

# Germain Honda of College Hills



## INSTALLATION INSTRUCTIONS

Accessory

TRUNK SPOILER

Application

2023 ACCORD  
MODEL SERIES

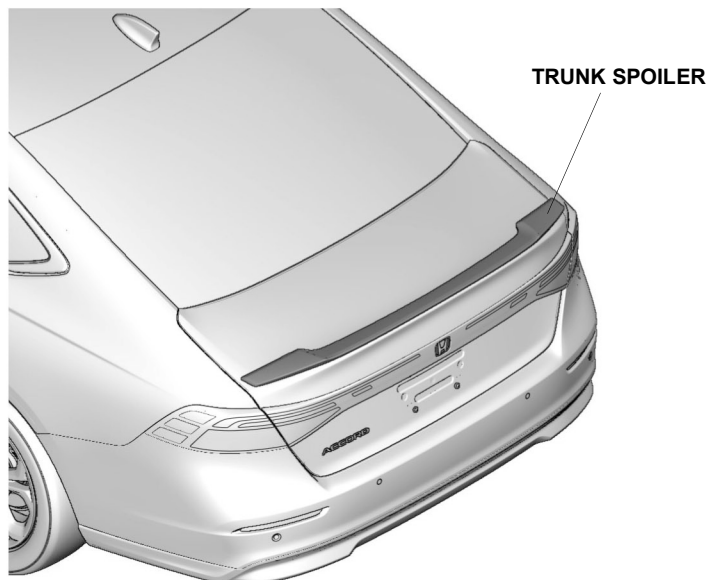
Publications No.

VERSION 1

Issue Date

DEC 2022

## GENERAL VIEW



QM31801AN

## FOR YOUR SAFETY (Read carefully.)

### Warning Symbols

**Safety:** Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of the following symbols:

\*All symbols are not used in all installation instructions.

 **DANGER**

You will be killed or seriously hurt if you do not follow the instructions.

 **WARNING**

You can be killed or seriously hurt if you do not follow the instructions.

 **CAUTION**

You can be hurt if you do not follow the instructions.

**NOTICE**

Gives advice to prevent damage to the product, vehicle, the environment or other property.

**NOTE**

Gives helpful information or instructions to be followed when installing this product.



Indicates a prohibited action.

# Germain Honda of College Hills

## Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

\*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.  
(Instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the customer.  
(Do not reuse.)

## Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.

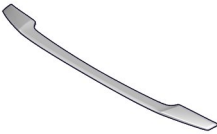
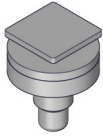
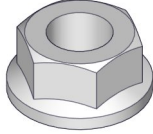

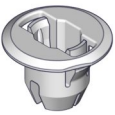
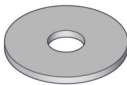
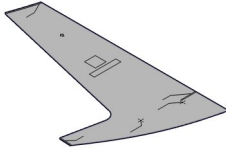
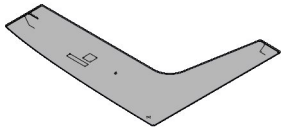


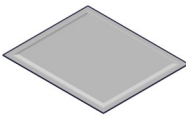
## Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

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## PARTS LIST

Trunk Spoiler Kit (P/N 08F10-30A-100)

Trunk spoiler	Special bolts (2)	Nuts (3)	Pins (2)
			
Grommets (2)	Seals (2)	Template A	Template B
			
Left trunk spring (mark: yellow)	Right trunk spring (mark: red)	Alcohol wipes (2)	
			

## REQUIRED TOOLS AND SUPPLIES

- Masking tape
- 3 mm Drill bit
- File
- Heavy gloves
- Eye protection (face shield, safety goggles, etc.)
- Center punch
- Touch-up paint
- Ratchet
- Extension
- Flat-tip screw driver
- Drill
- Torque wrench
- 10 mm Socket
- Felt-tip pen

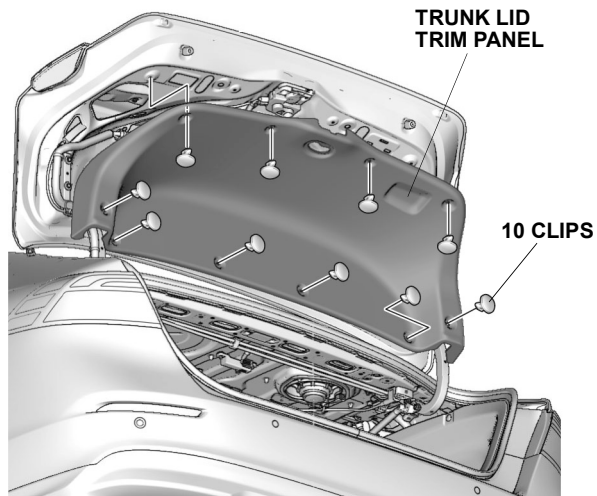
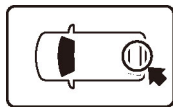
The following tools are available through the Honda Tool and Equipment Program:

- Trim Tool Set (T/N SOJATP2014)
- Rubber Roller (T/N MHLE54D)
- Plastic Trim Tool (T/N SILTRIMTL10)
- Rotabroach Hole Cutting Kit (T/N BLR11201SO)
- Deburring Tool (T/N DEBUR300)
- Trunk Spring Tool (T/N 07AAF-T2AA200)

