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HONDA

INSTALLATION INSTRUCTIONS

Accessory	Application	Publications No.
DECK LID SPOILER P/N 08F10-TBA-100	2017 CIVIC 4-DOOR	VERSION 1
		Issue Date SEP 2016

PARTS LIST

Trunk spoiler

Left trunk spring (marked yellow)

Right trunk spring (marked red)

Template

4 Clips

2 Alcohol swabs

TOOLS AND SUPPLIES REQUIRED

Drill

Eye protection (face shield, safety goggles, etc.)

Center punch

File

Utility knife

Touch-up paint

Felt-tip pen

Tape

Masking tape

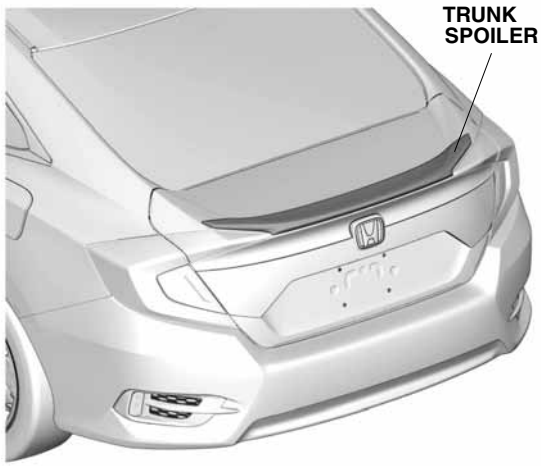
Heavy gloves

High-quality paste wax

The following tools are available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or, call 888-424-6857.

- Trunk Spring Tool (T/N 07AAF-T2AA200)
- Rubber Roller (T/N MHLE54D)
- Rotabroach Hole Cutting Kit (T/N BLR11201SO)

Illustration of the Trunk Spoiler on the Vehicle



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INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

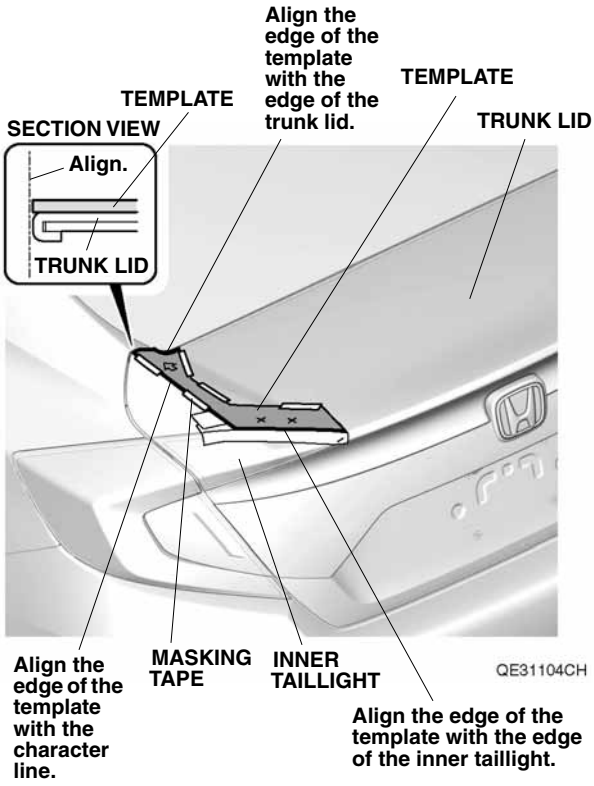
NOTE:

- Be careful not to damage the paint finish.
- This deck lid spoiler kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean and wax the areas to be covered with a high-quality paste wax.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

