



HONDA INSTALLATION INSTRUCTIONS

Accessory
REAR UNDER SPOILERS
P/N 08F03-T3L-100A

Application
2017 ACCORD
2-DOOR

Publications No.
VERSION 1
Issue Date
AUG 2016

PARTS LIST

Right rear under spoiler



Left rear under spoiler



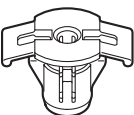
Right template



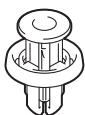
Left template



6 Clips A



2 Clips B



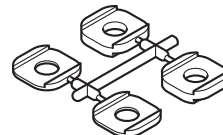
2 Self-tapping screws



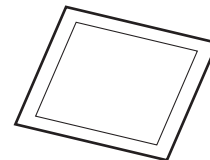
2 Spring nuts



Spacer
(May not be used)



2 Alcohol swabs



TOOLS AND SUPPLIES REQUIRED

Phillips screwdriver

Drill

3 mm, 6 mm, 8 mm, 10 mm, and 12 mm Drill bits

Eye protection (face shield, safety goggles, etc.)

File

Pushpin

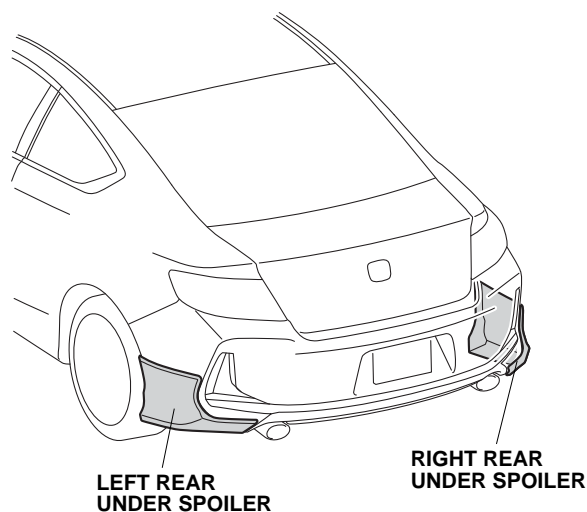
Masking tape

Diagonal cutters

The following tool is available through the Honda Tool and Equipment Program. On the iN, click on: Service > Service Bay > Tool and Equipment Program, then enter the number under "Search". Or, call 888-424-6857.

• Rubber Roller (T/N MHLE54D)

Illustration of the Rear Under Spoilers on the Vehicle



QE30204AA

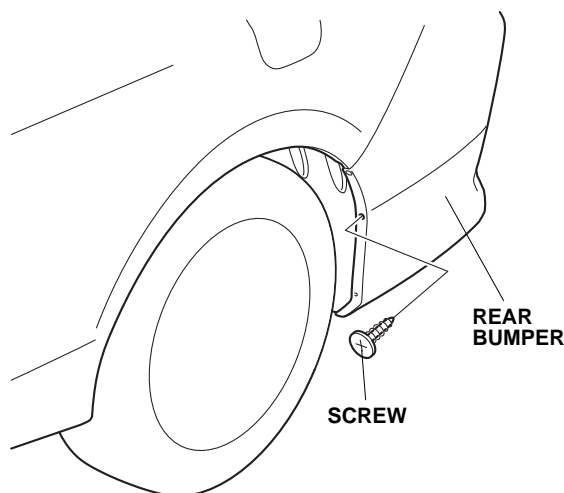
INSTALLATION

Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

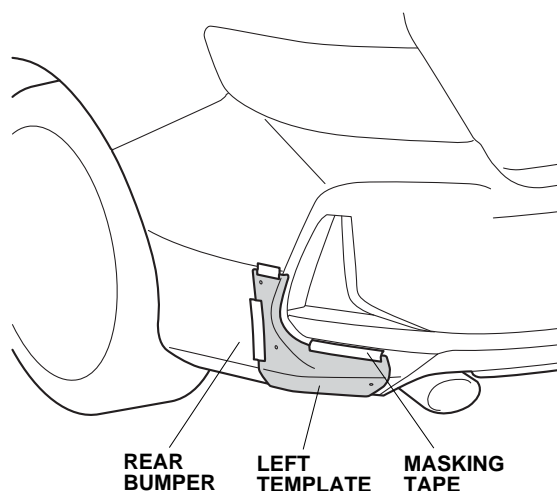
- Do not damage the paint finish.
- This kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- Clean the areas to be covered.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the customer.