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## INSTALLATION

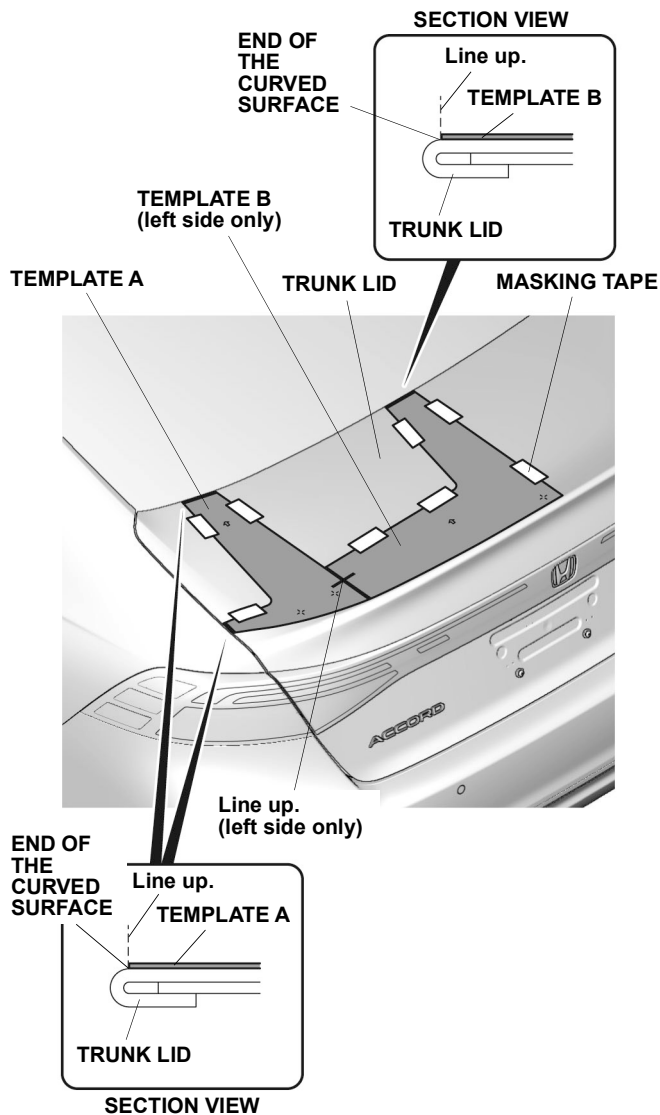
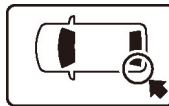
1. Open the trunk lid.
2. Remove the trunk lid trim panel.



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3. Close the trunk lid.

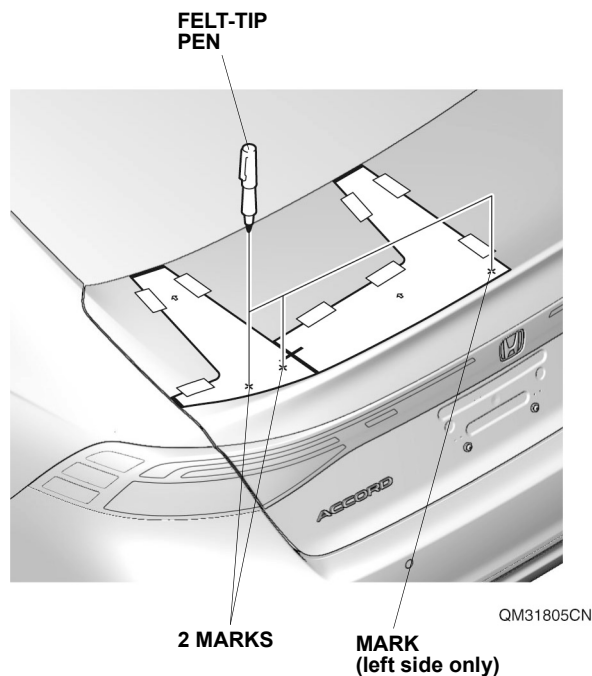
4. Secure the template A and template B.



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5. Mark the trunk lid.