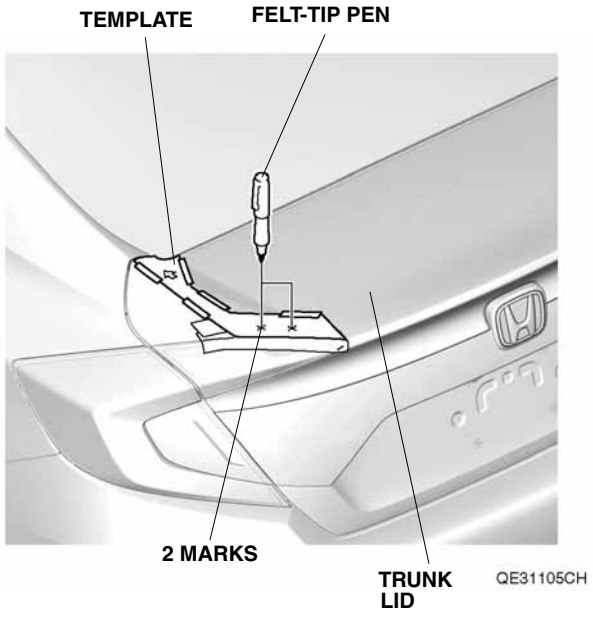
Installing the Trunk Spoiler

1. To prevent metal shavings from falling into the trunk, attach masking tape to the trunk lid and the inner taillight as shown.

2. Place the template on the left side of the trunk lid, and align the template with the trunk lid as shown. Tape the template to the trunk lid with strips of masking tape.



3. Using a felt-tip pen, mark the trunk lid through the template at the locations shown.



4. Remove the template.

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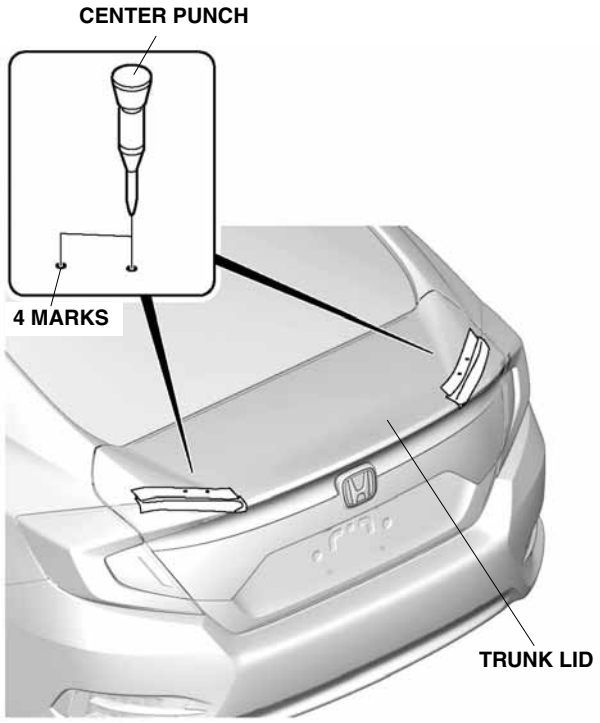
5. Turn the template over, and repeat steps 2 through 4 on the right side of the trunk lid.

6. Using a center punch, punch the center of all four marks.
NOTE: If using an automatic center punch, set it to the minimum setting.



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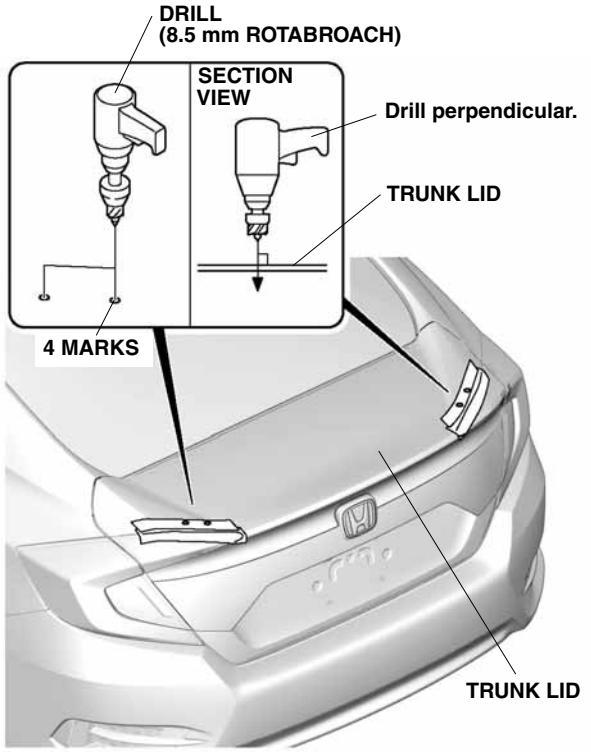
7. While wearing eye protection, use an 8.5 mm Rotabroach to drill four holes into the center-punched marks. Drill perpendicular to the trunk lid.