1. Remove the screw from the rear bumper.



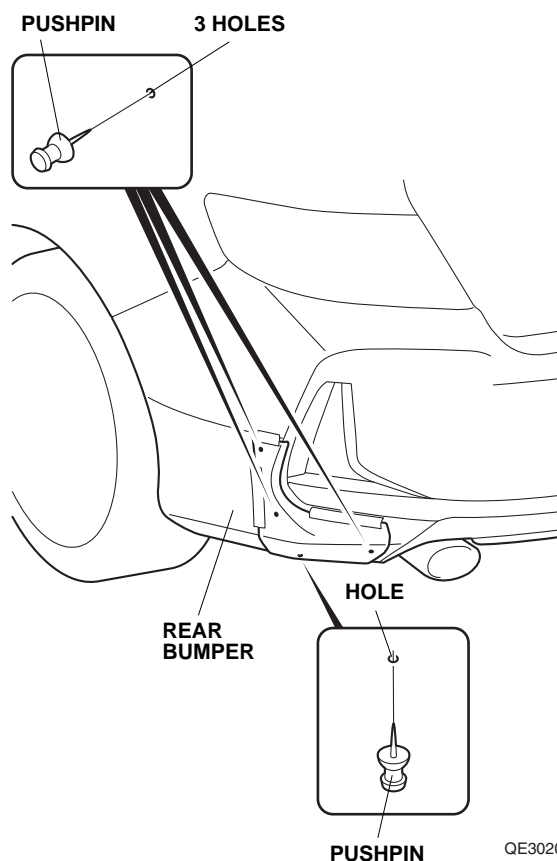
QE30205AA

2. Place the left template on the rear bumper in the area shown, and attach it with masking tape.



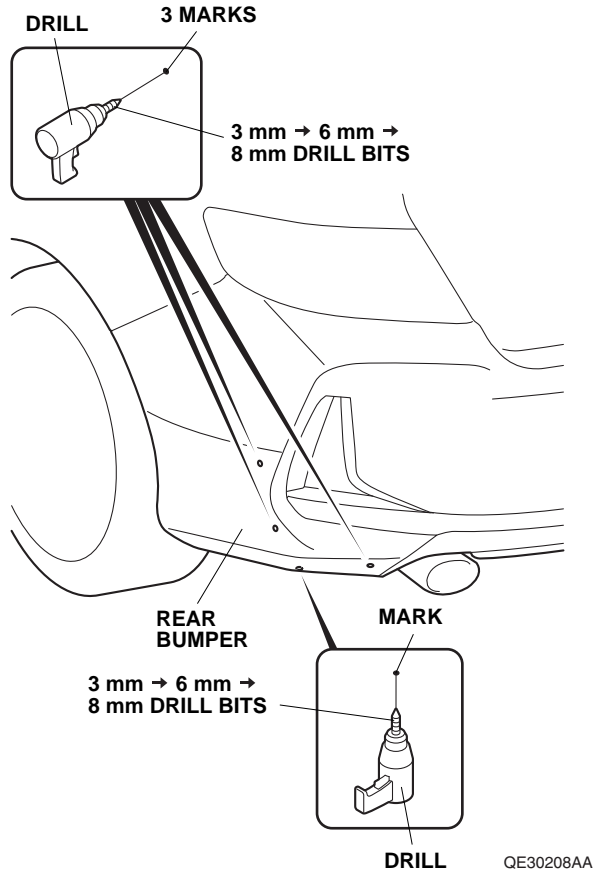
QE30206AA

3. Using a pushpin, pierce the rear bumper through the four holes in the left template. Remove the left template.

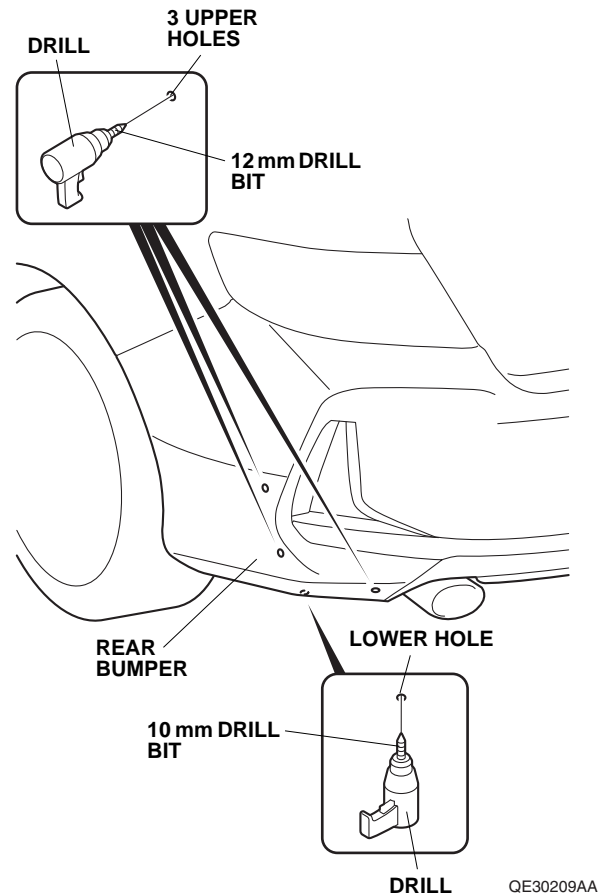


QE30207AA

4. While wearing eye protection, drill the four pierced marks to 8 mm. First drill with a 3 mm drill bit, next with a 6 mm drill bit, and finish with an 8 mm drill bit.