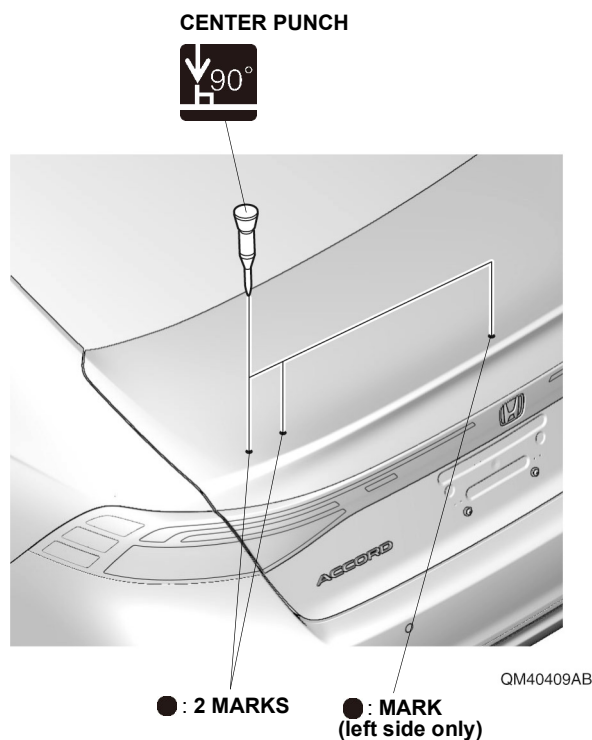


6. Remove the template A and template B.

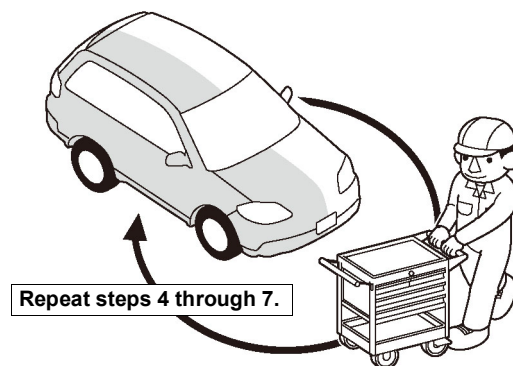
7. Mark the trunk lid.

## NOTE

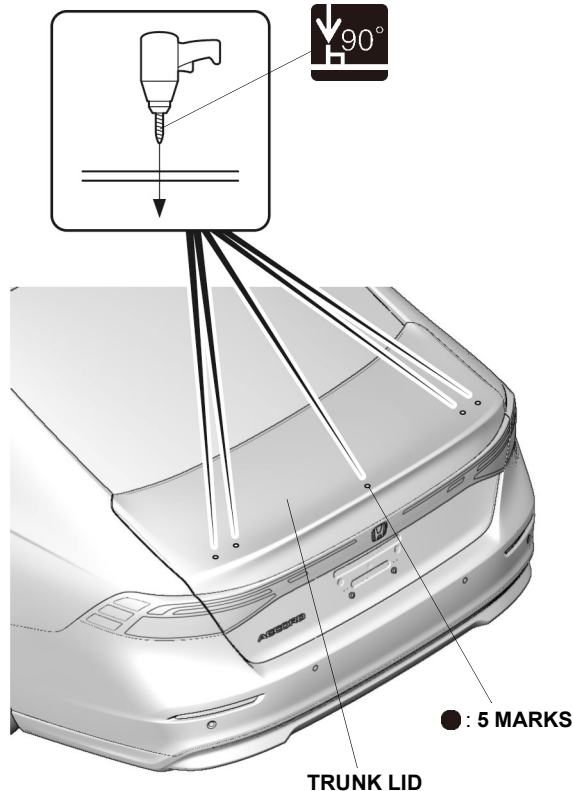
Set the center punch to the minimum setting.



8. Flip the template A, and repeat the same procedures on the other side.

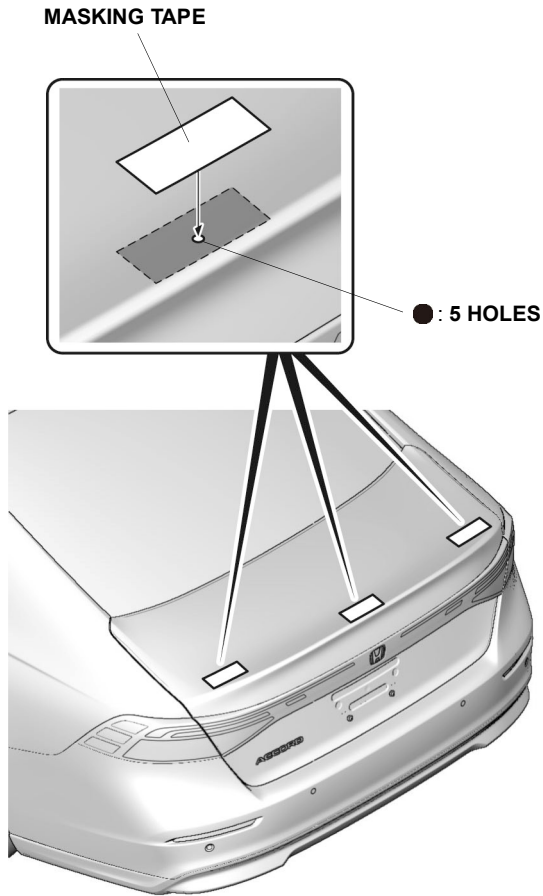


9. Drill the trunk lid.



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10. Attach masking tape.

