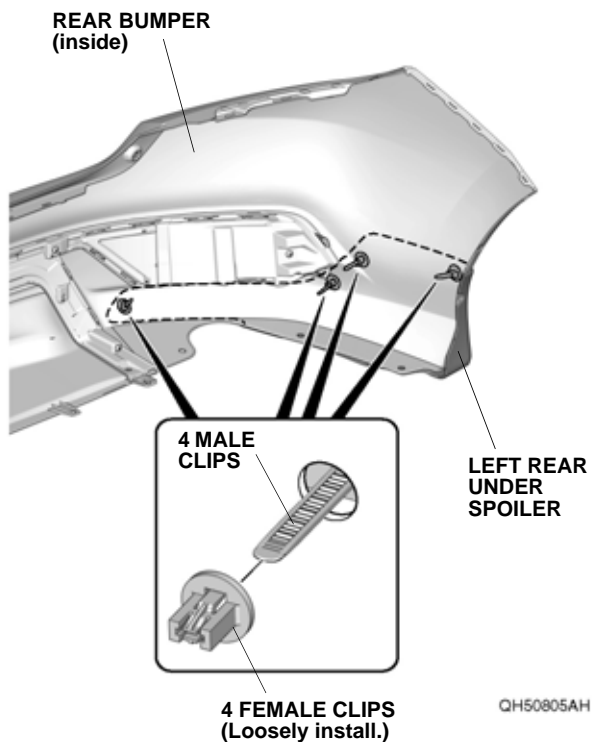


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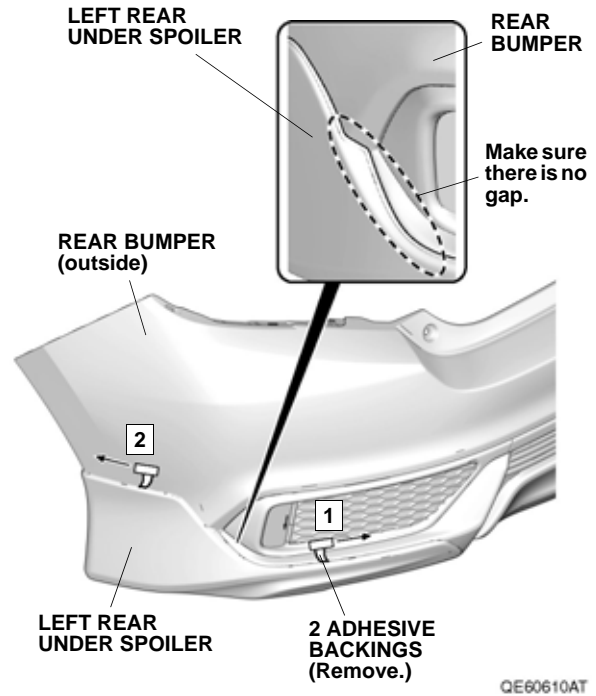
9. Install the left rear under spoiler to the rear bumper.



10. Loosely install the four female clips into each of the male clips.

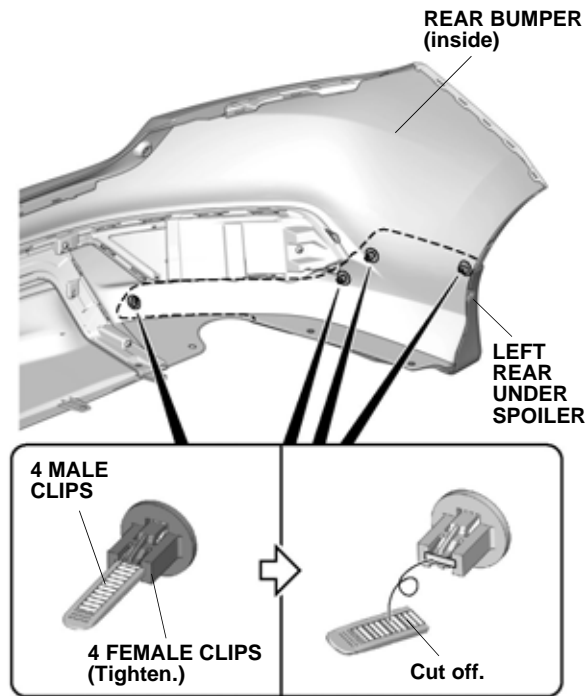


11. Remove the two adhesive backings in the order shown. Press the left rear under spoiler firmly against the rear bumper with the palm of your hand to adhere the left rear under spoiler.
- NOTE: Make sure there isn't a gap between the left rear under spoiler and the rear bumper.