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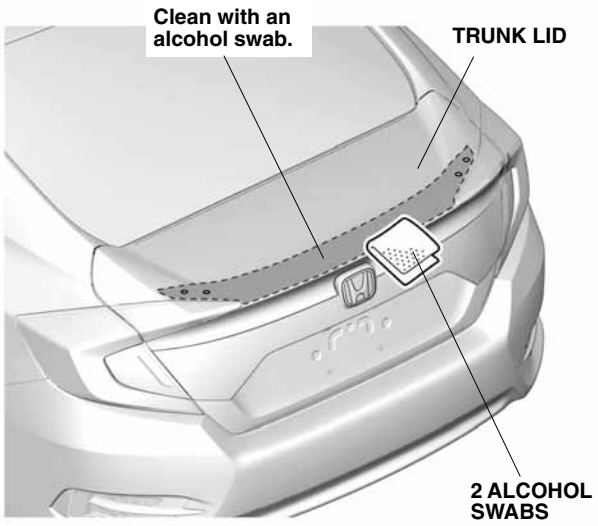
8. Remove the tape installed in step 1. Remove all burrs and metal shavings with a file, and apply touch-up paint to the edges of the holes.

9. Using two alcohol swabs, thoroughly clean the trunk lid where the trunk spoiler will attach.



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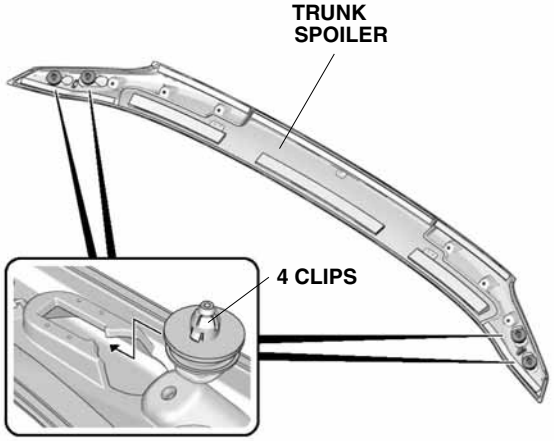
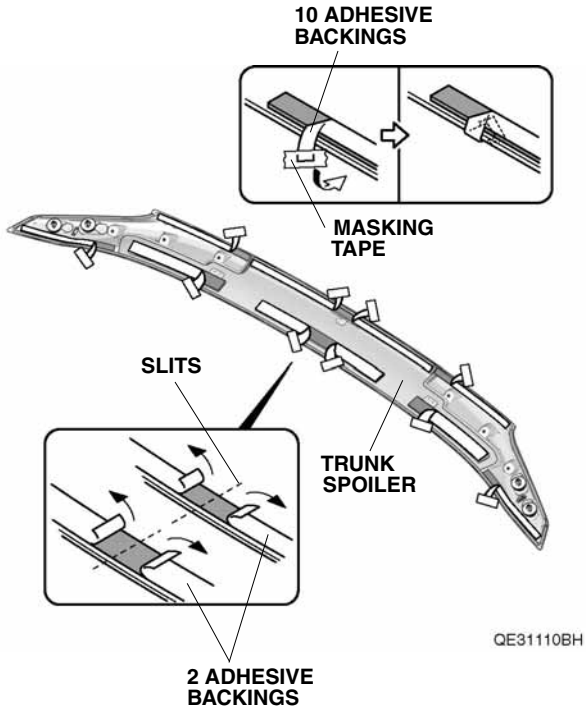
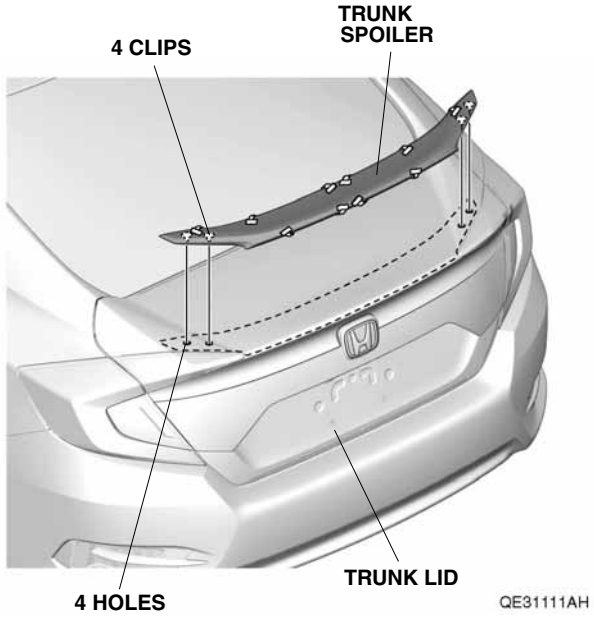
10. Install four clips to the trunk spoiler.



