INSTALLATION INSTRUCTIONS

BODY SIDE MOLDINGS

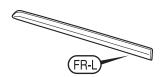
2015 CIVIC 4-DOOR

Application

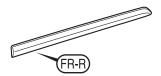
Publications No. **VERSION 1** Issue Date **SEPT 2014**

PARTS LIST

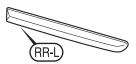
Left front body side molding (marked FR-L)



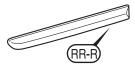
Right front body side molding (marked FR-R)



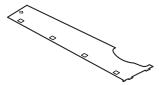
Left rear body side molding (marked RR-L)



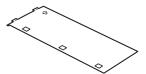
Right rear body side molding (marked RR-R)



Front template



Rear template



Alcohol wipes



TOOLS AND SUPPLIES REQUIRED

Masking tape

Ruler

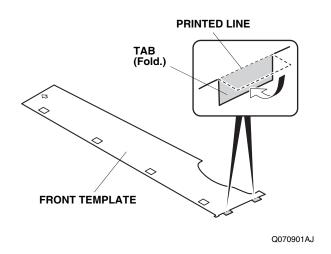
The following tool is available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or, call 888-424-6857.

Rubber Roller (T/N MHLE54D)

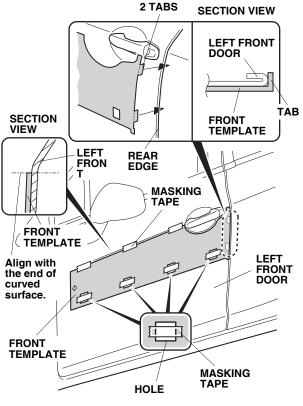
INSTALLATION

NOTE:

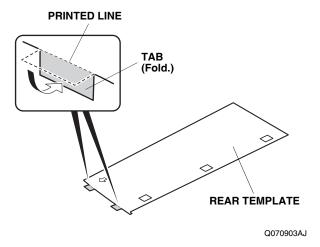
- If you are also installing door edge guards (sold separately) or door edge film (sold separately), install them before you install the body side moldings.
- These instructions show the left body side moldings being installed. The same procedure applies to installing the right body side moldings.
- Be careful not to damage the paint finish.
- This body side moldings kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.
- Fold the two tabs on the front template along the printed line as shown.



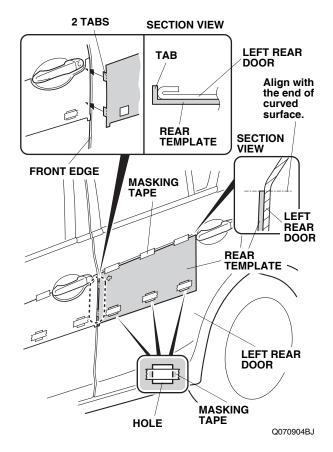
2. Align the two tabs on the front template against the rear edge of the left front door.



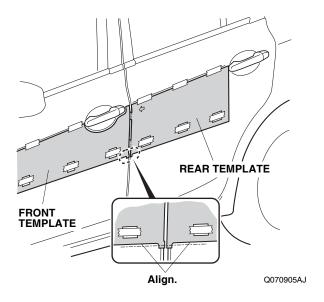
- Q070902BJ
- 3. Align the front template with the end of curved surface on the left front door, and attach the front template to the left front door using strips of masking tape.
- 4. Fold the two tabs on the rear template along the printed line as shown.



5. Align the two tabs on the rear template against the front edge of the left rear door.



- Align the rear template with the end of curved surface on the left rear door, and attach the rear template to the left rear door using strips of masking tape.
- 7. Make sure the bottom edges of the front and rear templates are aligned.

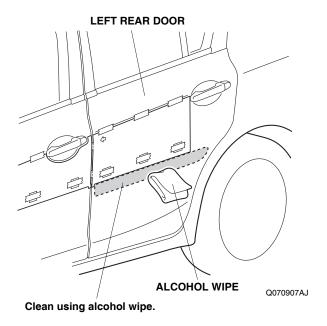


8. Using two alcohol wipes, clean the surface of both doors below the templates where the body side moldings will attach. Allow the alcohol to dry before installing the side moldings.