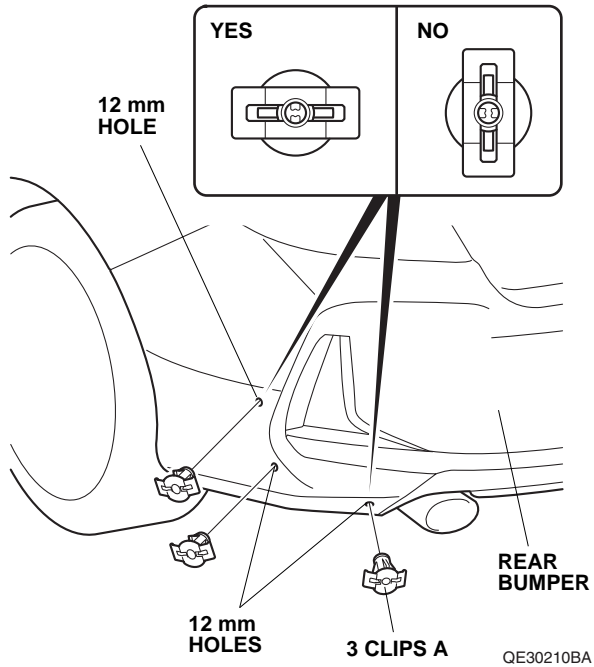


5. Enlarge the three upper holes to 12 mm using a 12 mm drill bit. Remove any burrs.

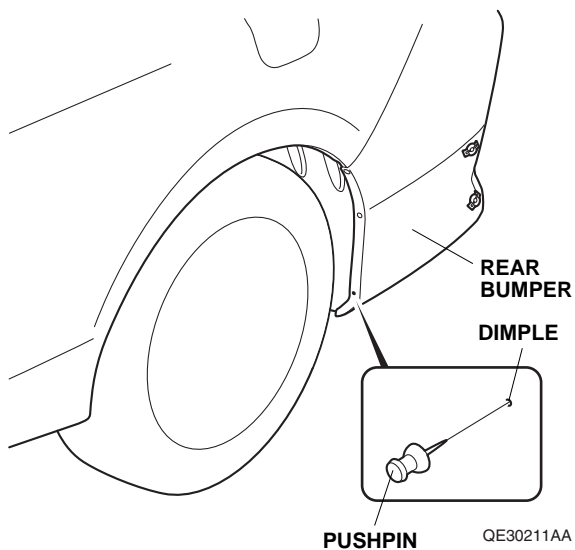


6. Enlarge the lower hole to 10 mm using a 10 mm drill bit. Remove any burrs.

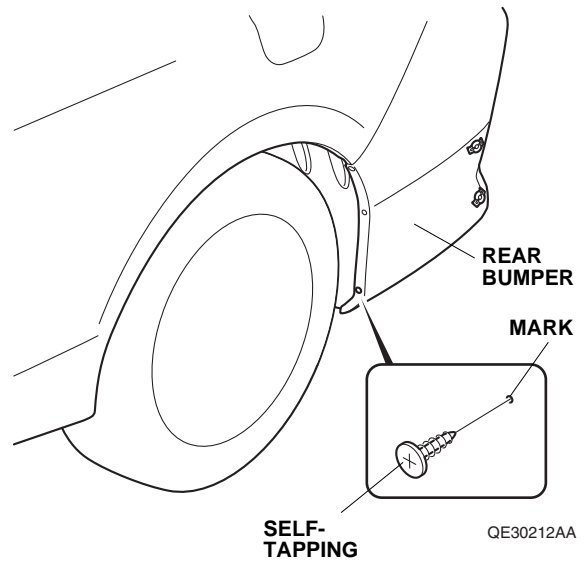
7. Install one clip A into each 12 mm hole. Push in on each clip