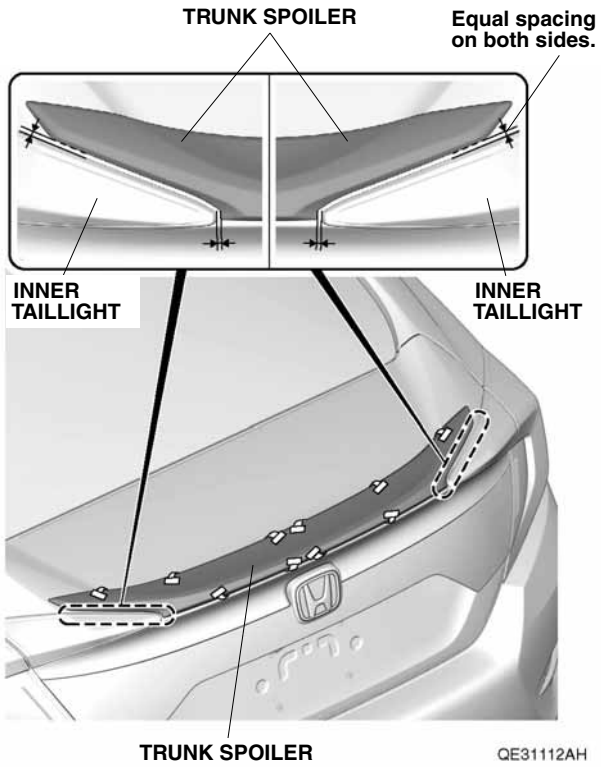
11. Using a utility knife, cut the two adhesive backings on the trunk spoiler. Peel back the adhesive backing from each adhesive strip, and tape the ends to the front surface of the trunk spoiler with masking tape.



12. Align four clips in the spoiler with the holes in the trunk lid, and install the spoiler. Apply pressure to the trunk spoiler over each clip until you hear a click. Do not apply excessive pressure.