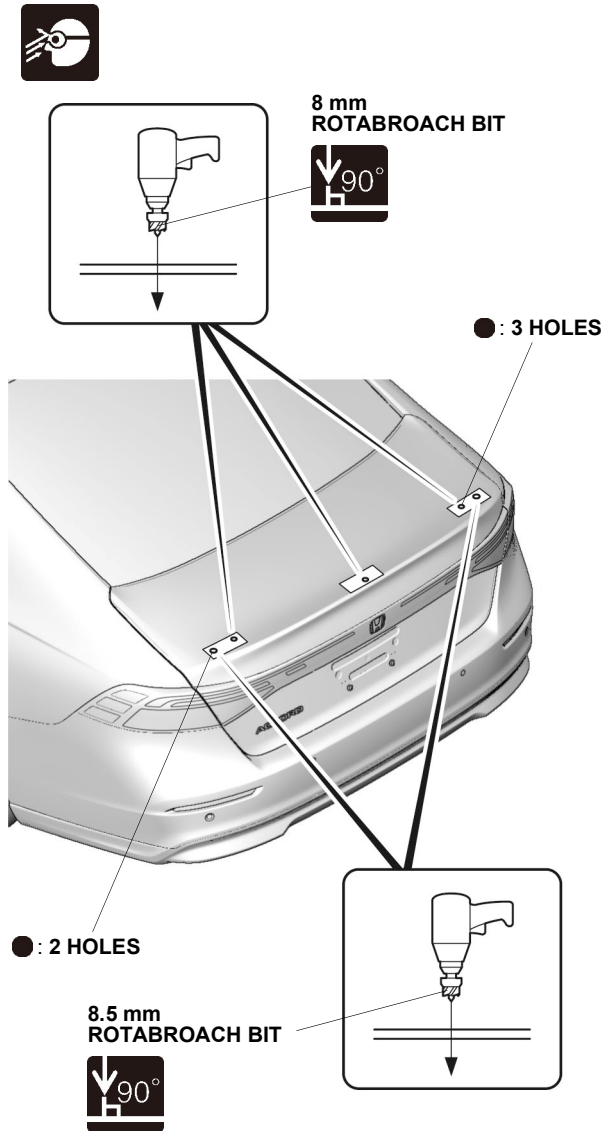


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11. Drill the trunk lid.

## NOTE

Make sure to drill the correct position.



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12. Remove the masking tape.



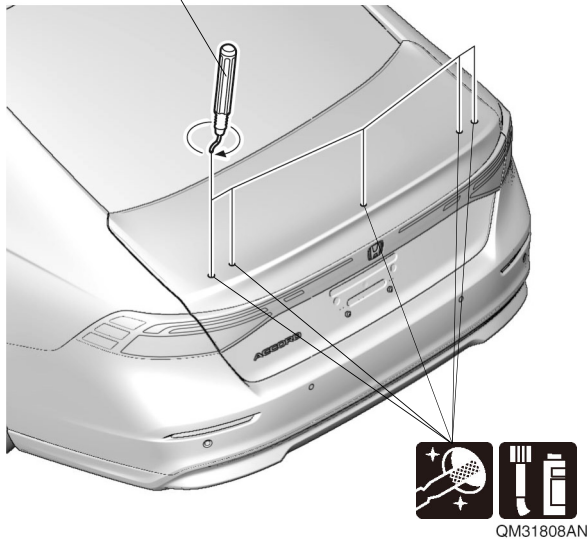
# Germain Honda of College Hills

13. Remove the burrs.

## NOTE

To ensure proper clip engagement, be sure to remove any metal shavings or burrs.

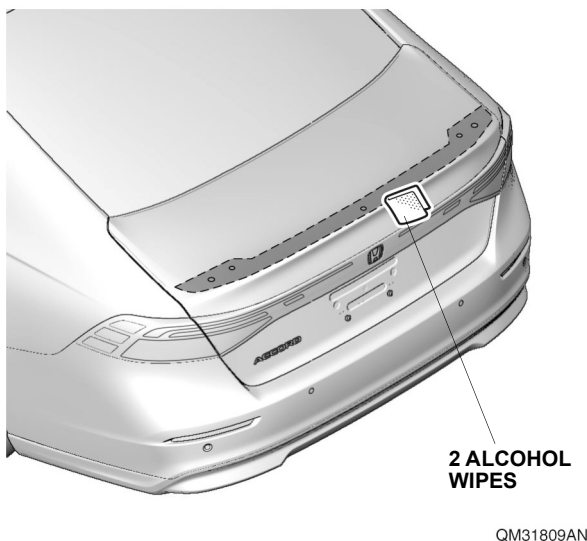
DEBURRING TOOL



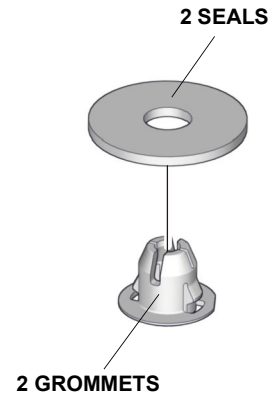
14. Clean the attaching area.

## NOTE

- Any oil or dirt remaining on the trunk lid will affect the performance of the adhesive tape, which could cause gaps or spoiler lifting.
- Allow to dry thoroughly.



15. Install the seals.

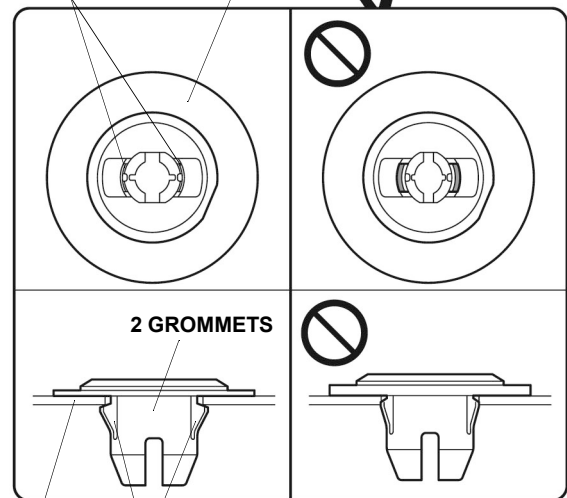
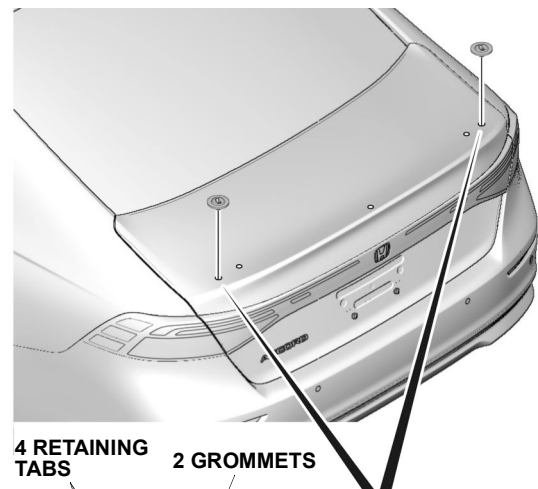


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16. Install the grommets.