LEFT FRONT BODY SIDE MOLDING

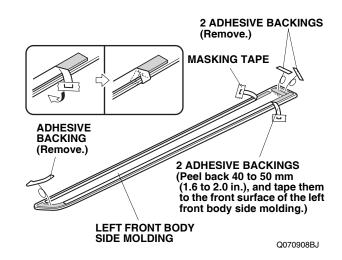


LEFT REAR BODY SIDE MOLDING

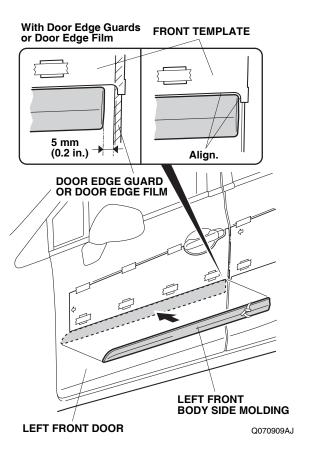


Installing the Front Body Side Moldings

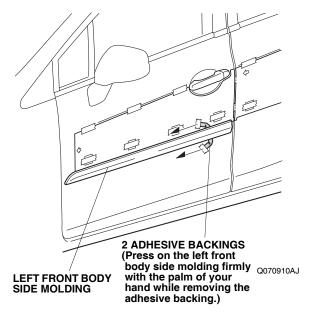
9. Peel back about 40 to 50 mm (1.6 to 2.0 in.) of adhesive backing from each adhesive strip, and tape the ends to the front surface of the left front body side molding. Remove the other adhesive backings.



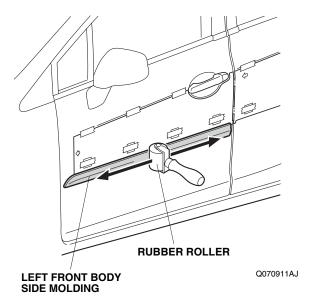
- Align the edges of the left front body side molding with the edges of the front template, and attach the left front body side molding to the left front door.
 - If the vehicle is equipped with door edge guards or door edge film, attach the left front body side molding at the indicated position.



11. Press on the left front body side molding firmly with the palm of your hand while removing about 50 to 100 mm (2.0 to 3.9 in.) of the adhesive backing at a time.

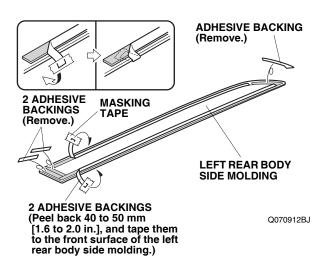


12. Using a rubber roller, apply firm pressure while rolling to set the adhesive. Apply firm pressure especially at the ends.

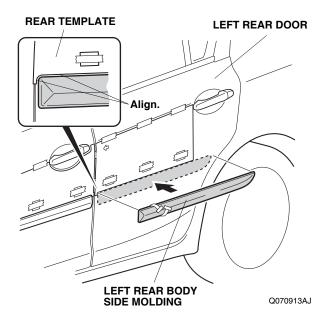


Installing the Rear Body Side Moldings

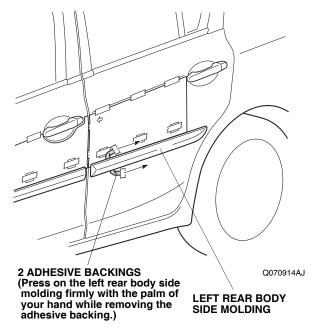
 Peel back about 40 to 50 mm (1.6 to 2.0 in.) of adhesive backing from each adhesive strip, and tape the ends to the front surface of the left rear body side molding. Remove the other adhesive backings.



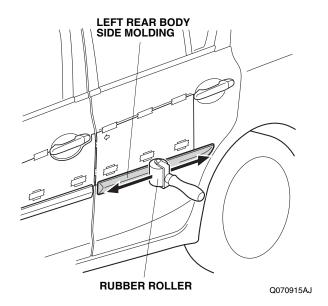
14. Align the edges of the left rear body side molding with the edges of the rear template, and attach the left rear body side molding to the left rear door.



15. Press on the left rear body side molding firmly with the palm of your hand while removing about 50 to 100 mm (2.0 to 3.9 in.) of the adhesive backing at a time.



 Using a rubber roller, apply firm pressure while rolling to set the adhesive. Apply firm pressure especially at the ends.



- 17. Remove the front and rear templates.
- 18. Turn the front and rear templates over, and repeat steps 1 through 17 to install the right body side moldings on the right side of the vehicle.