13. Adjust the position of the trunk spoiler so there is equal spacing on both sides.



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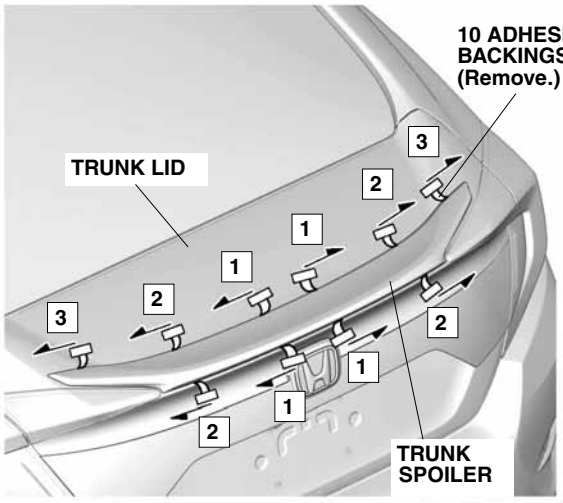
14. While applying light pressure against the trunk spoiler, carefully remove the adhesive backings as shown.



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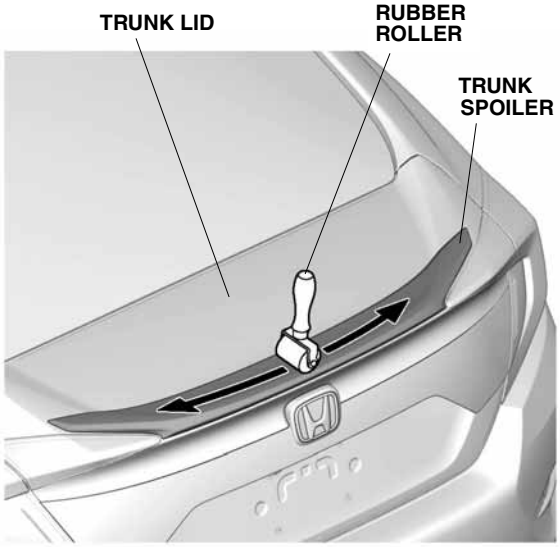
15. Using your hand, firmly press the trunk spoiler against the trunk lid.

16. Using a rubber roller, apply firm pressure, especially at the ends, to set the adhesive.



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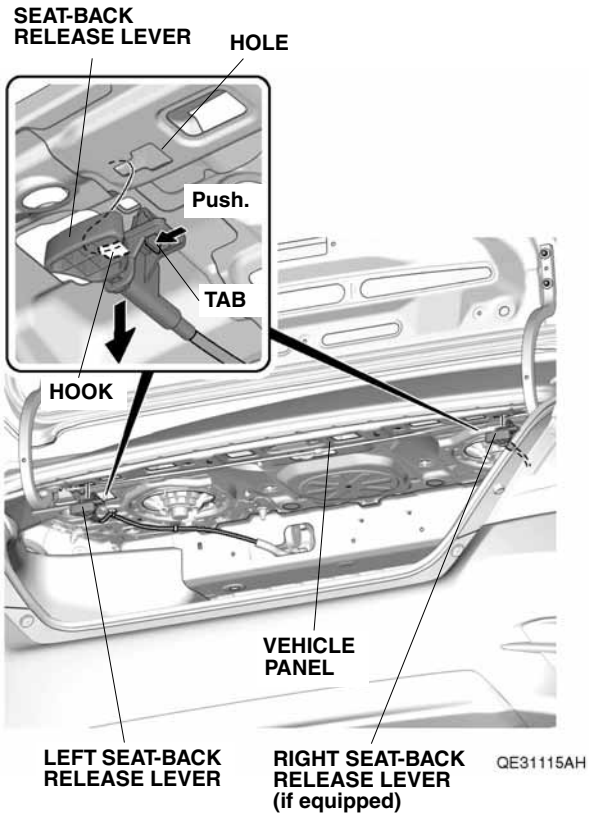
Installing the Trunk Springs

17. Open the trunk lid. Push the tabs, and pull down the left and right seat-back release levers to release the hooks. Move the left and right seat-back release levers out of your way.