A until you hear a click, then check to make sure they are secured in the rear bumper.



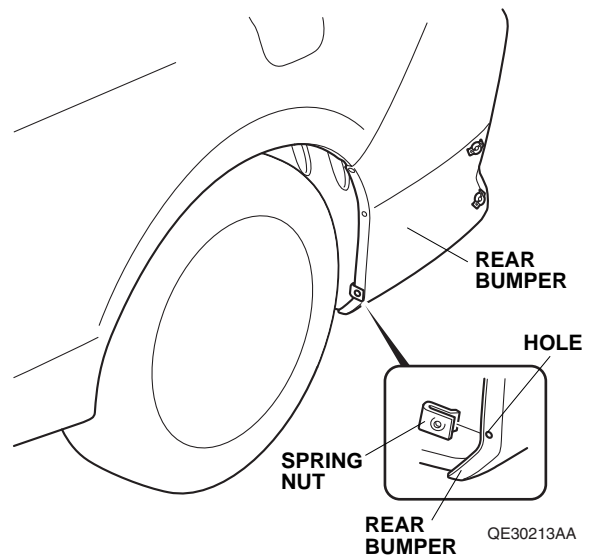
8. Using a pushpin, pierce the rear bumper at the dimple.



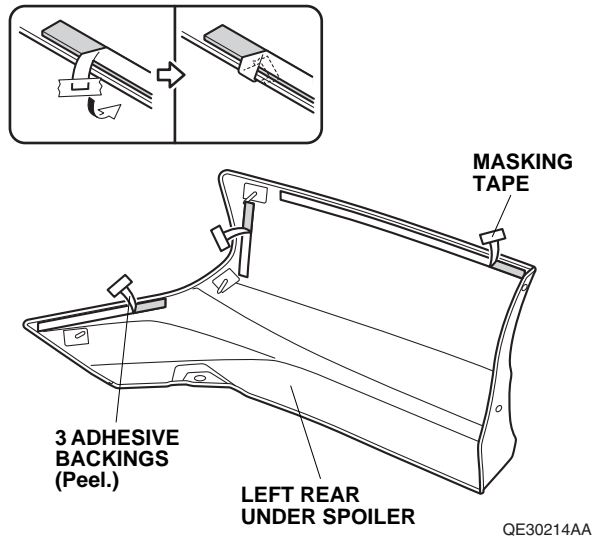
9. Thread a self-tapping screw into the pierced mark to make a hole in the rear bumper. Remove the self-tapping screw.