12. Tighten the four female clips loosely installed in step 10.

NOTE: Do not push the female clip too tight, or they may deform the left rear under spoiler. Readjust the female clip, if necessary.



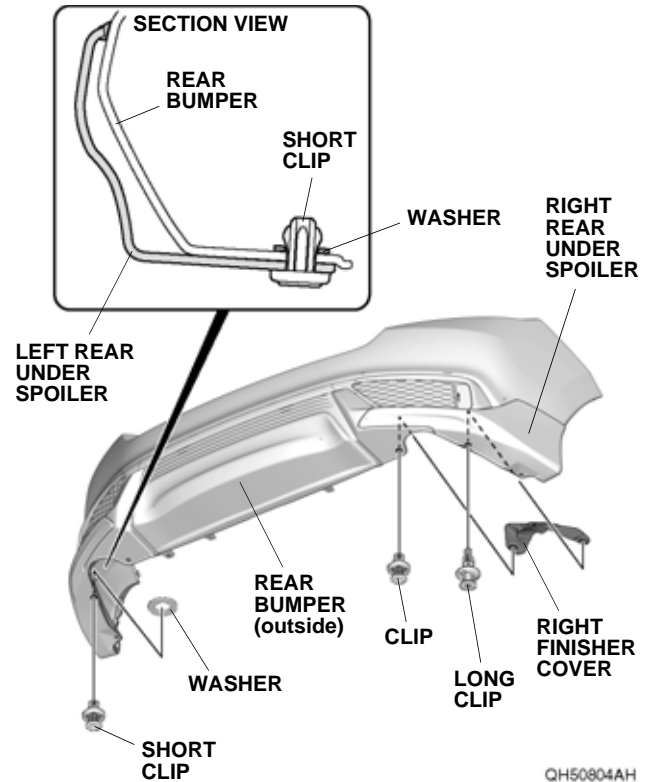
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13. Using diagonal cutters, cut the excess off of a male clip.
14. Repeat steps 4 through 13 to install the right rear under spoiler.

If the vehicle is equipped with a single muffler, continue with step 15. If the vehicle is equipped with dual mufflers, go to step 16. Otherwise, go to step 17.