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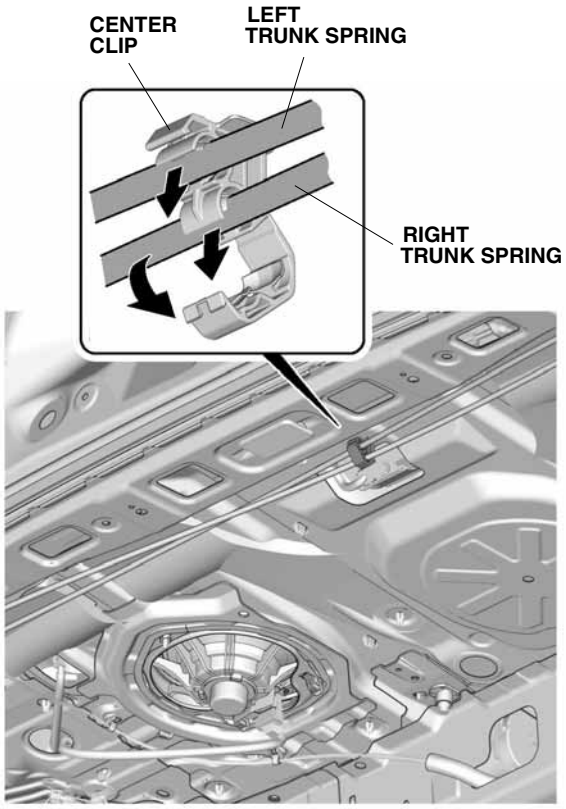
18. Remove the center clip from the left and right trunk springs.



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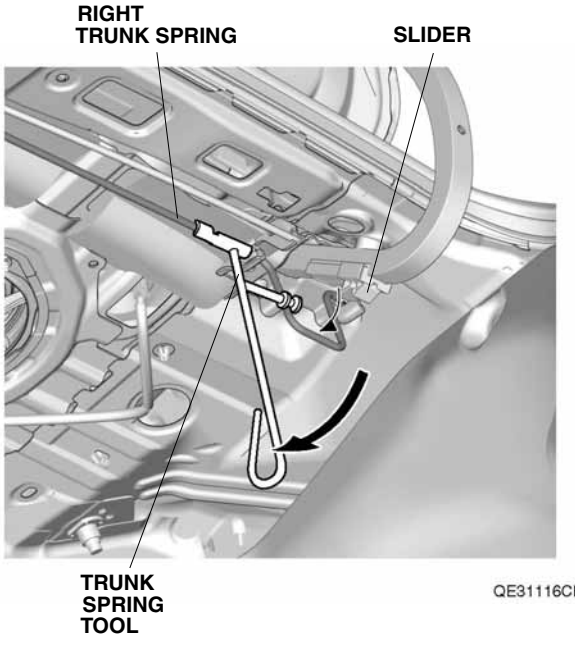
19. With an assistant holding the trunk lid open, remove the right trunk spring from the slider using the trunk spring tool. Wear gloves to protect your hands, and push down on the trunk spring tool slowly and carefully.



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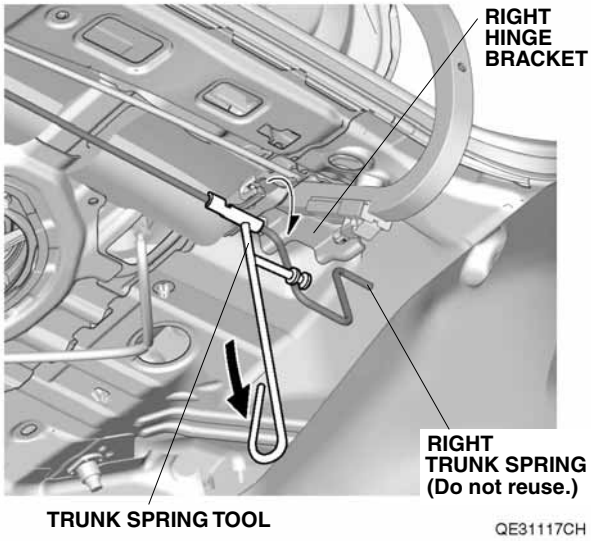
- Remove the right trunk spring from the right hinge bracket.