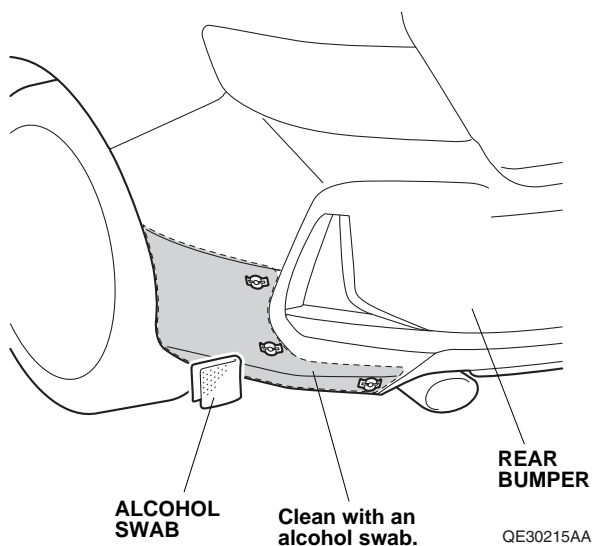
10. Install one spring nut over the hole in the rear bumper in the direction shown.



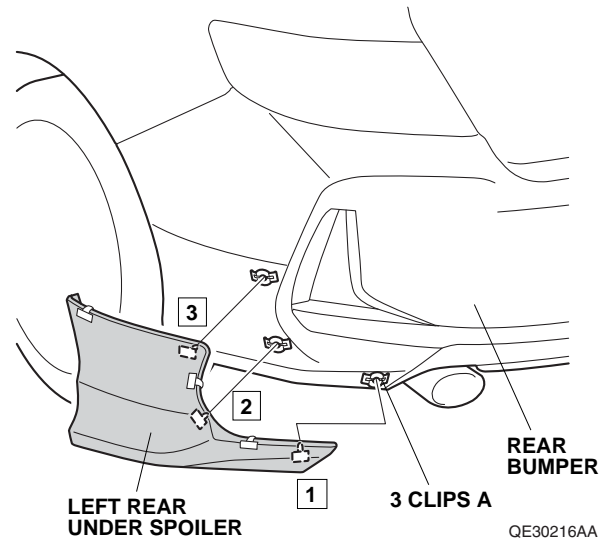
11. Peel back the adhesive backings, and tape them to the front surface of the left rear under spoiler with masking tape.



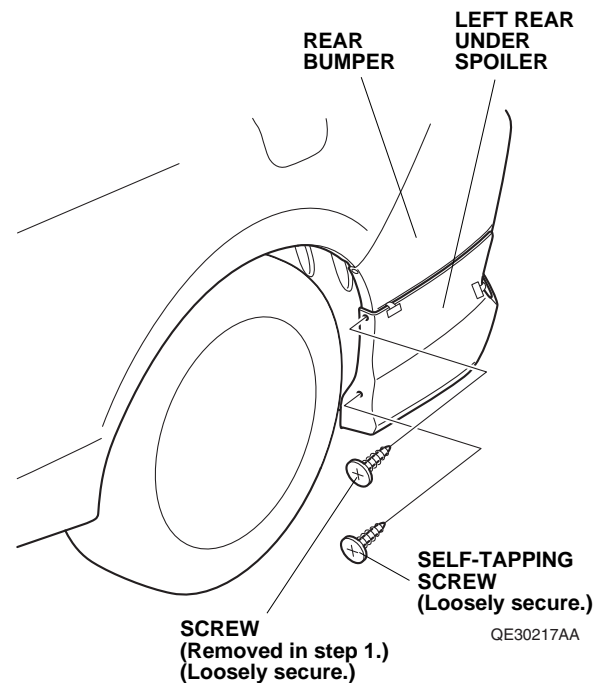
12. Using one alcohol swab, thoroughly clean the rear bumper where the left rear under spoiler will attach.



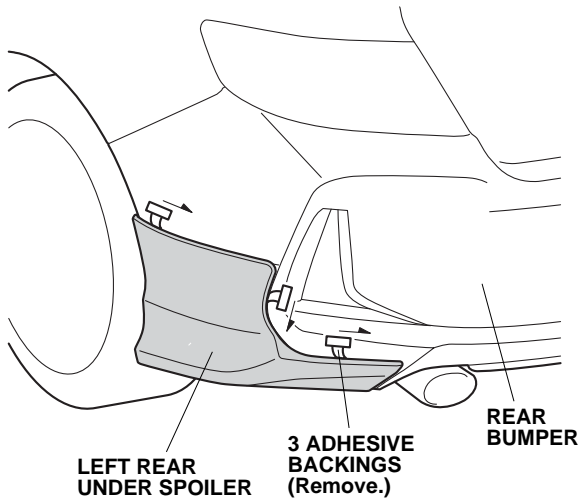
13. Secure the left rear under spoiler to the three clips A on the rear bumper in the order shown.