## NOTE

To confirm clip engagement, listen for the “click” sound during installation.



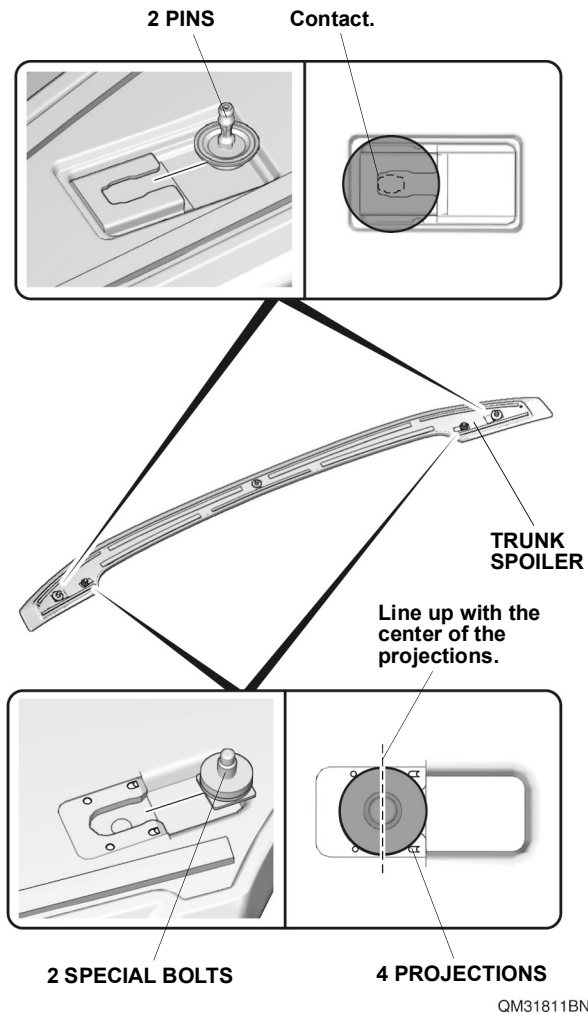
TRUNK LID

4 RETAINING TABS

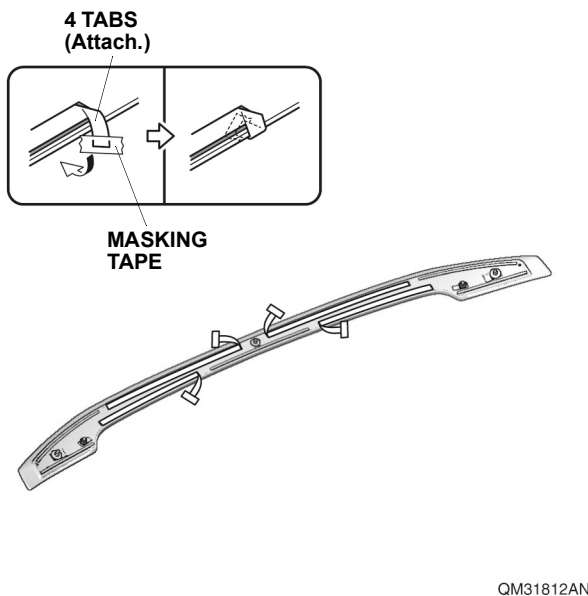
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17. Install the special bolts and pins.



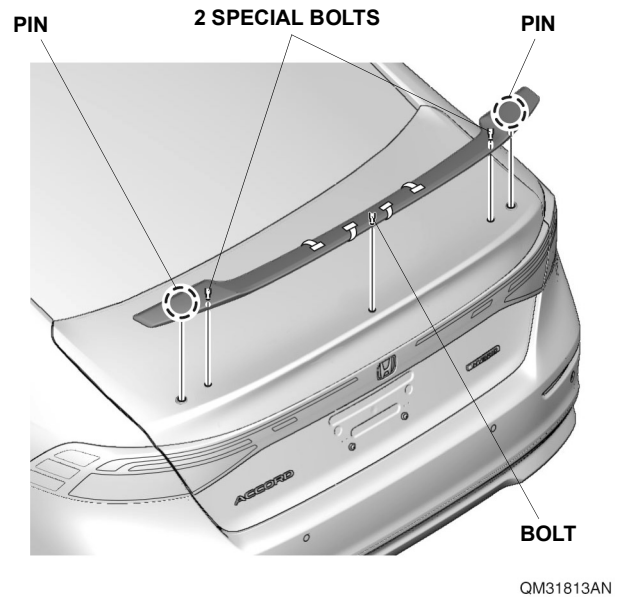
18. Temporarily attach the tabs.