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20. Repeat step 19 on the left side of the vehicle.

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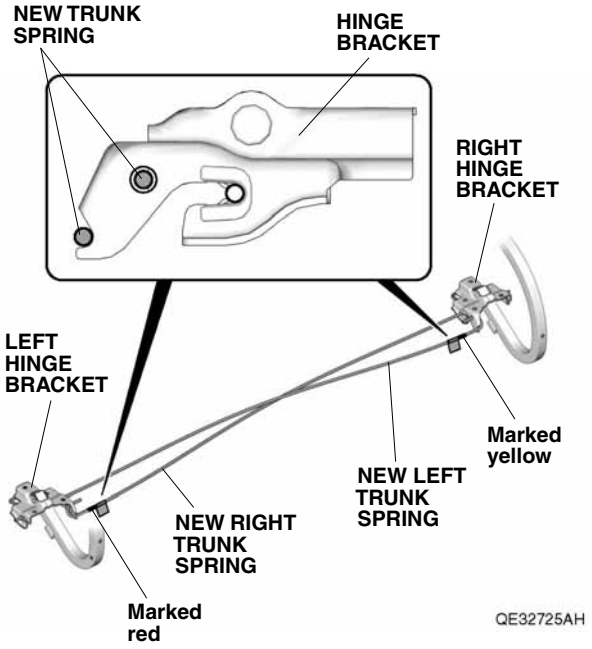
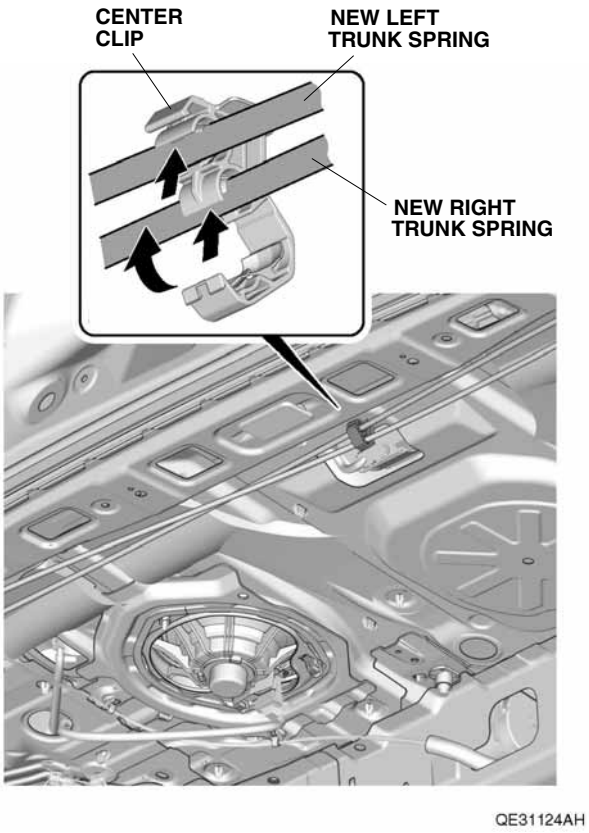
21. Install the new trunk springs in the reverse order of removal:
    - Install the yellow marked trunk spring in the slot in the right (passenger's side) hinge bracket and to the left (driver's side) hinge arm.
    - Install the red marked trunk spring in the slot in the left (driver's side) hinge bracket and to the right (passenger's side) hinge arm.
    - Wearing gloves rotate the trunk spring tool as you pull it towards you.

CAUTION: Be careful when installing the trunk spring as they could repel with strong force and cause injury.



22. Install the center clip to the trunk springs.



23. Install all removed parts.

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