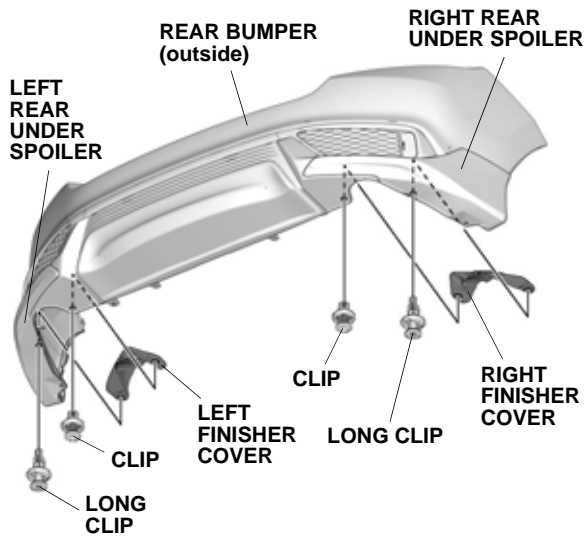
With single muffler

15. Install the right finisher cover. Go to step 18.



With dual mufflers

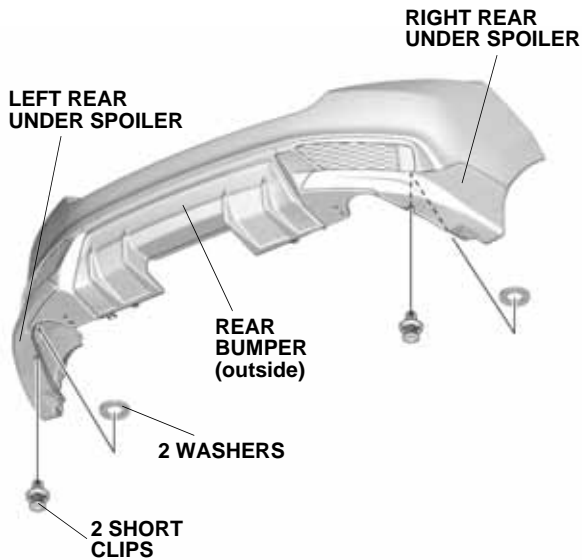
16. Install the left and right finisher covers. Go to step 18.



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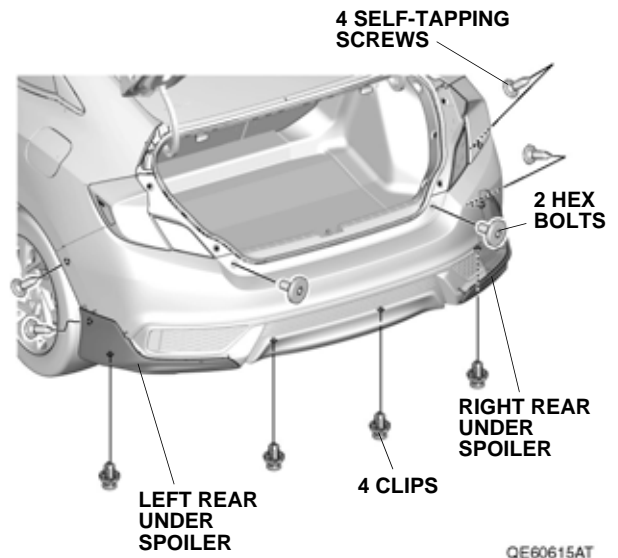
With center muffler

17. Install the two short clips and two washers.



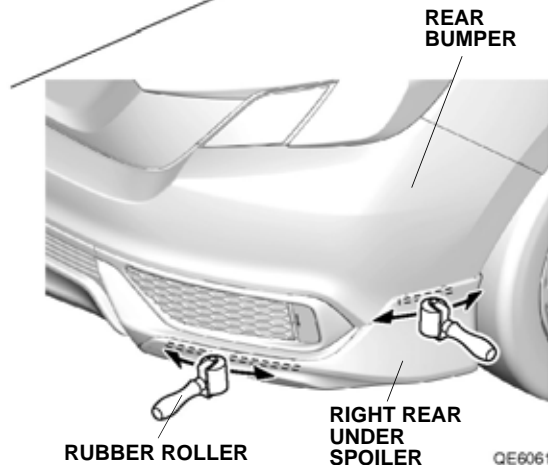
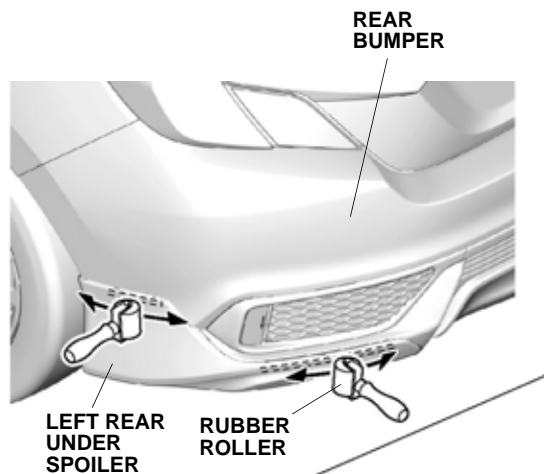
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18. With the help of an assistant, install the rear bumper. Then, the left and right rear under spoilers as shown.



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19. Using a rubber roller, apply firm pressure while rolling, especially at the ends, to set the adhesive.



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