19. Install the trunk spoiler.

## NOTE

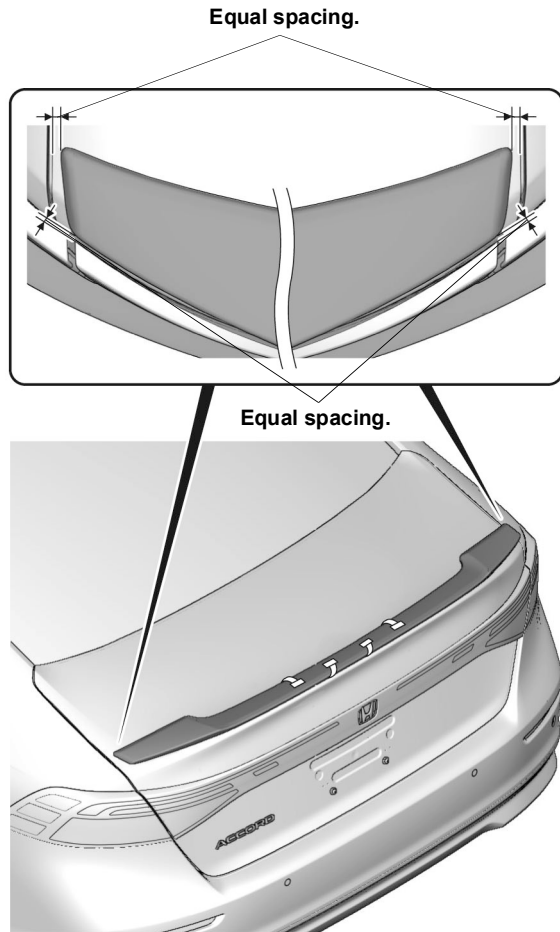
- Do not apply excessive pressure.
- To confirm the pin engagement, listen for a click sound during installation. Using your hands, lift up on the pin area of the spoiler to confirm the pins are fully engaged.





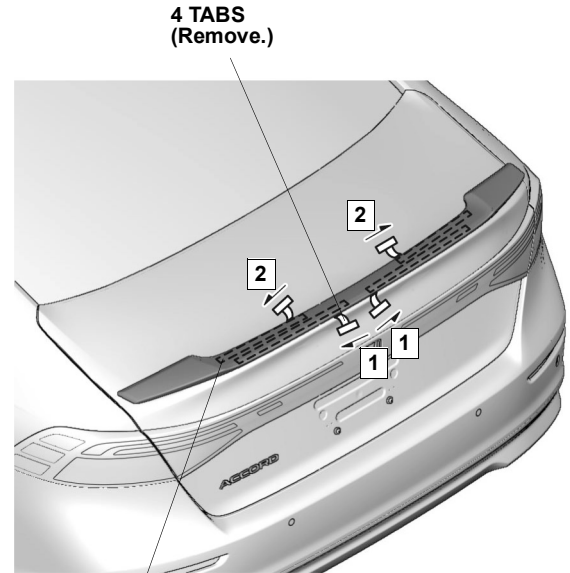
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20. Line up the trunk spoiler.



21. Secure the trunk spoiler.

NOTE
<ul style="list-style-type: none"><li>• Secure in the order shown.</li><li>• Check the position of the double-sided adhesive tapes and make sure to press firmly.</li></ul>



4 DOUBLE-SIDED  
ADHESIVE TAPES



22. Secure the trunk spoiler.

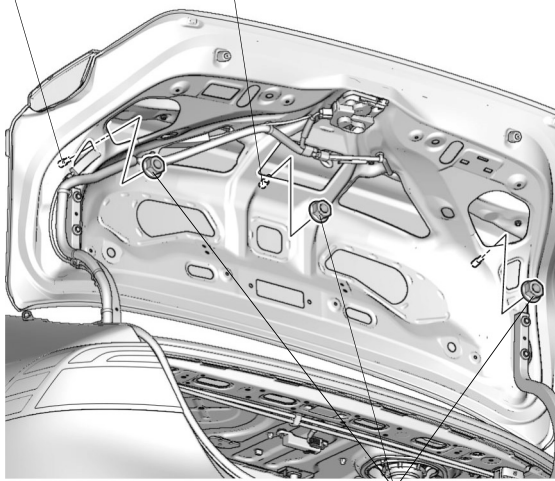


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23. Open the trunk lid.
24. Secure the trunk spoiler.

2 SPECIAL  
BOLTS

BOLT



3 NUTS

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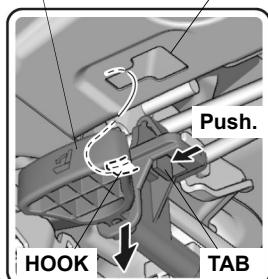


6.6 lb-ft  
(9.0 N·m)

25. Release the left seat-back release lever (if equipped) and right seat-back release lever.

SEAT-BACK  
RELEASE LEVER

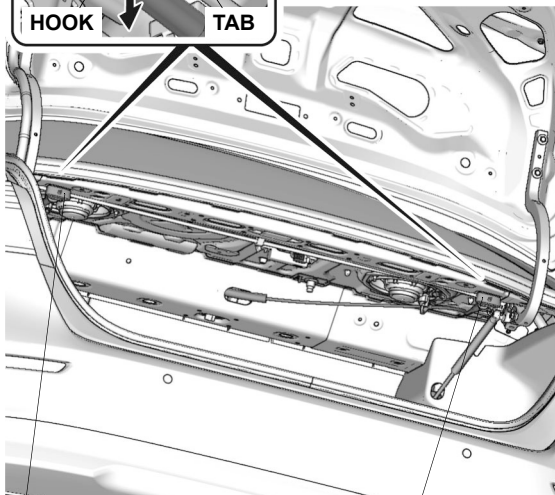
HOLE



Push.