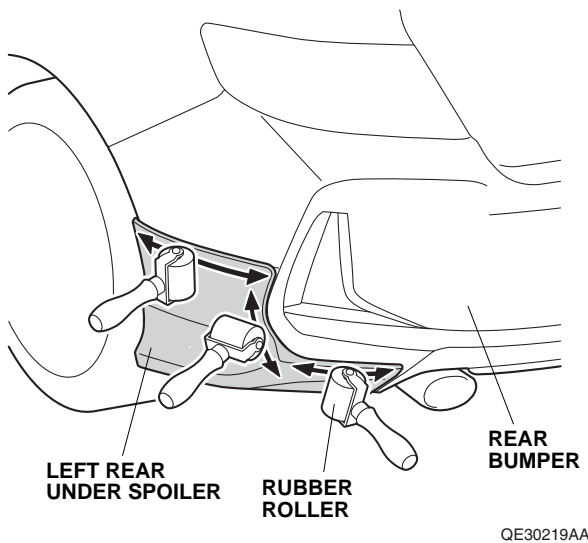
14. Loosely secure the left rear under spoiler to the rear bumper with one self-tapping screw and the screw removed in step 1.



15. While applying light pressure against the left rear under spoiler, carefully remove the adhesive backings.



16. Using your hand, firmly press the left rear under spoiler against the rear bumper for 30 seconds.
17. Using a rubber roller, apply firm pressure while rolling to set the adhesive, especially at the ends.

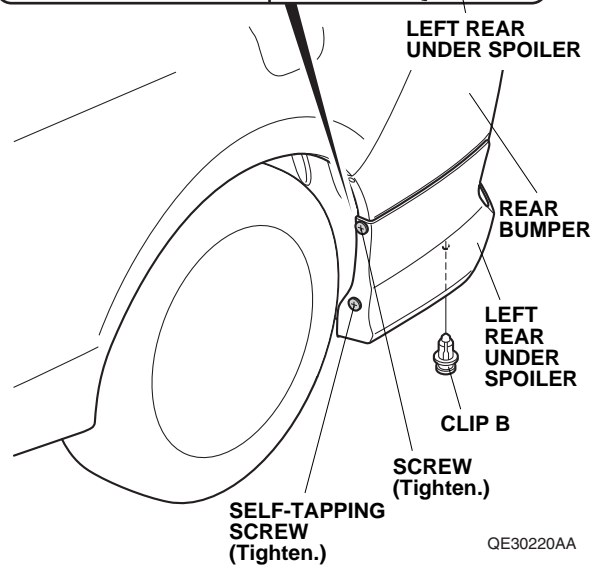
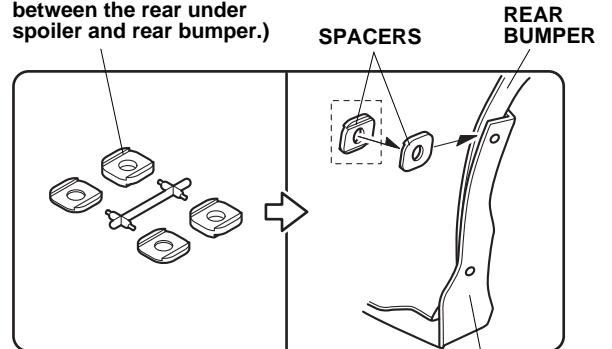


18. Secure the left rear under spoiler with one self-tapping screw and one screw loosely secured in step 14 and one clip B.

- Make sure there is no gap between the rear under spoiler and rear bumper. If there is a gap, use spacers to adjust the gap.
- Spacer thickness of "1" and "2" represent 1 mm and 2 mm respectively.
- Do not use two of the 2 mm spacers together. Using two of the 2 mm spacers will create an unsightly condition.

SPACERS

(Use if there is the gap between the rear under spoiler and rear bumper.)



19. Repeat steps 1 through 18 to install the right rear under spoiler.