HOOK

TAB



LEFT SEAT-BACK  
RELEASE LEVER  
(if equipped)

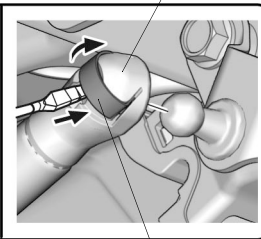
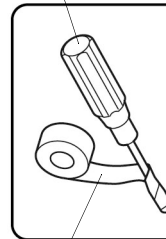
RIGHT SEAT-BACK  
RELEASE LEVER

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26. Release the trunk lid support strut.

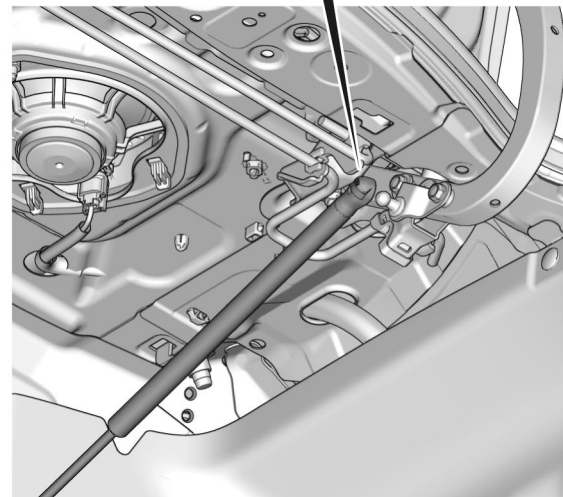
FLAT-TIP  
SCREWDRIVER

TRUNK LID  
SUPPORT STRUT



MASKING TAPE

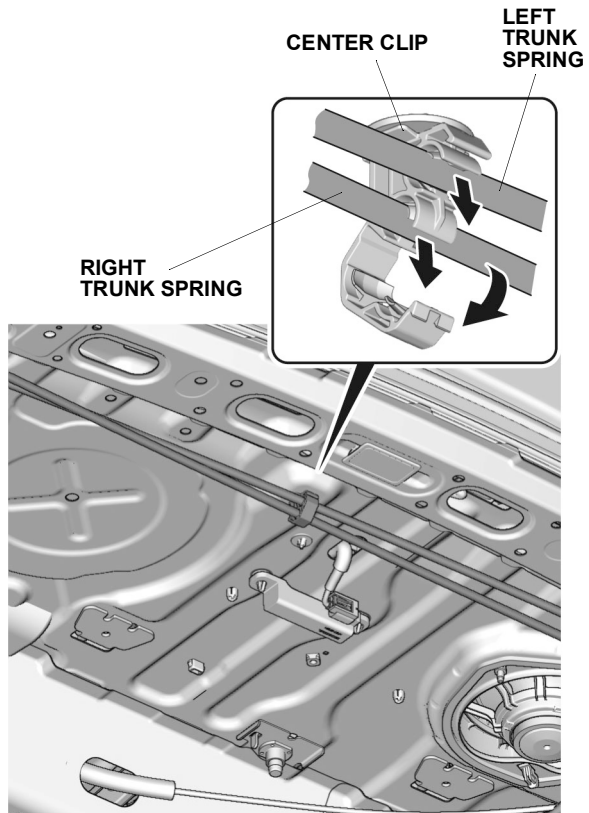
CLIP



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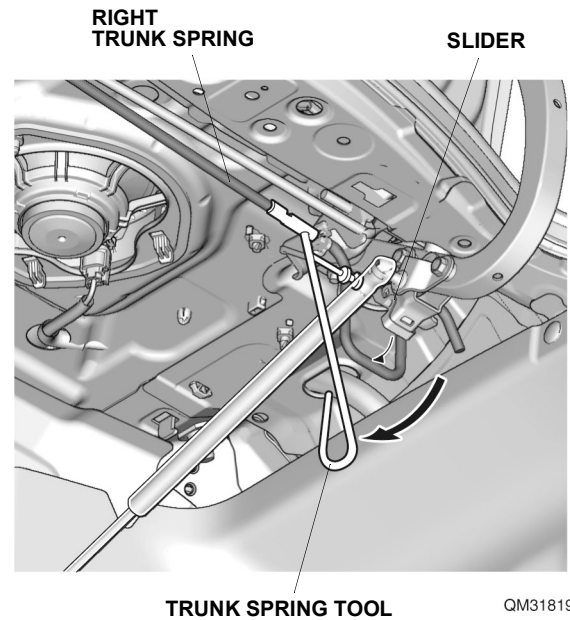
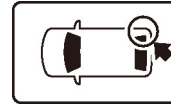
27. Release the left and right trunk springs.



28. Remove the right trunk spring.

## ⚠ CAUTION

Trunk lid may fall by its own weight when the trunk spring is removed, and can cause accident or injury. When installing and removing the trunk spring, have an assistant hold the trunk lid open or secure it in its applied position with a block etc.



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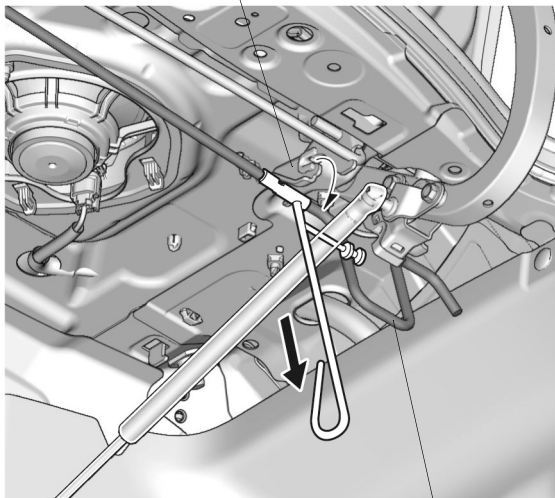
29. Remove the right trunk spring.

## ⚠ CAUTION

Trunk lid may fall by its own weight when the trunk spring is removed, and can cause accident or injury. When installing and removing the trunk spring, have an assistant hold the trunk lid open or secure it in its applied position with a block etc.

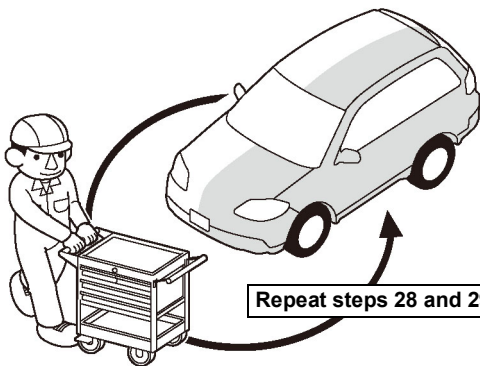


RIGHT HINGE  
BRACKET



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30. Repeat the same procedures on the other side.

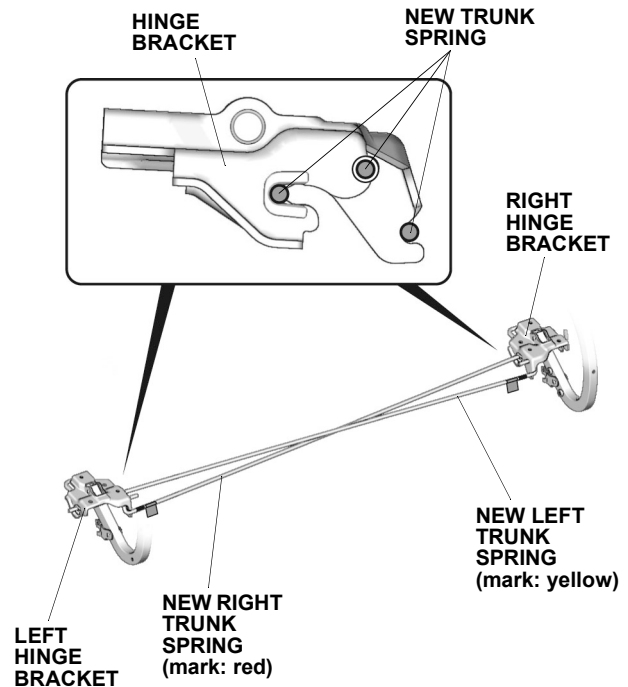


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31. Install the new left and right trunk springs.

## ⚠ CAUTION

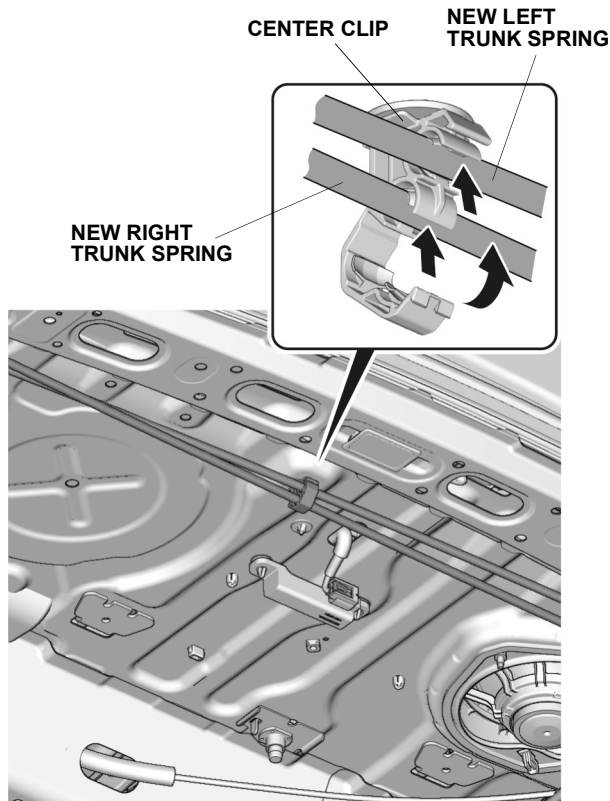
Be careful when installing the trunk spring as they repel with strong force and can cause injury.



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32. Install the new left and right trunk springs.



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33. Check that all parts are installed properly.

## NOTE

Make sure to secure the clips and the retaining tabs properly to avoid separation.

34. Install all removed parts.